

Chapter 28, Changes Made Since 6/19/20

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Section 2

- At paragraph (c)(ii), added language in response to Wexpro’s comment to allow for inclusion of generator knowledge.

Section 8

- At the list following paragraph (a), clarified that the reporting components need to be submitted for the previous calendar year, in response to Wexpro’s comment.
- At paragraph (a)(vii), corrected the cross reference from 11(g) to 11(f)(i).

Section 10

- At paragraph (a), moved the passage at (a)(ii)(A) to the end of (a)(ii) to correct an outline numbering error.
- At paragraph (b), moved the passage at (b)(i) to the end of (b) to correct an outline numbering error.

25 **CHAPTER 28**

26
27 **STANDARDS FOR ISSUING PERMITS FOR COMMERCIAL OILFIELD WASTE**
28 **DISPOSAL FACILITIES**

29
30 **Section 1. Authority.**
31

32 This rule is promulgated pursuant to the Wyoming Environmental Quality Act, Wyoming
33 Statutes (W.S.) § 35-11-101 through § 35-11-2005, specifically W.S. § 35-11-301(a) (i), W.S. §
34 35-11-301(a)(iii), W.S. § 35-11-302(a)(iii), W.S. § 35-11-306, and W.S. § 35-11-307.
35

36 **Section 2. Applicability.**
37

38 (a) This Chapter contains the minimum standards for the design and construction of
39 commercial oilfield waste disposal facilities that are required to obtain a permit under W.S. § 35-
40 11-301(a)(iii), W.S. § 35-11-306, and Water Quality Rules and Regulations Chapter 3. In
41 addition, this Chapter contains operation, monitoring, and reporting requirements for commercial
42 oilfield waste disposal facilities.
43

44 (i) All applicants for a Water Quality Rules and Regulations Chapter 3 permit
45 to construct, install, modify, or operate a commercial oilfield waste disposal facility shall meet
46 all minimum standards of this Chapter.
47

48 (ii) No permit to construct, install, modify, or operate a commercial oilfield
49 waste disposal facility shall be issued to a facility that does not meet the minimum standards of
50 this Chapter.
51

52 (iii) All commercial oilfield waste disposal facilities shall be constructed,
53 installed, and operated in accordance with permits issued pursuant to this Chapter.
54

55 (b) The installation of any component of a commercial oilfield waste disposal facility
56 requires a permit to construct.
57

58 (c) Commercial oilfield waste disposal facilities are authorized to accept exempt
59 exploration and production (E&P) wastes.
60

61 (i) Non-exempt, non-hazardous waste may be approved on a case-by-case
62 basis, at the permittee's request.
63

64 (ii) The Division requires hazardous waste characteristic analysis of all non-
65 exempt wastes proposed to be disposed of at a commercial oilfield waste disposal facility.

66 Additional or reduced sampling may be required by the Division based on the type of waste to be
67 disposed and the generator's knowledge of the waste, including waste origin, composition, the
68 process producing the waste, feedstock, and other reliable and relevant information. If any of the
69 hazardous waste regulatory levels are exceeded, the wastes shall be disposed at a facility
70 approved to accept hazardous wastes.

71
72 (d) Pursuant to the provisions of W.S. § 35-11-109 (a)(ii) and W.S. § 35-11-
73 1104(a)(iii), while subject to the requirements of the Wyoming Environmental Quality Act,
74 noncommercial oilfield waste disposal facilities permitted by the Wyoming Oil and Gas
75 Conservation Commission, are exempt from the requirements of this Chapter.

76
77 **Section 3. Timing of Compliance with These Regulations.**

78
79 Any facility covered by an individual permit issued pursuant to Water Quality Rules and
80 Regulations, Chapter 3, prior to the effective date of this chapter shall remain covered under that
81 permit. New construction or modification of existing permitted facilities must obtain
82 authorization under a new permit, in accordance with Water Quality Rules and Regulations
83 Chapter 3, Section 9(a)(iii), subject to the requirements of this Chapter.

84
85 **Section 4. Definitions**

86
87 (a) The definitions in this Section supplement those definitions contained in W.S. §
88 35-11-103 of the Wyoming Environmental Quality Act.

89
90 (b) “Commercial oilfield waste disposal facility” (COWDF) means a facility that:

91
92 (i) Receives or has received produced water, exempt exploration and
93 production waste, or non-hazardous non-exempt wastes approved by the Department, for
94 treatment, storage, or disposal in pits, evaporation ponds, or surface impoundments; and

95
96 (ii) Receives or has received produced water, exploration and production
97 waste, or other approved wastes from persons other than the owners and operators of the facility.

98
99 (c) “Exempt exploration and production (E&P) waste(s)” means drilling fluids,
100 produced waters, and other wastewater associated with the exploration, development, or
101 production of crude oil, natural gas or geothermal energy that are solid wastes but that are not
102 identified as hazardous wastes under 40 CFR § 261.4(b)(5).

103
104 (d) “Groundwater” means subsurface water that fills available openings in rock or
105 soil materials such that they may be considered water saturated under hydrostatic pressure.

106

107 **Section 5. Facilities and Systems not Specifically Covered by these Standards.**
108

109 (a) Each application for a permit to construct a facility under this section shall be
110 evaluated on a case-by-case basis using the best available technology. The Water Quality
111 Division (Division) may approve applications demonstrating the constructed facility can meet
112 the purpose of the Act and this Chapter.
113

114 (b) The following information shall be included with the application for a permit to
115 construct, install, modify, or operate a commercial oilfield waste disposal facility not specifically
116 covered by these standards:
117

118 (i) Data obtained from a full scale, comparable installation that demonstrates
119 the acceptability of the design; or
120

121 (ii) Data obtained from a pilot plant operated under the design condition for a
122 sufficient length of time to demonstrate the acceptability of the design; or
123

124 (iii) Data obtained from a theoretical evaluation of the design demonstrates a
125 reasonable probability that the facility will meet the design objectives.
126

127 (iv) An evaluation of the flexibility of making corrective changes to the
128 constructed facility in the event it does not function as planned.
129

130 (c) If an applicant wishes to construct a pilot plant to provide the data necessary to
131 meet the requirements of this Section, then the applicant must obtain a permit to construct.
132

133 **Section 6. Site Suitability.**
134

135 (a) The applicant shall demonstrate that the proposed facility location complies with
136 W.S. § 35-11-306(a)(i)-(ii).
137

138 (b) Additionally, the applicant shall demonstrate that the proposed facility location:
139

140 (i) Is positioned so that the depth to highest seasonal groundwater is at least
141 five (5) feet below the secondary liner;
142

143 (ii) Is outside of the 100-year floodplain of surface waters of the State; and
144

145 (iii) Is not within ephemeral drainages into which natural runoff may flow or
146 enter.
147

Section 7. Permits, Permit Application, and Recordkeeping Requirements.

(a) Applications for a permit to construct, install, modify, or operate a commercial oilfield waste disposal facility shall meet the requirements of Water Quality Rules and Regulations Chapter 3, Section 6.

(b) The application shall:

(i) Include signatures of:

(A) The surface estate owner of record or legal designee authorizing legal access, or documentation of right of way in cases of state or federal land ownership; and

(B) The operator.

(ii) Include the following components:

(A) An engineering design report that meets the requirements of Section 9 of this Chapter;

(B) A construction plan that meets the requirements of Section 10 of this Chapter;

(C) Monitoring and reporting that meet the requirements of Section 11 of this Chapter;

(D) An operation and maintenance plan that meets the requirements of Section 12 of this Chapter; and

(E) Closure and post-closure plans that meet the requirements of Water Quality Rules and Regulations Chapter 14, Section 3 and a corrective action plan that meets the requirements of Water Quality Rules and Regulations Chapter 14, Section 4.

(iii) Be submitted to the Division in a format required by the Administrator, including plans, specifications, design data, or other pertinent information covering the project, and any additional information required by the Administrator.

(iv) Include certification under penalty of perjury that the applicant has secured and will maintain permission for Department personnel and their invitees to access the facility, including permission to:

- 189 (A) Access the land where the facility is located;
190
191 (B) Collect resource data as defined by W. S. § 6-3-414; and
192
193 (C) Enter and cross all properties necessary to access the facility if the
194 facility cannot be directly accessed from a public road.

195 **Section 8. Annual Reporting Requirements**
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198 (a) The permittee shall submit to the Division by April 1 of each year an annual
199 report that includes:

200
201 (i) The name of the facility, the Division issued COWDF identification
202 number, the name of the owner, the reporting contact, and permit numbers for the facility;
203

204 (ii) Description of any modification and operation details of the facility from
205 the previous calendar year, any anticipated construction, modification, or operational changes for
206 the upcoming calendar year;
207

208 (iii) A discussion and analysis of the groundwater monitoring results, including
209 a graph of the last five (5) years of data in a format approved by the Administrator;
210

211 (iv) A discussion and analysis of the leak detection monitoring results from the
212 previous calendar year and any corrective actions taken;
213

214 (v) Annual sampling results of evaporation ponds from the previous calendar
215 year;
216

217 (vi) The annual revised cost estimates for closure, post-closure, and corrective
218 action, and the financial assurance instruments that are required in Water Quality Rules and
219 Regulations Chapter 14, Sections 3 and 4; and
220

221 (vii) Wastewater transfer records from the previous calendar year, as required
222 by Section ~~11(g)~~ 11(f)(i) of this Chapter.
223

224 (b) Reporting requirements are subject to modification by the Administrator.
225

226 **Section 9. Engineering Design Report.**
227

228 (a) An engineering design report is required for each permit application and shall
229 include:

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- (i) A description of the facility site and location including:
 - (A) The legal description of the present and projected facility property boundary, including existing and proposed buildings and facilities; and
 - (B) The surface and mineral owner(s) of record.
- (ii) A geotechnical report for the proposed site that includes:
 - (A) Groundwater information, including the depth to groundwater;
 - (B) A summary of all subsurface investigations;
 - (C) A subsurface soil profile;
 - (D) Exploration logs;
 - (E) Laboratory or in-situ test results;
 - (F) Interpretation and analysis of subsurface investigations;
 - (G) Specific engineering recommendations for design; and
 - (H) Solutions or discussion of anticipated problems.
- (iii) A detailed description of the types of waste(s) to be accepted at the facility that includes, but is not limited to, the following:
 - (A) Produced water;
 - (B) Well completion and stimulation products;
 - (C) Wastes from production separators;
 - (D) Gas plant dehydration wastes;
 - (E) Gas plant sweetening wastes; and
 - (F) A list of anticipated generators of the waste(s);
- (iv) A description of design conditions that includes:
 - (A) Identification of required performance characteristics of all construction materials;

- 276 (B) The type, size, strength, operating characteristics, rating or
277 requirements for all:
278
279 (I) Mechanical and electrical equipment;
280
281 (II) Laboratory fixtures and equipment;
282
283 (III) Operating tools; and
284
285 (IV) Chemicals (where used).
286
287 (C) Construction and installation procedures;
288
289 (D) Testing requirements to ensure materials and equipment meet
290 design standards;
291
292 (E) Waste treatment, storage, and disposal methods; and
293
294 (F) Summary of operation procedures.
295
296 (v) A geologic report, signed and sealed by a Wyoming Professional
297 Geologist in accordance with W.S. § 33-41-115(c), that includes:
298
299 (A) A stratigraphic column that illustrates the thickness and geologic
300 names of alluvial materials and geologic formations that comprise the unsaturated, or vadose,
301 zone;
302
303 (B) A description of the lithology and hydraulic conductivity of
304 materials and geologic formations comprising the unsaturated zone, the first encountered
305 groundwater, and the uppermost aquifer underlying the proposed facility;
306
307 (C) A potentiometric map of the uppermost water bearing zone
308 beneath the facility that:
309
310 (I) Illustrates the locations and use of all wells within one (1)
311 mile of the proposed facility, clearly identifying those wells producing in whole, or in part, from
312 the uppermost water bearing zone, and including project borings or wells; and
313
314 (II) Includes a description of the uppermost aquifer in terms of
315 its relative confinement, permeability, and porosity.
316
317 (vi) Documentation that the proposed facility will comply with Water Quality
318 Rules and Regulations Chapter 3, Section 18;
319
320 (vii) A sampling and analysis plan that satisfies the monitoring requirements of
321 Section 11 of this Chapter; and

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(viii) Details of the leak detection system that satisfies the requirements of Section 11 of this Chapter.

(b) Engineering design drawings are required for each permit application and shall include:

(i) On each page:

(A) A suitable title block that includes the applicant’s name, facility name, and Division assigned COWDF identification number, and the revision date and number; and

(B) The seal and signature of the Wyoming Professional Engineer.

(ii) A plan set that includes:

(A) A scaled site plan; and

(B) A cover sheet with an index as the first page of each plan set.

(iii) The following components:

(A) North arrow and drawing scale;

(B) Legend;

(C) Fencing and security;

(D) Topographic features and contours with indicated datum;

(E) Soil and subsurface geological characteristics;

(F) Location of soil borings, bedrock elevations, and seasonal high groundwater elevations;

(G) Locations and dimensions of piping, including those in and under buildings;

(H) The location of all cross-sections and profiles, which shall be identified in the plan views;

(I) Locations of buildings, evaporation ponds, pits, tanks, utilities, and roads;

367 (J) Scaled geologic cross-sections with the evaporation ponds'
368 geometry, monitoring wells, borings, and groundwater observations (if present) superimposed on
369 the geologic cross-sections;

370
371 (K) Present and proposed access, including a map of the access
372 route(s) to the facility from the nearest public road;

373
374 (L) The distances to occupied dwelling buildings or school buildings;
375 and

376
377 (M) Prevailing wind direction.
378

379 **Section 10. Minimum Design and Construction Standards.**

380
381 (a) Receiving facility and phase separation facility designs shall meet the following
382 standards:

383
384 (i) Liquid hydrocarbons shall be removed from wastewater before it is
385 discharged to the evaporation ponds.

386
387 (ii) All open-topped tanks in the receiving facility and the phase separation
388 facility shall be covered with netting, screen, or other approved method to prevent the entry of
389 birds and other wildlife. The netting, screen, or approved covering shall be constructed to remain
390 intact and above the surface of the liquid in the tank even during winds up to eighty (80) mph, or
391 when weighted with snow, ice, or rain.

392
393 ~~(A) The netting, screen, or approved covering shall be constructed to~~
394 ~~remain intact and above the surface of the liquid in the tank even during winds up to eighty (80)~~
395 ~~mph, or when weighted with snow, ice, or rain.~~

396
397 (b) To protect birds and other wildlife, evaporation ponds shall be kept virtually oil
398 free at all times or shall be completely netted or screened to the standards required for open-
399 topped tanks. Hydrocarbon sheen on any part of the evaporation ponds shall be removed
400 immediately.

401
402 ~~(i) Hydrocarbon sheen on any part of the evaporation ponds shall be removed~~
403 ~~immediately.~~

404
405 (c) The facility design shall meet the following earthwork standards:
406

407 (i) For evaporation ponds specified to be lined with a geomembrane liner:
408

409 (A) Rocks larger than six (6) inches in length shall not be placed within
410 five (5) feet of the interior slope of any evaporation pond embankment. All rocks and other
411 material that could damage the geomembrane shall be removed from the surface to be covered
412 with the geomembrane;

413
414 (B) Material containing by volume less than twenty-five (25%) percent
415 of rock larger than six (6) inches and less than twelve (12) inches in length may be placed in the
416 remainder of the embankment.

417
418 (ii) Outer dike slopes shall not be steeper than a ratio of one (1) vertical to
419 three (3) horizontal in order to prevent surface runoff from entering the evaporation ponds. The
420 Administrator may require flatter slopes to maintain slope stability.

421
422 (iii) Inner dike slopes shall be between a ratio of one (1) vertical to four (4)
423 horizontal and one (1) vertical to three (3) horizontal.

424
425 (iv) The minimum top dike width shall be twelve (12) feet to allow access to
426 maintenance vehicles. Top dikes wider than twelve (12) feet shall be required when necessary to
427 ensure structural stability.

428
429 (v) Freeboard design shall comply with the following requirements:

430
431 (A) The minimum freeboard at the maximum operating level shall be
432 three (3) feet.

433
434 (B) In order to prevent unauthorized discharges to the air, land or
435 Waters of the State, the Administrator may require increased freeboard, on a case-by-case basis,
436 in order to compensate for wave action due to evaporation pond design, meteorological, or
437 topographic conditions that may exceed the proposed freeboard.

438
439 (d) The facility design shall meet the following liner base, primary and secondary
440 liner, and leak detection system standards:

441
442 (i) All evaporation ponds shall be constructed with a compacted clay
443 secondary liner base or a geosynthetic clay secondary liner base that is contoured to include
444 individual sub-cells that can be isolated if a leak is detected, as required in Section
445 10(d)(iv)(C)(I).

446

447 (A) Compacted clay secondary liner bases shall be a minimum of one
448 (1) foot thick with a maximum permeability of 1×10^{-5} cm/sec and shall be constructed with
449 maximum compacted lifts of one-half (1/2) foot.

450
451 (I) Tests for water content and density shall be taken during
452 the placement of each lift of the liner base.

453
454 1. Either permeability testing of undisturbed core
455 samples from the in-place seal or detailed tests such as particle size distribution and Atterberg
456 limits shall be conducted.

457
458 2. Detailed tests shall confirm that the soil specified
459 was used for liner construction. One (1) test shall be conducted per acre per lift. For core
460 sampling of the in-place liner, one (1) core of the completed liner shall be tested per acre.

461
462 3. The permittee shall provide the Division a written
463 certification by a Wyoming Professional Engineer that the base was constructed according to the
464 permit and that final testing indicated results within the allowable limits established by the
465 permit.

466
467 (II) For compacted clay secondary liner bases, a method of
468 maintaining the seal at or above optimum moisture conditions is required.

469
470 (B) Geosynthetic clay secondary liner bases installed according to the
471 manufacturer's instructions are acceptable, provided that:

472
473 (I) Geosynthetic clay liner bases shall have a maximum
474 hydraulic conductivity of 1×10^{-8} cm/sec;

475
476 (II) The manufacturer of the geosynthetic clay liner base shall
477 have more than ten million square feet of their product installed;

478
479 (III) The geosynthetic clay liner base installation contractor
480 shall be approved by the manufacturer; and

481
482 (IV) Geosynthetic clay liners that are used as secondary liner
483 bases require surface erosion and abrasion protection and shall be protected during installation
484 consistent with the manufacturer's requirements. If interior pond slopes steeper than 3:1
485 horizontal to vertical are proposed, the factor of safety for slope failure on the composite liner
486 shall be shown to be at least 1.5:1.

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(C) Handling, installation, and testing of geosynthetic clay liners shall be in accordance with the following specifications:

- (I) ASTM D5887/D5887M-16;
- (II) ASTM D5888-19;
- (III) ASTM D5889/D5889M-18;
- (IV) ASTM D5890-19;
- (V) ASTM D5891/D5891M-19;
- (VI) ASTM D5993-18;
- (VII) ASTM D6072/D6072M-19;
- (VIII) ASTM D6102-15;
- (IX) ASTM D6243/D6243M-16;
- (X) ASTM D6788-02(2017);
- (XI) ASTM D6495/D6495M-18;
- (XII) ASTM D6768/D6768M-19;
- (XIII) ASTM D6496/D6496M-19;
- (XIV) ASTM D6243; and
- (XV) GRI GCL3.

(ii) All evaporation ponds shall be constructed with a high-density polyethylene (HDPE) geomembrane secondary liner that shall have a minimum thickness of 40 mils.

(A) HDPE geomembrane liners that conform to Geosynthetic Research Institute Standard Specification GRI-GM13, are acceptable.

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(B) Handling, installation, and testing of HDPE liners shall be in accordance with the following specifications:

- (I) GRI GM13;
- (II) GRI GM9;
- (III) ASTM D751-19;
- (IV) ASTM D792-13;
- (V) ASTM D814-95(2020);
- (VI) ASTM D882-18;
- (VII) ASTM D1004-13;
- (VIII) ASTM D1203-16;
- (IX) ASTM D1204-14;
- (X) ASTM D1505-18;
- (XI) ASTM D1593-19;
- (XII) ASTM D1603-14;
- (XIII) ASTM D1790-14;
- (XIV) ASTM D3895-19;
- (XV) ASTM D4218-15;
- (XVI) ASTM D4833/D4833M-07(2013);
- (XVII) ASTM D5199-12(2019);
- (XVIII) ASTM D5321/D5321M-20;

- 567 (XIX) ASTM D5397-19a;
568
569 (XX) ASTM D5596-03(2016);
570
571 (XXI) ASTM D5721-08(2018);
572
573 (XXII) ASTM D5885/D5885M-17;
574
575 (XXIII) ASTM D5994/D5994M-10(2015)e1;
576
577 (XXIV) ASTM D6392-12(2018);
578
579 (XXV) ASTM D6497/D6497M-02(2015)e1;
580
581 (XXVI) ASTM D6693/D6693M-04(2015)e1;
582
583 (XXVII) ASTM D7466/D7466M-10(2015)e1; and
584
585 (XXVIII) ASTM D7238-06(2017)07/01/2017.
586
587 (C) The liner manufacturer shall have more than ten million square feet
588 of their product installed.
589
590 (D) Geomembrane liners installed and operated according to this
591 Section shall not allow a discharge to groundwater by direct or indirect discharge, percolation or
592 infiltration.
593
594 (iii) All evaporation ponds shall be constructed with a leak detection system
595 that when installed, shall allow monitoring as required in Section 11(b) of this Chapter.
596
597 (iv) The leak detection system shall include drainage layers between the
598 primary and secondary liners that shall have a minimum hydraulic transmissivity of one (1)
599 gpm/foot.
600
601 (A) Synthetic drainage media may be used.
602
603 (B) The drainage layer shall have a minimum grade of four-tenths of
604 one percent (0.4 %).
605

606 (C) Perforated or slotted collection lines shall be installed in the
607 drainage layer arranged to create sub-cells with a maximum area of two (2) acres or less.

608
609 (I) Collection lines shall be configured to isolate sub-cells in
610 the collection system for the purpose of locating leaks.

611
612 (II) No portion of the drainage layer shall be more than 140 feet
613 from a collection line.

614
615 (D) The collection lines shall drain to a sump contained by the
616 secondary liner.

617
618 (I) The sump shall be designed so that the maximum high
619 liquid level during operating conditions is below the invert of any collection line discharging to
620 the sump.

621
622 (II) The sump shall be large enough to allow a pump to be
623 installed to remove all fluid from the sump.

624
625 (v) All evaporation ponds shall be constructed with a primary liner that shall
626 be an HDPE geomembrane liner with a minimum thickness of sixty (60) mils.

627
628 (A) HDPE geomembrane liners shall conform to Geosynthetic
629 Research Institute Standard Specification GRI-GM13;

630
631 (B) Handling, installation, and testing of HDPE liners shall meet the
632 requirements of paragraph (d)(ii)(B) of this Section;

633
634 (C) The liner manufacturer shall have more than ten million square feet
635 of their product installed;

636
637 (D) Geomembrane liners installed and operated according to this
638 subparagraph shall not allow a discharge to groundwater by direct or indirect discharge,
639 percolation, or filtration.

640
641 **Section 11. Monitoring and Reporting Requirements.**

642
643 (a) All applications for a permit to construct shall include:

644
645 (i) Documentation that demonstrates the groundwater monitoring wells
646 comply with the construction standards of Water Quality Rules and Regulations Chapter 26;

- 647
648 (ii) Either the information required by Water Quality Rules and Regulations
649 Chapter 3, Section 17(a) or the information required by Water Quality Rules and Regulations
650 Chapter 3, Section 17(b)(ii) through (viii);
651
652 (iii) The ambient groundwater quality information for all monitoring wells for
653 the Department to use to determine the groundwater class of use;
654
655 (A) The monitoring wells shall be sampled and tested prior to any
656 wastewater disposal into the evaporation ponds; and
657
658 (B) The monitoring wells shall be sampled and tested one (1) time for
659 the parameters listed in Water Quality Rules and Regulations, Chapter 8, Table 1.
660
661 (iv) A groundwater monitoring program as required by Water Quality Rules
662 and Regulations Chapter 3, Section 17(d) and (e), and plans for record-keeping and reporting.
663
664 (v) The operational monitoring plan shall include a sampling and analysis
665 plan for each evaporation pond.
666
667 (A) The sampling and analysis plan shall identify the evaporation pond
668 locations and the methodology to be used to conduct monitoring at the evaporation ponds; and
669
670 (B) The analyte list and monitoring frequency are subject to revision as
671 required by the Administrator.
672
673 (b) After approval by the Administrator, the monitoring program shall be
674 incorporated as a permit condition to ensure compliance with Water Quality Rules and
675 Regulations Chapter 8, Section 4(d)(v)(A) and Section 4(d)(vi)(A).
676
677 (c) All monitoring shall be conducted in accordance with an Administrator-approved
678 sampling and analysis plan. The sampling and analysis plans shall be included as part of the
679 operation and maintenance (O&M) Plan.
680
681 (d) Leak detection system monitoring.
682
683 (i) The leak detection system's inspection pipes shall be inspected weekly for
684 the first month and monthly thereafter.
685
686 (ii) The permittee shall keep a log of the inspection results. If fluid is found:
687
688 (A) The permittee shall notify the Administrator within twenty-four
689 (24) hours of discovery.
690
691 (B) The operator shall obtain samples from the inspection pipes and
692 the evaporation cell(s) that have been tested, in accordance with US EPA SW-846, for total

693 petroleum hydrocarbons (TPH) (modified for gasoline and diesel range hydrocarbons), chlorides,
694 total dissolved solids (TDS) and sulfates.

695
696 (C) The permittee shall report the sample results to the Administrator
697 as soon as they are available.

698
699 (e) Within ten (10) days of discovering a leak or fluid in the leak detection system,
700 the permittee shall submit a plan and schedule to investigate the leak and repair the liner.

701
702 (f) Facilities that transfer wastewater shall:

703
704 (i) Maintain written records of all wastewater transfers that include:

705
706 (A) The date(s) of transfer;

707
708 (B) The volume of wastewater to be transferred;

709
710 (C) A description of the method of transfer;

711
712 (D) A copy of the written agreement(s) between the facility and the
713 receiving parties that will be accepting the wastewater for reuse that identifies:

714
715 (I) The name, address, legal description by latitude and
716 longitude, and telephone number for the receiving party;

717
718 (II) The receiving party's intended use of the transferred
719 wastewater; and

720
721 (III) The location(s) where the wastewater will be applied or
722 reused.

723
724 (ii) Maintain onsite all records required in this section and make the records
725 available to Division representatives upon request. All records shall be compiled in an approved
726 format and shall be included in the annual report, as required by Section 8(a)(vii) of this Chapter;

727
728 **Section 12. Operation and Maintenance Plan.**

729
730 (a) An operation and maintenance (O&M) plan is required for each new or modified
731 facility and shall include the following information:

732
733 (i) An introduction that includes an overview of the facility and operational
734 processes;

735
736 (ii) Process flow diagram;

737

- 738 (iii) Wastewater receiving procedures, including procedures for refusing loads
739 that may not conform to permit requirements or facility policies;
740
741 (iv) Copies of all state and federal permits associated with the facility;
742
743 (v) Record keeping and reporting procedures;
744
745 (vi) Planned work and facility operation schedules;
746
747 (vii) Staffing and management structure;
748
749 (viii) Maintenance and inspection procedures;
750
751 (ix) Sampling and analysis plans for groundwater monitoring, evaporation
752 pond monitoring, and leak detection system monitoring; and
753
754 (ix) A contingency plan that includes:
755
756 (A) A discussion of how hazards to human health and the environment
757 will be minimized in case of fires, explosions, or unplanned sudden or non-sudden release of
758 waste or waste constituents to soil, surface water, or groundwater;
759
760 (B) Procedures for notifying appropriate State or local agencies with
761 designated response roles; and
762
763 (C) Reporting thresholds, response procedures, and recordkeeping
764 requirements for spills, fires, explosions, and other possible failures.
765
766 (b) The O&M plan shall be submitted to the Division prior to fifty (50 %) percent
767 completion of construction. Administrator approval of the final O&M plan is required prior to
768 any water disposal into evaporation ponds.
769

770 **Section 13. Public Participation, Public Notice, and Public Hearing**
771 **Requirements.**
772

- 773 (a) The Administrator shall give public notice for any of the following actions:
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775 (i) The Administrator has prepared a draft permit that is intended for
776 issuance.
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778 (ii) The Administrator intends to modify a permit.

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(iii) The Department intends to schedule a hearing.

(b) The Administrator shall include a thirty (30) day public comment period for any action on items (a)(i), or (a)(ii) of this Section, and shall provide at least thirty (30) days' public notice before any hearing held pursuant to paragraph (a)(iii) of this Section.

(c) Public notice shall be given by:

(i) Mailing a copy of the notice to the applicant, by certified or registered mail.

(ii) Mailing a copy of the notice to the following:

(A) Bureau of Land Management;

(B) Wyoming Oil and Gas Conservation Commission;

(C) Wyoming Game and Fish Department;

(D) Wyoming State Engineer; and

(E) Any unit of local government having jurisdiction over the area where the facility is proposed to be located.

(iii) Electronic notification of the notice to those individuals that subscribe to the Division's electronic notification list;

(iv) Publication of the notice in a newspaper of general circulation in the location of the facility or operation.

(d) All public notices issued under this Chapter shall contain the following minimum information:

(i) Name and address of the Department;

(ii) Name and address of the permittee or permit applicant, and, if different, of the facility or activity regulated by the permit;

(iii) A brief description of the business conducted at the facility or activity described in the permit application or the draft permit;

821 (iv) Name, address and telephone number of a person from whom interested
822 persons may obtain further information, including, where applicable, copies of the draft permit,
823 statement of basis, fact sheet, and the application;

824
825 (v) A brief description of comment procedures, procedures to request a
826 hearing; and

827
828 (vi) Any additional information required by the Administrator.

829
830 (e) In addition to the information required in paragraph (d) of this Section, any notice
831 for a public hearing shall contain the following:

832
833 (i) Reference to the date of previous public notices relating to the permit;

834
835 (ii) Date, time and place of the hearing; and

836
837 (iii) A brief description of the nature and purpose of the hearing.

838
839 (f) The Department shall provide an opportunity for the applicant, permittee, or any
840 interested person to submit written comments regarding permit issuance, modification, or to
841 request a public hearing.

842
843 (g) During the public comment period, any interested person may submit written
844 comments on the draft permit and may request a public hearing, in writing to the Administrator
845 and shall state the reasons for the request.

846
847 (h) The Director shall render a decision on the draft permit within thirty (30) days
848 after completion of the comment period if no hearing is requested. If a hearing is held, the
849 Director shall make a decision on any Department hearing as soon as practicable after receipt of
850 the transcript or after the expiration of the time set to receive written comments.

851
852 (i) At the time a final decision is issued, the Department shall respond, in writing, to
853 those comments received during the public comment period and comments received during the
854 allotted time for a hearing held by the Department. This response shall:

855
856 (i) Specify any changes that have been made to the permit; and

857
858 (ii) Briefly describe and respond to all comments that express a regulatory
859 concern within the authority of the Department to regulate.

860

861 (j) The response to comments shall be available to the public.

862

863 **Section 14. Incorporation by Reference.**

864

865 (a) The following codes, standards, rules, and regulations referenced in this Chapter
866 are incorporated by reference:

867

868 (i) ASTM International Standard D1004-13, *Standard Test Method for Tear*
869 *Resistance (Graves Tear) of Plastic Film and Sheeting*, April 1, 2013, referred to as “ASTM
870 D1004-13”;

871

872 (ii) ASTM International Standard D1203-16, *Standard Test Methods for*
873 *Volatile Loss from Plastics Using Activated Carbon Methods*, April 1, 2016, referred to as
874 “ASTM D1203-16”;

875

876 (iii) ASTM International Standard D1204-14, *Standard Test Method for Linear*
877 *Dimensional Changes of Nonrigid Thermoplastic Sheeting or Film at Elevated Temperature*,
878 March 1, 2014, referred to as “ASTM 1204-14”;

879

880 (iv) ASTM International Standard D1505-18, *Standard Test Method for*
881 *Density of Plastics by the Density-Gradient Technique*, May 10, 2018, referred to as “ASTM
882 D1505-18”;

883

884 (v) ASTM International Standard D1593-19, *Standard Specification for*
885 *Nonrigid Vinyl Chloride Plastic Film and Sheeting*, December 11, 2019, referred to as “ASTM
886 D1593-19”;

887

888 (vi) ASTM International Standard D1603-14, *Standard Test Method for*
889 *Carbon Black Content in Olefin Plastics*, August 1, 2014, referred to as “ASTM D1603-14”;

890

891 (vii) ASTM International Standard D1790-14, *Standard Test Method for*
892 *Brittleness Temperature of Plastic Sheeting by Impact*, October 1, 2014, referred to as “ASTM
893 D1790-14”;

894

895 (viii) ASTM International Standard D3895-19, *Standard Test Method for*
896 *Oxidative-Induction Time of Polyolefins by Differential Scanning Calorimetry*, June 25, 2019,
897 referred to as “ASTM D3895-19”;

898

899 (ix) ASTM International Standard D4218-15, *Standard Test Method for*
900 *Determination of Carbon Black Content in Polyethylene Compounds By the Muffle-Furnace*
901 *Technique*, December 1, 2015, referred to as “ASTM D4218-15”;

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(x) ASTM International Standard D4833/D4833M-07(2013), *Standard Test Method for Index Puncture Resistance of Geomembranes and Related Products*, May 1, 2013, referred to as “ASTM D4833/D4833M-07(2013)”;

(xi) ASTM International Standard D5199-12(2019), *Standard Test Method for Measuring the Nominal Thickness of Geosynthetics*, June 21, 2019, referred to as “ASTM D5199-12(2019)”;

(xii) ASTM International Standard D5321/D5321M-20, *Standard Test Method for Determining the Shear Strength of Soil-Geosynthetic and Geosynthetic-Geosynthetic Interfaces by Direct Shear*, March 3, 2020, referred to as “ASTM D5321/D5321M-20”;

(xiii) ASTM International Standard D5397-19a, *Standard Test Method for Evaluation of Stress Crack Resistance of Polyolefin Geomembranes Using Notched Constant Tensile Load Test*, October 18, 2019, referred to as “ASTM D5397-19a”;

(xiv) ASTM International Standard D5596-03(2016), *Standard Test Method For Microscopic Evaluation of the Dispersion of Carbon Black in Polyolefin Geosynthetics*, June 1, 2016, referred to as “ASTM D5596-03(2016)”;

(xv) ASTM International Standard D5721-08(2018), *Standard Practice for Air-Oven Aging of Polyolefin Geomembranes*, June 8, 2018, referred to as “ASTM D5721-08(2018)”;

(xvi) ASTM International Standard D5885/D5885M-17, *Standard Test Method for Oxidative Induction Time of Polyolefin Geosynthetics by High-Pressure Differential Scanning Calorimetry*, June 1, 2017, referred to as “ASTM D5885/D5885M-17”;

(xvii) ASTM International Standard D5887/D5887M-16, *Standard Test Method for Measurement of Index Flux Through Saturated Geosynthetic Clay Liner Specimens Using a Flexible Wall Permeameter*, September 1, 2016, referred to as “ASTM D5887/D5887M-16”;

(xviii) ASTM International Standard D5888-19, *Standard Guide for Storage and Handling of Geosynthetic Clay Liners*, May 19, 2019, referred to as “ASTM D5888-19”;

(xix) ASTM International Standard D5889/D5889M-18, *Standard Practice for Quality Control of Geosynthetic Clay Liners*, March 9, 2018, referred to as “ASTM D5889/D5889M-18”;

- 942 (xx) ASTM International Standard D5890-19, *Standard Test Method for Swell*
943 *Index of Clay Mineral Component of Geosynthetic Clay Liners*, May 30, 2019, referred to as
944 “ASTM D5890-19”;
945
- 946 (xxix) ASTM International Standard D5891/D5891M-19, *Standard Test Method*
947 *for Fluid Loss of Clay Component of Geosynthetic Clay Liners*, August 23, 2019, referred to as
948 “ASTM D5891/D5891M-19”;
949
- 950 (xxii) ASTM International Standard D5993-18, *Standard Test Method for*
951 *Measuring Mass per Unit Area of Geosynthetic Clay Liners*, June 15, 2018, referred to as
952 “ASTM D5993-18”;
953
- 954 (xxiii) ASTM International Standard D5994/D5994M-10(2015)e1, *Standard Test*
955 *Method for Measuring Core Thickness of Textured Geomembranes*, May 1, 2015, referred to as
956 “ASTM D5994/D5994M-10(2015)e1”;
957
- 958 (xxiv) ASTM International Standard D6072/D6072M-19, *Standard Practice for*
959 *Obtaining Samples of Geosynthetic Clay Liners*, January 8, 2019, referred to as “ASTM
960 D6072/D6072M-19”;
961
- 962 (xxv) ASTM International Standard D6102-15, *Standard Guide for Installation*
963 *of Geosynthetic Clay Liners*, May 1, 2015, referred to as “ASTM D6102-15”;
964
- 965 (xxvi) ASTM International Standard D6243 Standard, *Test Method for*
966 *Determining the Internal and Interface Shear Strength of Geosynthetic Clay Liner by the Direct*
967 *Shear Method*, January 1, 2016, referred to as “ASTM D6243”;
968
- 969 (xxvii) ASTM International Standard D6243/D6243M-16, *Standard Test Method*
970 *for Determining the Internal and Interface Shear Strength of Geosynthetic Clay Liner by the*
971 *Direct Shear Method*, January 1, 2016, referred to as “ASTM D6243/D6243M-16”;
972
- 973 (xxviii) ASTM International Standard D6392-12(2018), *Standard Test Method for*
974 *Determining the Integrity of Nonreinforced Geomembrane Seams Produced Using Thermo-*
975 *Fusion Methods*, February 15, 2018, referred to as “ASTM D6392-12(2018)”;
976
- 977 (xxix) ASTM International Standard D6495/D6495M-18, *Standard Guide for*
978 *Acceptance Testing Requirements for Geosynthetic Clay Liners*, March 9, 2018, referred to as
979 “ASTM D6495/D6495M-18”;
980

981 (xxx) ASTM International Standard D6496/D6496M-19, *Standard Test Method*
982 *for Determining Average Bonding Peel Strength Between Top and Bottom Layers of Needle-*
983 *Punched Geosynthetic Clay Liners*, May 9, 2019, referred to as “ASTM D6496/D6496M-19”;
984

985 (xxxix) ASTM International Standard D6497/D6497M-02(2015)e1, *Standard*
986 *Guide for Mechanical Attachment of Geomembrane to Penetrations or Structures*, May 1, 2015,
987 referred to as “ASTM D6497/D6497M-02(2015)e1”;
988

989 (xxxix) ASTM International Standard D6693/D6693M-04(2015)e1, *Standard Test*
990 *Method for Determining Tensile Properties of Nonreinforced Polyethylene and Nonreinforced*
991 *Flexible Polypropylene Geomembranes*, May 1, 2015, referred to as “ASTM D6693/D6693M-
992 04(2015)e1”;
993

994 (xxxix) ASTM International Standard D6768/D6768M-19, *Standard Test Method*
995 *for Tensile Strength of Geosynthetic Clay Liners*, May 9, 2019, referred to as “ASTM
996 D6768/D6768M-19”;
997

998 (xxxix) ASTM International Standard D6788-02(2017), *Standard Specification for*
999 *Repositionable Pressure-Sensitive Flags*, September 1, 2017, referred to as “ASTM D6788-
1000 02(2017)”;
1001

1002 (xxxix) ASTM International Standard D7238-06(2017), *Standard Test Method for*
1003 *Effect of Exposure of Unreinforced Polyolefin Geomembrane Using Fluorescent UV*
1004 *Condensation Apparatus*, July 1, 2017, referred to as “ASTM D7238-06(2017)”;
1005

1006 (xxxix) ASTM International Standard D7466/D7466M-10(2015)e1, *Standard Test*
1007 *Method for Measuring Asperity Height of Textured Geomembranes*, May 1, 2015, referred to as
1008 “ASTM D7466/D7466M-10(2015)e1”;
1009

1010 (xxxix) ASTM International Standard D751-19, *Standard Test Methods for*
1011 *Coated Fabrics*, May 22, 2019, referred to as “ASTM D751-19”;
1012

1013 (xxxix) ASTM International Standard D792-13, *Standard Test Methods for*
1014 *Density and Specific Gravity (Relative Density) of Plastics by Displacement*, November 1, 2013,
1015 referred to as “ASTM D792-13”;
1016

1017 (xxxix) ASTM International Standard D814-95(2020), *Standard Test Method for*
1018 *Rubber Property-Vapor Transmission of Volatile Liquids*, February 26, 2020, referred to as
1019 “ASTM D814-95(2020)”;
1020

1021 (xxxx) ASTM International Standard D882-18, *Standard Test Method for Tensile*
1022 *Properties of Thin Plastic Sheeting*, August 16, 2018, referred to as “ASTM D882-18”;

1023
1024 (xxxxi) Code of Federal Regulations 40 CFR § 261.4(b)(5), in effect as of July 28,
1025 1994, available at: <http://www.ecfr.gov>;

1026
1027 (xxxxii) Geosynthetic Research Institute Standard Specification GRI-
1028 GCL3, *Test Methods, Required Properties, and Testing Frequencies of Geosynthetic Clay Liners*
1029 (GCLs), as revised on July 26, 2010, referred to as “GRI-GCL3”;

1030
1031 (xxxxiii) Geosynthetic Research Institute Standard Specification GRI-GM9,
1032 *Cold Weather Seaming of Geomembranes*, as revised on January 10, 2013, referred to as “GRI-
1033 GM9”;

1034
1035 (xxxxiv) Geosynthetic Research Institute Standard Specification GRI-
1036 GM13, *Test Methods, Test Properties and Testing Frequency for High Density Polyethylene*
1037 *(HDPE) Smooth and Textured Geomembranes*, as revised on January 6, 2016, referred to as
1038 “GRI-GM13”;

1039
1040 (xxxxv) *Test Methods for Evaluating Solid Waste: Physical/Chemical*
1041 *Methods Compendium (SW-846)*, published by the United States Environmental Protection
1042 Agency, as revised July 2014, referred to as “US EPA SW-846”.

1043
1044 (b) For these rules incorporated by reference:

1045
1046 (i) The Environmental Quality Council has determined that incorporation of
1047 the full text in these rules would be cumbersome or inefficient given the length or nature of the
1048 rules.

1049
1050 (ii) This Chapter does not incorporate later amendments or editions of
1051 incorporated codes, standards, rules, and regulations.

1052
1053 (iii) All incorporated codes, standards, rules, and regulations are available for
1054 public inspection at the Department’s Cheyenne office. Contact information for the Cheyenne
1055 office may be obtained at <http://deq.wyoming.gov> or from (307) 777-7937.