

BEFORE THE ENVIRONMENTAL QUALITY COUNCIL  
STATE OF WYOMING

In the Matter of the Appeal )  
And Petition for Review of: )  
BART Permit No. MD-6040 )  
(Jim Bridger Power Plant); and ) Docket No. 10-2801  
BART Permit No. MD-6042 )  
(Naughton Power Plant). )

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**RESPONSE TO PACIFICORP'S MOTION FOR PARTIAL SUMMARY  
JUDGMENT**

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**PacifiCorp's BART App. Addendums for JB Units 1-4, 3/08**

**EXHIBIT 6**

## Addendum to Jim Bridger Unit 1 BART Report

PREPARED FOR: Wyoming Division of Air Quality  
PREPARED BY: CH2M HILL  
COPIES: Bill Lawson/PacifiCorp  
DATE: March 26, 2008



### Introduction

In compliance with the Regional Haze Rule (40 Code of Federal Regulations [CFR] 51), the Wyoming Division of Air Quality (WDAQ) required PacifiCorp Energy to conduct a detailed Best Available Retrofit Technology (BART) review to analyze the effects to visibility in nearby Class I areas from plant emissions, both for baseline and for reasonable control technology scenarios. PacifiCorp submitted these evaluations to WDAQ in January 2007. A revised report was submitted in October 2007.

On January 3, 2008, PacifiCorp Energy personnel met with WDAQ staff to discuss the status of the BART reviews. At that time, the state requested that additional modeling scenarios for several of the PacifiCorp facilities be performed to aid in their BART review. This memorandum presents the economics analysis for two scenarios modeled, referred to as Scenario A and Scenario B and described as follows:

- Scenario A: PacifiCorp committed controls at permitted rates—low nitrogen oxide ( $\text{NO}_x$ ) burners (LNBs) with over-fire air (OFA), sodium based flue gas desulfurization (FGD), ESP with  $\text{SO}_3$  injection
- Scenario B: PacifiCorp committed controls and selective catalytic reduction (SCR) at permitted rates

The CALPUFF modeling system (v. 5.711a) was used for this analysis. All technical options and model triggers used in CALMET, CALPUFF, and CALPOST are consistent with those used for the previous BART analyses and described in the BART report submitted in October 2007.

### Stack Parameters, Emissions Information, and Capital Cost

Table 1 summarizes the control equipment for Scenarios A and B as well as the current equipment installed at the plant. The overall capital cost of installing these options is also shown.

**TABLE 1**  
**Control Scenario Summary**  
*Jim Bridger Unit 1*

		<b>Equipment Type</b>			<b>Capital Cost</b> Million dollars
		<b>NO<sub>x</sub></b>	<b>SO<sub>2</sub></b>	<b>PM<sub>10</sub></b>	
Baseline	LNB		Wet sodium FGD	ESP	—
Scenario A	LNB with OFA		Wet sodium FGD	ESP with SO <sub>3</sub> injection	\$40.5
Scenario B	LNB with OFA and SCR		Wet sodium FGD	ESP with SO <sub>3</sub> injection	\$207.0

Emissions were modeled for the following pollutants:

- Sulfur dioxide (SO<sub>2</sub>)
- NO<sub>x</sub>
- Coarse particulate (PM<sub>2.5</sub><diameter<PM<sub>10</sub>)
- Fine particulate (diameter<PM<sub>2.5</sub>)
- Sulfates

Table 2 shows stack parameters and emission rates that were used for the Jim Bridger Unit 1 BART modeling and analysis.

**TABLE 2**  
**Calpuff Model Inputs**  
*Jim Bridger Unit 1*

<b>Model Input Data</b>	<b>BART Comparison<sup>(d)</sup></b>		
	<b>Baseline</b>	<b>Scenario A<sup>(e)</sup></b>	<b>Scenario B<sup>(f)</sup></b>
Hourly Heat Input (mmBtu/hour)	6,000	6,000	6,000
Sulfur Dioxide (SO <sub>2</sub> ) Stack Emissions (lb/hr)	1,602	900	900
Nitrogen Oxide (NO <sub>x</sub> ) Stack Emissions (lb/hr)	2,700	1,560	420
PM <sub>10</sub> Stack Emissions (lb/hr)	270	180.0	180.0
Coarse Particulate (PM <sub>2.5</sub> <diameter< PM <sub>10</sub> ) Stack Emissions (lb/hr) <sup>(a)</sup>	116	77.4	77.4
Fine Particulate (diameter<PM <sub>2.5</sub> ) Stack Emissions (lb/hr) <sup>(b)</sup>	154	102.6	102.6
Sulfuric Acid (H <sub>2</sub> SO <sub>4</sub> ) Stack Emissions (lb/hr)	55.2	55.2	94.7
Ammonium Sulfate [(NH <sub>4</sub> ) <sub>2</sub> SO <sub>4</sub> ] Stack Emissions (lb/hr)	—	—	7.0
(NH <sub>4</sub> )HSO <sub>4</sub> Stack Emissions (lb/hr)	—	—	12.2
H <sub>2</sub> SO <sub>4</sub> as Sulfate (SO <sub>4</sub> ) Stack Emissions (lb/hr)	54.1	54.1	92.8
(NH <sub>4</sub> ) <sub>2</sub> SO <sub>4</sub> as SO <sub>4</sub> Stack Emissions (lb/hr)	—	—	5.1
(NH <sub>4</sub> )HSO <sub>4</sub> as SO <sub>4</sub> Stack Emissions (lb/hr)	—	—	10.2

**TABLE 2**  
**Calpuff Model Inputs**  
**Jim Bridger Unit 1**

Model Input Data	BART Comparison <sup>(d)</sup>		
	Baseline	Scenario A <sup>(e)</sup>	Scenario B <sup>(f)</sup>
Total Sulfate (SO <sub>4</sub> ) (lb/hr) <sup>(c)</sup>	54.1	54.1	108.1
<b>Stack Conditions</b>			
Stack Height (meters)	152	152	152
Stack Exit Diameter (meters)	7.32	7.32	7.32
Stack Exit Temperature (Kelvin)	333	328	328
Stack Exit Velocity (meters per second)	25.6	24.7	24.7

**NOTES:**

<sup>(a)</sup> Based on AP-42, Table 1.1-6, the coarse particulates are counted as a percentage of PM<sub>10</sub>. This equates to 43% ESP and 57% Baghouse. PM<sub>10</sub> and PM<sub>2.5</sub> refer to particulate matter less than 10 and 2.5 micrometers, respectively, in aerodynamic diameter.

<sup>(b)</sup> Based on AP-42, Table 1.1-6, the fine particulates are counted as a percentage of PM<sub>10</sub>. This equates to 57% ESP and 43% Baghouse.

<sup>(c)</sup> Total Sulfate (SO<sub>4</sub>) (lb/hr) = H<sub>2</sub>SO<sub>4</sub> as Sulfate (SO<sub>4</sub>) Stack Emissions (lb/hr) + (NH<sub>4</sub>)<sub>2</sub>SO<sub>4</sub> as SO<sub>4</sub> Stack Emissions (lb/hr) + (NH<sub>4</sub>)HSO<sub>4</sub> as SO<sub>4</sub> Stack Emissions (lb/hr)

<sup>(d)</sup> SO<sub>2</sub>, NO<sub>x</sub>, and PM rates are expressed in terms of permitted emission rates. Actual emissions will be less than the permitted rates.

<sup>(e)</sup> PacifiCorp Committed Controls @ permitted rates: LNB with OFA, Wet FGD, ESP with SO<sub>3</sub>

<sup>(f)</sup> PacifiCorp Committed Controls and SCR @ permitted rates

## Economic Analysis

In completing this additional analysis to supplement the previous BART study, technology alternatives were investigated and potential reductions in NO<sub>x</sub>, SO<sub>2</sub>, and PM<sub>10</sub> emissions rates were identified.

A comparison of Scenarios A and B on the basis of costs, design control efficiencies, and tons of pollutant removed is summarized in Tables 3 through 5. Capital costs were provided by PacifiCorp. The complete economic analyses for these two scenarios are provided as Attachment 1.

**TABLE 3**  
Scenario A Control Cost  
Jim Bridger Unit 1

	NO <sub>x</sub> Control LNB with OFA	SO <sub>2</sub> Control Wet FGD	PM <sub>10</sub> Control ESP with Gas Conditioning	Scenario A Control Cost
Total Installed Capital Costs (million dollars)	\$11.3	\$25.3	\$3.9	\$40.50
Annualized First-Year Capital Costs	\$1.07	\$2.41	\$0.37	\$3.85
First Year Fixed & Variable O&M Costs (million dollars)	\$0.07	\$0.98	\$0.18	\$1.21
Total First Year Annualized Costs (million dollars) <sup>(a)</sup>	\$1.15	\$3.39	\$0.55	\$5.08
Power Consumption (MW)	—	0.53	0.05	0.58
Annual Power Usage (Million kWh/Yr)	—	4.18	0.39	4.57
Permitted Emission Rate (lb/mmBtu)	0.26	0.15	0.03	—
Additional Tons of Pollutant Removed per Year over Baseline	4,494	2,838	355	7,687
First Year Average Control Cost (\$/Ton of Pollutant Removed)	255	1,194	1,541	661

**NOTE:**

(a) First year annualized costs include power consumption costs.

**TABLE 4**  
**Scenario B Control Cost**  
**Jim Bridger Unit 1**

	NO <sub>x</sub> Control LNB with OFA & SCR	SO <sub>2</sub> Control Wet FGD	PM <sub>10</sub> Control ESP with Gas Conditioning	Scenario B Control Cost
Total Installed Capital Costs (million dollars)	\$177.8	\$25.3	\$3.9	\$207.0
Annualized First-Year Capital Costs	\$16.91	\$2.41	\$0.37	\$19.69
First Year Fixed & Variable O&M Costs (million dollars)	\$3.38	\$0.98	\$0.18	\$4.54
Total First Year Annualized Costs (million dollars) (a)	\$20.30	\$3.39	\$0.55	\$24.23
Power Consumption (MW)	3.28	0.53	0.05	3.86
Annual Power Usage (Million kWh/Year)	25.86	4.18	0.39	30.46
Permitted Emission Rate (lb/mmBtu)	0.07	0.15	0.03	—
Additional Tons of Pollutant Removed per Year over Baseline	8,988	2,838	355	12,181
First Year Average Control Cost (\$/Ton of Pollutant Removed)	2,258	1,194	1,541	1,989

**NOTE:**

(a) First year annualized costs include power consumption costs.

**TABLE 5**  
Incremental Control Costs, Scenario B compared to Scenario A  
*Jim Bridger Unit 1*

	NO <sub>x</sub> Control	SO <sub>2</sub> Control	PM <sub>10</sub> Control	Total Control Cost
Incremental Installed Capital Costs (million dollars)	\$166.5	0	0	\$166.5
Incremental Annualized First-Year Capital Costs	\$15.84	0	0	\$15.84
Incremental First Year Fixed & Variable O&M Costs (million dollars) <sup>(a)</sup>	\$3.31	0	0	\$3.31
Incremental First Year Annualized Costs (million dollars) <sup>(a)</sup>	\$19.15	0	0	\$19.15
Incremental Power Consumption (MW)	3.28	0	0	3.28
Incremental Annual Power Usage (Million kWh/yr)	25.86	0	0	25.86
Incremental Improvement in Emission Rate (lb/mmBtu)	0.19	0	0	—
Incremental Tons of Pollutant Removed	4,494	0	0	4,494
Incremental First Year Average Control Cost (\$/Ton of Pollutant Removed)	4,262	0	0	4,262

**NOTE:**

<sup>(a)</sup> Incremental first year annualized costs include power consumption costs.

## Modeling Results and Least-Cost Envelope Analysis

CH2M HILL modeled Jim Bridger Unit 1 for two post-control scenarios. The results determine the change in deciview based on each alternative at the Class I areas specific to the project. The Class I areas potentially affected are Bridger Wilderness, Fitzpatrick Wilderness, and Mount Zirkel Wilderness for this unit.

### Modeled Scenarios

Current operations (baseline) and two alternative control scenarios were modeled to cover the range of effectiveness for the combination of the individual NO<sub>x</sub>, SO<sub>2</sub>, and PM control technologies being evaluated. The modeled scenarios include the following:

- Baseline: Current operations with LNB, Wet sodium FGD, and ESP
- Scenario A: LNB with OFA, Wet sodium FGD, and ESP with SO<sub>3</sub> injection
- Scenario B: Scenario A with SCR

### Summary of Visibility Analysis

Tables 6 through 8 present a summary of the modeling period (2001–2003) results for each scenario and Class I area.

**TABLE 6**  
Costs and Visibility Modeling Results as Applicable to Bridger Wilderness  
*Jim Bridger Unit 1*

Scenario	Controls	Total First Year Annualized Cost	Highest ΔdV	98 <sup>th</sup> Percentile ΔdV	Maximum Annual Number of Days Above 0.5 dV
Baseline	Current Operations with FGD and ESP	—	4.381	1.277	30
Scenario A	Scenario A: PacifiCorp Committed Controls	\$5,081,645	2.919	0.829	17
Scenario B	Scenario B: PacifiCorp Committed Controls and SCR	\$24,232,712	1.647	0.481	10

**TABLE 7**  
 Costs and Visibility Modeling Results as Applicable to Fitzpatrick Wilderness  
*Jim Bridger Unit 1*

Scenario	Controls	Total First Year Annualized Cost	Highest ΔdV	98 <sup>th</sup> Percentile ΔdV	Maximum Annual Number of Days Above 0.5 dV
Baseline	Current Operations with FGD and ESP	—	2.538	0.637	13
Scenario A	Scenario A: PacifiCorp Committed Controls	\$5,081,645	1.747	0.379	7
Scenario B	Scenario B: PacifiCorp Committed Controls and SCR	\$24,232,712	0.959	0.232	4

**TABLE 8**  
 Costs and Visibility Modeling Results as Applicable to Mount Zirkel Wilderness  
*Jim Bridger Unit 1*

Scenario	Controls	Total First Year Annualized Cost	Highest ΔdV	98 <sup>th</sup> Percentile ΔdV	Maximum Annual Number of Days Above 0.5 dV
Baseline	Current Operations with FGD and ESP	—	3.458	1.651	48
Scenario A	Scenario A: PacifiCorp Committed Controls	\$5,081,645	2.168	1.046	22
Scenario B	Scenario B: PacifiCorp Committed Controls and SCR	\$24,232,712	1.298	0.607	12

## Results

Tables 9 through 11 present a summary of the costs and modeling results for each scenario and Class I area.

**TABLE 9**  
 Incremental Costs and Incremental Visibility Improvements Relative to Bridger Wilderness  
*Jim Bridger Unit 1*

Scenario Comparison	Controls	Incremental Annualized Cost (Million\$)	Reduction in 98 <sup>th</sup> Percentile maximum dV	Reduction in Number of Days Above 0.5 dV	Cost per dV Reduction (Million\$/dV Reduced)	Cost per Day to Achieve a Reduction in the Days above 0.5 dV (Million\$/Day)
Scenario A Compared to Baseline	Scenario A: PacifiCorp Committed Controls	\$5.08	0.448	13	\$11.34	\$0.39
Scenario B Compared to Baseline	Scenario B: PacifiCorp Committed Controls and SCR	\$24.23	0.796	20	\$30.44	\$1.21
Scenario B Compared To Scenario A	Addition of SCR	\$19.15	0.348	7	\$55.03	\$2.74

**TABLE 10**  
 Incremental Costs and Incremental Visibility Improvements Relative to Fitzpatrick Wilderness  
*Jim Bridger Unit 1*

Scenario Comparison	Controls	Incremental Annualized Cost (Million\$)	Reduction in 98 <sup>th</sup> Percentile maximum dV	Reduction in Number of Days Above 0.5 dV	Cost per dV Reduction (Million\$/dV Reduced)	Cost per Day to Achieve a Reduction in the Days above 0.5 dV (Million\$/Day)
Scenario A Compared to Baseline	Scenario A: PacifiCorp Committed Controls	\$5.08	0.258	6	\$19.70	\$0.85
Scenario B Compared to Baseline	Scenario B: PacifiCorp Committed Controls and SCR	\$24.23	0.405	9	\$59.83	\$2.69
Scenario B Compared To Scenario A	Addition of SCR	\$19.15	0.147	3	\$130.28	\$6.38

**TABLE 11**  
 Incremental Costs and Incremental Visibility Improvements Relative to Mount Zirkel Wilderness  
*Jim Bridger Unit 1*

Scenario Comparison	Controls	Incremental Annualized Cost (Million\$)	Reduction in 98 <sup>th</sup> Percentile maximum dV	Reduction in Number of Days Above 0.5 dV	Cost per dV Reduction (Million\$/dV Reduced)	Cost per Day to Achieve a Reduction in the Days above 0.5 dV (Million\$/Day)
Scenario A Compared to Baseline	Scenario A: PacifiCorp Committed Controls	\$5.08	0.605	26	\$8.40	\$0.20
Scenario B Compared to Baseline	Scenario B: PacifiCorp Committed Controls and SCR	\$24.23	1.044	36	\$23.21	\$0.67
Scenario B Compared To Scenario A	Addition of SCR	\$19.15	0.439	10	\$43.62	\$1.92

### Least-Cost Envelope Analysis

The least-cost envelope graphs for Bridger Wilderness are shown in Figures 1 and 2, for Fitzpatrick Wilderness in Figures 3 and 4, and for Mount Zirkel Wilderness in Figures 5 and 6.

FIGURE 1

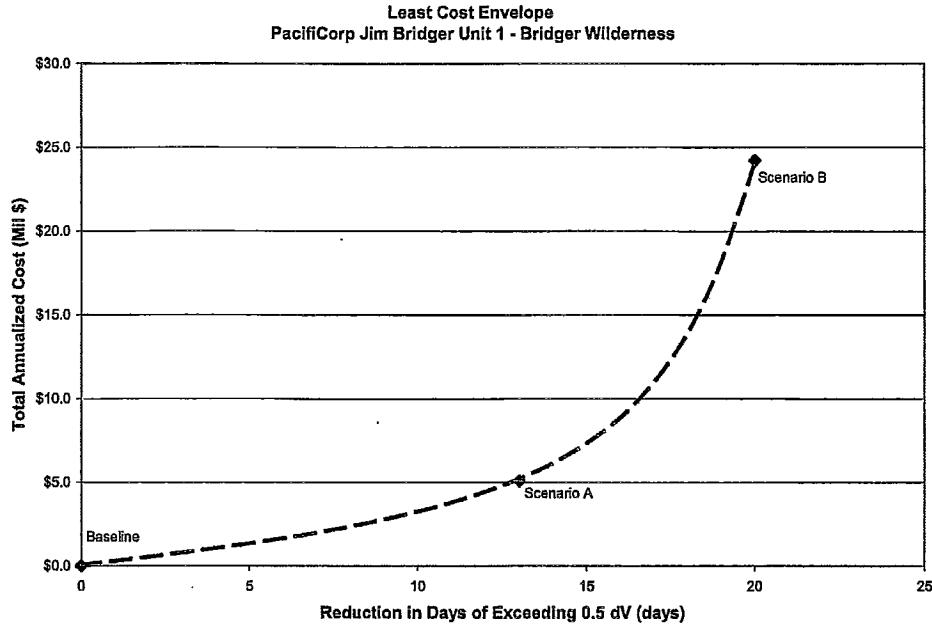


FIGURE 2

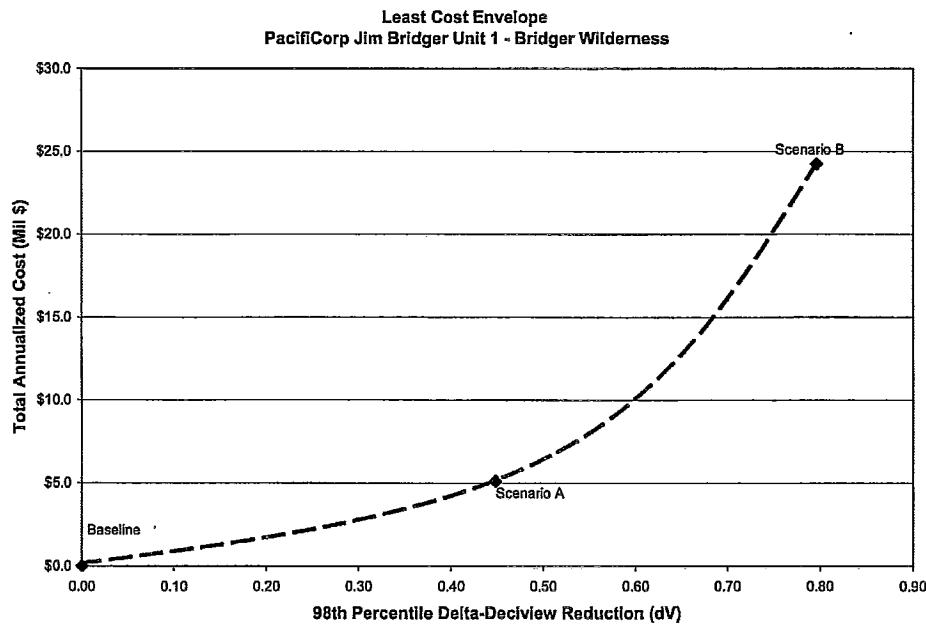


FIGURE 3

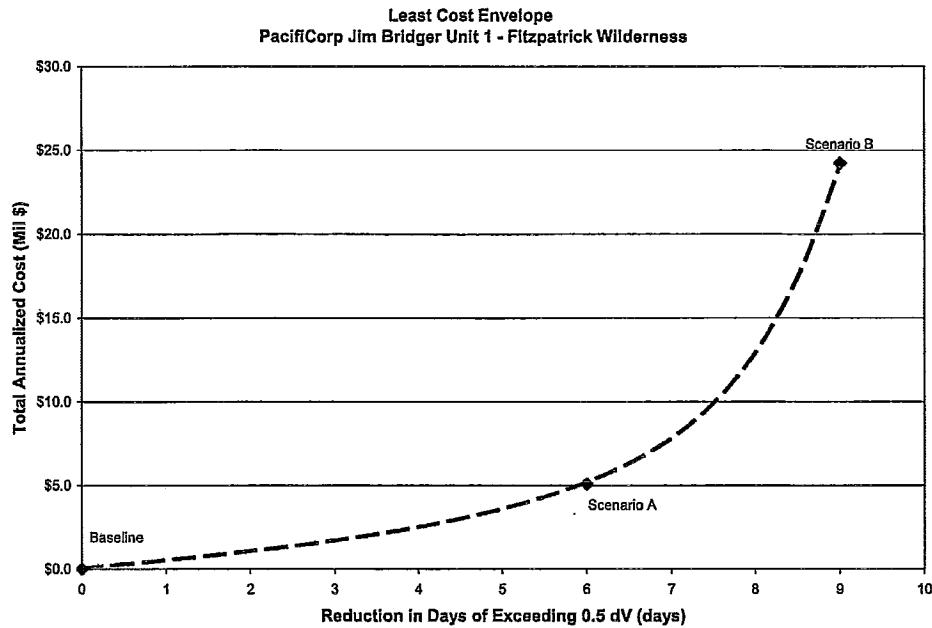


FIGURE 4

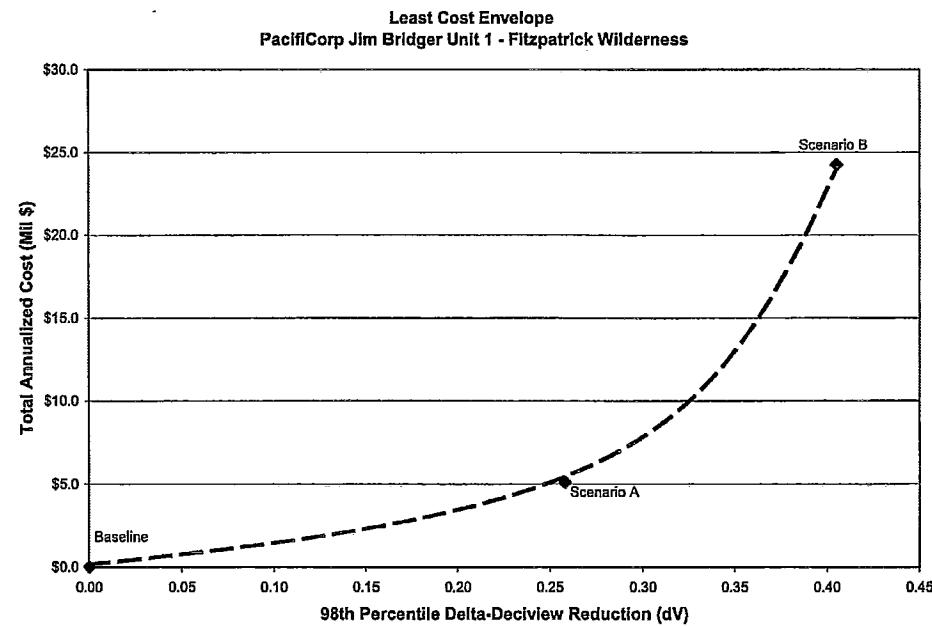


FIGURE 5

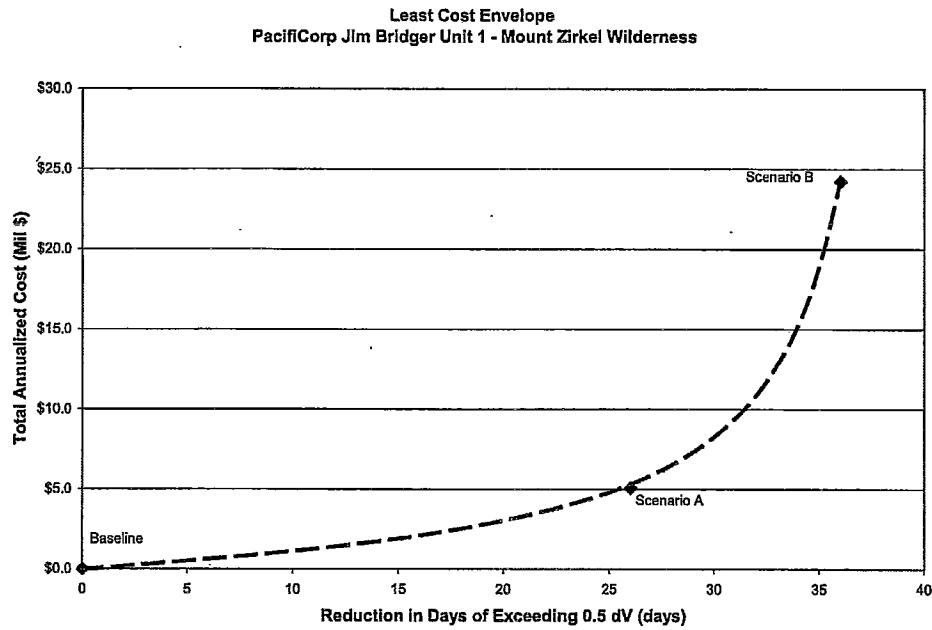
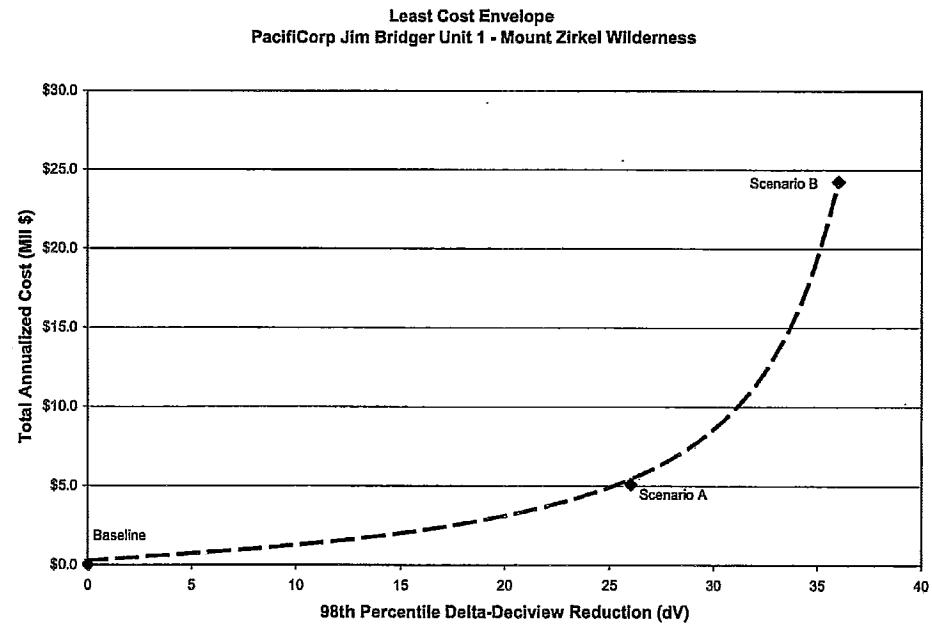


FIGURE 6



ATTACHMENT 1

**Complete Economic Analyses  
for Scenarios A and B**

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**ECONOMIC ANALYSIS SUMMARY - FIRST YEAR COSTS**

Jim Bridger 1

Boiler Design: Opposed Wall-Fired PC

Nox Control

TYPE OF EMISSIONS CONTROLS	SO <sub>2</sub> Control and PM						Scenario A	Scenario B		
	BASE	A	B	C	D	E	F	G	A+H	D+F
Technology Label										
Current Operation	Low NO <sub>x</sub> Burners with Overfire Air	Low NO <sub>x</sub> Burners with Overfire Air and Non- Selective Catalytic Reduction	Low NO <sub>x</sub> Burners with Overfire Air and Non- Selective Catalytic Reduction	ESP w/ Gas Conditioning	NPA & Fabric Filter	Upgrades WFGD	LNB w/NO <sub>x</sub> Wet Flue Gas Desulfurization and ESP w/gas conditioning		LNB w/NO <sub>x</sub> SCR, Wet Flue Gas Desulfurization and ESP w/gas conditioning	
<b>ECONOMIC FACTORS</b>										
Interest Rate (%)	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	
Discount Rate (%)	7.0%	7.0%	7.0%	7.0%	7.0%	7.0%	7.0%	7.0%	7.0%	
Plant Economic Life (Years)	20	20	20	20	20	20	20	20	20	
<b>CAPITAL INVESTMENT</b>										
Total Installed Capital Costs (\$)	\$0	\$11,300,000	\$20,528,122	\$22,127,239	\$177,800,000	\$31,900,000	\$48,386,333	\$25,300,000	\$40,500,000	
<b>FIRST YEAR DEBT SERVICE (\$/yr)</b>	\$0	\$1,074,944	\$1,052,756	\$2,104,916	\$16,513,727	\$170,998	\$4,602,487	\$2,405,734	\$18,681,455	
<b>FIRST YEAR FIXED OEM Costs (\$/yr)</b>	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	
Operating Labor (\$/yr)	\$0	\$28,000	\$42,000	\$123,000	\$190,000	\$10,000	\$1,099	\$25,500	\$51,500	
Maintenance Material (\$/yr)	\$0	\$42,000	\$63,000	\$184,500	\$285,000	\$10,000	\$7,649	\$17,033	\$32,033	
Maintenance Labor (\$/yr)	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	
<b>ADMINISTRATIVE LABOR (\$/yr)</b>	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	
<b>TOTAL FIRST YEAR FIXED OEM COST</b>	\$0	\$70,000	\$102,500	\$475,000	\$500,000	\$12,748	\$4,642,533	\$12,533	\$52,533	
<b>FIRST YEAR VARIABLE OEM Costs (\$/yr)</b>	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	
Makeup Water Costs (\$/yr)	\$0	\$0	\$0	\$0	\$0	\$0	\$30,503	\$30,503	\$30,503	
Reagent Costs (\$/yr)	\$0	\$0	\$0	\$0	\$0	\$0	\$383,167	\$25,500	\$215,500	
SCR Catalyst/FF Bag Costs (\$/yr)	\$0	\$0	\$0	\$0	\$0	\$0	\$594,000	\$1,549,331	\$1,549,331	
Waste Disposal Costs (\$/yr)	\$0	\$0	\$0	\$0	\$0	\$0	\$300,040	\$318,275	\$318,275	
Electric Power Costs (\$/yr)	\$0	\$0	\$2,528,822	\$2,528,822	\$1,972,765	\$19,710	\$1,136,339	\$22,839	\$1,521,612	
<b>TOTAL FIRST YEAR VARIABLE OEM Costs (\$/yr)</b>	\$0	\$0	\$2,528,822	\$2,528,822	\$1,972,765	\$185,554	\$1,635,378	\$940,671	\$1,106,455	
<b>SUMMARY OF FIRST YEAR COSTS (\$/yr)</b>										
First Year Debt Service (\$/yr)	\$0	\$1,074,944	\$1,052,756	\$2,104,916	\$16,513,727	\$190,998	\$4,602,487	\$2,405,734	\$18,681,455	
First Year Fixed OEM Costs (\$/yr)	\$0	\$0	\$0	\$0	\$0	\$0	\$42,533	\$25,500	\$52,533	
First Year Variable OEM Costs (\$/yr)	\$0	\$0	\$0	\$0	\$0	\$0	\$1,106,435	\$0,013,721	\$0,013,721	
<b>Initial First Year OEM Costs (\$/yr)</b>	\$0	\$0	\$1,144,944	\$4,594,618	\$2,170,753	\$20,280,915	\$546,533	\$3,380,158	\$5,981,445	
<b>CONTROL COST COMPARISONS</b>										
NOx Technology Comparison										
Additional NO <sub>x</sub> Removed From Base Case (Tons/yr)	0	\$0	\$1,074,944	\$1,052,756	\$2,104,916	\$16,513,727	\$190,998	\$4,602,487	\$18,681,455	
First Year Average Control Cost (\$/ton NO <sub>x</sub> Removed)	\$0	\$255	\$843	\$488	\$2,258	\$2,258	\$42,533	\$25,500	\$52,533	
Technology Case Comparison										
Incremental NO <sub>x</sub> Removed (Tons/yr)	0	0	4,494	946	946	4,494	0	0	0	
Incremental Control Cost (\$/ton NO <sub>x</sub> Removed)	\$0	\$0	\$255	\$3,636	\$1,685	\$4,262	\$77,5%	\$77,5%	\$77,5%	
SO <sub>2</sub> Technology Comparison										
Additional SO <sub>2</sub> Removed From Base Case (Tons/yr)	0	0	4,494	5,440	5,440	8,988	0	0	2,838	
First Year Average Control Cost (\$/ton SO <sub>2</sub> Removed)	\$0	\$0	A-BASE	B-A	C-A	D-A	#DIV/0!	#DIV/0!	\$1,154	
Technology Case Comparison										
Incremental SO <sub>2</sub> Removed (Tons/yr)	0	0	4,494	946	946	4,494	0	0	2,838	
Incremental Control Cost (\$/ton SO <sub>2</sub> Removed)	\$0	\$0	\$255	\$3,636	\$1,685	\$4,262	#DIV/0!	#DIV/0!	\$1,049	
PM Technology Comparison										
Additional PM Removed From Base Case (Tons/yr)	0	0	0	0	0	0	355	710	0	
First Year Average Control Cost (\$/ton PM Removed)	\$0	\$0	A-BASE	B-A	C-A	D-A	#DIV/0!	#DIV/0!	\$1,154	
Technology Case Comparison										
Incremental PM Removed (Tons/yr)	0	0	0	0	0	0	355	710	0	
Incremental Control Cost (\$/ton PM Removed)	\$0	\$0	\$0	\$0	\$0	\$0	#DIV/0!	#DIV/0!	\$0	
<b>SCENARIO A AND B COMPARISONS</b>										
Additional NO <sub>x</sub> , SO <sub>2</sub> , & PM Removed From Base Case (Tons/yr)	0	0	0	0	0	0	\$1,541	\$8,973	\$1,541	
First Year Average Control Cost Compared to Base Case (\$/ton Removed)	\$0	\$0	0	0	0	0	E-BASE	F-E	G-F	
Incremental Control Cost (\$/ton NO <sub>x</sub> Removed)	\$0	\$0	0	0	0	0	0	0	0	
<b>SCENARIO A AND B SCENARIOS</b>										
Additional NO <sub>x</sub> , SO <sub>2</sub> , & PM Removed From Scenario A (Tons/yr)	0	0	0	0	0	0	\$1,541	\$1,541	\$1,541	
First Year Average Control Cost Compared to Scenario A (\$/ton Removed)	\$0	\$0	0	0	0	0	\$1,541	\$1,541	\$1,541	
Incremental Tons Removed - Scenario B vs Scenario A (Tons/yr)	0	0	0	0	0	0	\$4,494	\$4,494	\$4,494	
Incremental Control Costs - Scenario B vs Scenario A (\$/ton Removed)	\$0	\$0	0	0	0	0	\$4,262	\$4,262	\$4,262	

INPUT CALCULATIONS		Boiler Design:		NO <sub>x</sub> Control Technologies				SO <sub>2</sub> and PM Control Technologies					
PARAMETER		Current Operation		LNB w/OF&A & SCR				LNB w/OF&A & SNCR					
General Plant Design and Operating Data		PC	PC	PC	PC	PC	PC	PC	PC	PC	PC	PC	PC
Annual Power Plant Capacity Factor	90%	7.894	7.894	7.894	7.894	7.894	7.894	7.894	7.894	7.894	7.894	7.894	7.894
Annual Operation (hours/year)	8,528	530,000	530,000	530,000	530,000	530,000	530,000	530,000	530,000	530,000	530,000	530,000	530,000
Net Power Output (kW)	6,000	11,320	11,320	11,320	11,320	11,320	11,320	11,320	11,320	11,320	11,320	11,320	11,320
Boiler Heat Input Measured by Fuel Input (MMBtu/hr)	47,300	6,000	47,300	6,000	47,300	6,000	47,300	6,000	47,300	6,000	47,300	6,000	47,300
Fuel Heat Input Measured by GEM (MMBtu/hr)	47,300	6,000	47,300	6,000	47,300	6,000	47,300	6,000	47,300	6,000	47,300	6,000	47,300
Annual Fuel Input Measured by GEM (MMBtu/hr)	47,300	6,000	47,300	6,000	47,300	6,000	47,300	6,000	47,300	6,000	47,300	6,000	47,300
<b>Plant Fuel Source</b>													
Boiler Fuel Source	Bridger Mine Underground	9,650	Bridger Mine Underground	9,650	Bridger Mine Underground	9,650	Bridger Mine Underground	9,650	Bridger Mine Underground	9,650	Bridger Mine Underground	9,650	Bridger Mine Underground
Coal Handling Value (\$/ton)	0.55%	10,300	0.55%	10,300	0.55%	10,300	0.55%	10,300	0.55%	10,300	0.55%	10,300	0.55%
Coal Sulfur Content (wt.%)	62.077	62.077	62.077	62.077	62.077	62.077	62.077	62.077	62.077	62.077	62.077	62.077	62.077
Coal Flow Rate (Lb/hr)	2,446,284	2,446,284	2,446,284	2,446,284	2,446,284	2,446,284	2,446,284	2,446,284	2,446,284	2,446,284	2,446,284	2,446,284	2,446,284
Coal Consumed (ton/yr)	0	0	0	0	0	0	0	0	0	0	0	0	0
<b>Nitrogen Oxide Emissions</b>													
NO <sub>x</sub> Emission Rate (lb/MMBtu)	0.45	0.25	0.22	0.22	0.22	0.22	0.22	0.22	0.22	0.22	0.22	0.22	0.22
NO <sub>x</sub> Emission Rate (lb/MWh)	2,700	1,800	1,320	1,320	1,320	1,320	1,320	1,320	1,320	1,320	1,320	1,320	1,320
NO <sub>x</sub> Emission Rate (lb/MWh)	89,37	61,98	43,98	43,98	43,98	43,98	43,98	43,98	43,98	43,98	43,98	43,98	43,98
NO <sub>x</sub> Emission Rate (lb/MMBtu)	10,643	6,150	5,203	5,203	5,203	5,203	5,203	5,203	5,203	5,203	5,203	5,203	5,203
NO <sub>x</sub> Emission Rate (lb/MWh)	0	1,140	1,360	1,360	1,360	1,360	1,360	1,360	1,360	1,360	1,360	1,360	1,360
Acid NO <sub>x</sub> Removed from Current Operations (Lb/hr)	0	0	0	0	0	0	0	0	0	0	0	0	0
Acid NO <sub>x</sub> Removed from Current Operations (Ton/yr)	0	0	0	0	0	0	0	0	0	0	0	0	0
<b>Sulfur Dioxide Emissions</b>													
Uncontrolled SO <sub>2</sub> (lb/MMBtu)	1.20	7,98	7,98	7,98	7,98	7,98	7,98	7,98	7,98	7,98	7,98	7,98	7,98
Uncontrolled SO <sub>2</sub> (lb/MWh)	112.35	28.374	28.374	28.374	28.374	28.374	28.374	28.374	28.374	28.374	28.374	28.374	28.374
Controlled SO <sub>2</sub> Emission Rate (lb/MMBtu)	0.27	77.75	77.75	77.75	77.75	77.75	77.75	77.75	77.75	77.75	77.75	77.75	77.75
SO <sub>2</sub> Removal Efficiency (%)	1.620	1.620	1.620	1.620	1.620	1.620	1.620	1.620	1.620	1.620	1.620	1.620	1.620
Controlled SO <sub>2</sub> Emission Rate (lb/MMBtu)	6,386	5,978	5,978	5,978	5,978	5,978	5,978	5,978	5,978	5,978	5,978	5,978	5,978
SO <sub>2</sub> Removed (Lb/hr)	0	21,988	21,988	21,988	21,988	21,988	21,988	21,988	21,988	21,988	21,988	21,988	21,988
SO <sub>2</sub> Removed (Ton/yr)	0	0	0	0	0	0	0	0	0	0	0	0	0
Acid SO <sub>2</sub> Removed from Current Operations (Lb/hr)	0	0	0	0	0	0	0	0	0	0	0	0	0
Acid SO <sub>2</sub> Removed from Current Operations (Ton/yr)	0	0	0	0	0	0	0	0	0	0	0	0	0
<b>Particulate Matter Emissions</b>													
Uncontrolled Fly Ash (lb/MMBtu)	51.177	8,528	20,739	51.177	8,528	20,739	51.177	8,528	20,739	51.177	8,528	20,739	51.177
Uncontrolled Fly Ash (lb/MWh)	1,064	270	270	710	355	201,029	50,987	50,987	50,987	50,987	50,987	50,987	50,987
Controlled Fly Ash Removal Efficiency (%)	0.045	99.5%	99.5%	99.5%	99.5%	99.5%	99.5%	99.5%	99.5%	99.5%	99.5%	99.5%	99.5%
Controlled Fly Ash Emissions (lb/MMBtu)	50,987	50,987	50,987	50,987	50,987	50,987	50,987	50,987	50,987	50,987	50,987	50,987	50,987
Fly Ash Removed (Lb/hr)	0	0	0	0	0	0	0	0	0	0	0	0	0
Fly Ash Removed from Current Operation (Ton/yr)	0	0	0	0	0	0	0	0	0	0	0	0	0
<b>Economic Factors</b>													
Interest Rate (%)	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%
Point Economic Life (Years)	20	20	20	20	20	20	20	20	20	20	20	20	20

INPUT CALCULATIONS		Jim Bridger 1	
Boiler Design:		Opposed Wall-Fired PC	
PARAMETER	Current Operation	NO <sub>x</sub> Control Technologies	
<b>Control Technologies</b>		<b>SO<sub>x</sub> and PM Control Technologies</b>	
NO <sub>x</sub> Emission Control System	Wet FGD	LNB w/WFA	N/A
SO <sub>x</sub> Emission Control System	ESP	LNB w/WFA & SNCR	LNB w/WFA & SCR
PM Emission Control System			
<b>Installed Capital Costs</b>		<b>SO<sub>x</sub> and PM Control Technologies</b>	
NO <sub>x</sub> Emission Control System (\$2011\$)		\$11,300,000	\$11,300,000
SO <sub>x</sub> Emission Control System (\$2011\$)		\$20,526,122	\$20,526,122
PM Emission Control System (\$2011\$)		\$22,127,229	\$22,127,229
<b>Total Emission Control System Capital Costs (\$2011\$)</b>		\$11,300,000	\$11,300,000
SO <sub>x</sub> Emission Control System (\$kW)		\$21,300,000	\$21,300,000
NO <sub>x</sub> Emission Control System (\$kW)		\$20,526,122	\$20,526,122
PM Emission Control System (\$kW)		\$22,127,229	\$22,127,229
<b>Total Emission Control System Capital Costs (\$kW)</b>		\$21,300,000	\$21,300,000
<b>Emissions Control Capital Costs (\$kW)</b>		\$21,300,000	\$21,300,000
<b>Fixed Operating &amp; Maintenance Costs</b>		<b>SO<sub>x</sub> and PM Control Technologies</b>	
Operating Labor (\$)		\$28,500	\$28,500
Maintenance Material (\$)		\$42,000	\$42,000
Maintenance Labor (\$)		\$83,000	\$83,000
Administrative Labor (\$)		\$184,500	\$184,500
<b>Total \$1 Fixed Year O&amp;M Cost (\$)</b>		\$70,000	\$70,000
Annual Fixed O&M Cost Escalation (%)		2.00%	2.00%
Annual Fixed Fuel Cost (\$kW)		\$105,000	\$105,000
Annual Fuel Cost Escalation (%)		2.00%	2.00%
Annual Water Cost (\$kW)		\$124,476	\$124,476
Annual Water Cost Escalation (%)		2.00%	2.00%
<b>Variable Operation &amp; Maintenance Costs</b>		<b>SO<sub>x</sub> and PM Control Technologies</b>	
Water Usage (gpm)		\$1.22	\$1.22
Water Treatment Cost (\$/gpm)		0	0
Water Treatment Cost Escalation (%)		2.00%	2.00%
Annual Water Cost (\$kW)		\$1.22	\$1.22
Annual Water Cost Escalation (%)		2.00%	2.00%
<b>Scrubber Cost</b>		<b>SO<sub>x</sub> and PM Control Technologies</b>	
Type of Scrubber		<b>SO<sub>x</sub> and PM Control Technologies</b>	
Unit Cost (\$/t) (SAC)		\$10,000	\$10,000
Unit Cost (\$/t) (LCA)		\$10,000	\$10,000
Unit Cost (\$/t) (Emissions)		\$10,000	\$10,000
Reagent Party (W/H) <sup>a</sup>		100%	100%
Reagent Usage (L/H) <sup>a</sup>		100%	100%
First ton CO <sub>2</sub> Removal Cost (\$)		\$105,987	\$105,987
Annual Reagent Cost Escalation Rate (%)		2.00%	2.00%
Annualized Reagent Costs (\$/Yr)		\$105,987	\$105,987
<b>SCR Catalyst / Fabric Filter Bag Replacement Costs</b>		<b>SO<sub>x</sub> and PM Control Technologies</b>	
Material Replaced		<b>SO<sub>x</sub> and PM Control Technologies</b>	
Annual SCR Catalyst (m <sup>3</sup> ) / No. FF Bags			
SCR Catalyst (kg/t) / Bag Cost (\$/kg)			
First ton SCR Catalyst / Bag Cost Escalation Rate (%)			
Annual SCR Catalyst / Bag Cost Escalation Rate (\$/Yr)			
<b>EGO/ASR Dust Collection Cost</b>		<b>SO<sub>x</sub> and PM Control Technologies</b>	
EGO/ASR Dust Collection Cost (\$/t)			
EGO/ASR Dust Collection Cost (\$/Yr)			
<b>FGD/Solid Waste Disposal Unit Cost (\$/t/Yr)</b>			
FGD/Solid Waste Disposal Unit Cost (\$/t/Yr)			
First ton FGD/Solid Waste Disposal Unit Cost (\$/t)			
Annual FGD/Solid Waste Disposal Unit Cost (\$/t)			
Annual FGD/Solid Waste Disposal Unit Cost (\$/t/Yr)			
Annual FGD/Solid Waste Disposal Unit Cost (\$/t/Yr)			
<b>Auxiliary Power Cost</b>		<b>SO<sub>x</sub> and PM Control Technologies</b>	
Auxiliary Power Cost (\$/MWh)			
Auxiliary Power Requirement (% Plant Output)			
Auxiliary Power Usage (MWh/MWh)			
Unit Cost (\$/MWh/MWh)			
First ton Auxiliary Power Cost (\$)			
Annual Power Cost Escalation Rate (%)			
Annualized Auxiliary Power Costs (\$/Yr)			

PARAMETER	Current Operation	NO <sub>x</sub> Control Technologies	SO <sub>x</sub> and PM Control Technologies	Scenario A	Scenario B
<b>Control Technologies</b>					
NO <sub>x</sub> Emission Control System	Wet FGD	LNB w/WFA	N/A	LNB w/WFA	LNB w/WFA & SCR
PM Emission Control System	ESP	LNB w/WFA & SNCR	LNB w/WFA & SCR	Upgraded Wet FGD	Upgraded Wet FGD
<b>Installed Capital Costs</b>					
NO <sub>x</sub> Emission Control System (\$2011\$)		\$11,300,000	\$11,300,000	\$11,300,000	\$11,300,000
SO <sub>x</sub> Emission Control System (\$2011\$)		\$20,526,122	\$20,526,122	\$25,300,000	\$25,300,000
PM Emission Control System (\$2011\$)		\$22,127,229	\$22,127,229	\$28,900,000	\$28,900,000
<b>Total Emission Control System Capital Costs (\$2011\$)</b>		\$11,300,000	\$11,300,000	\$40,500,000	\$40,500,000
SO <sub>x</sub> Emission Control System (\$kW)		\$21,300,000	\$21,300,000	\$21,300,000	\$21,300,000
NO <sub>x</sub> Emission Control System (\$kW)		\$20,526,122	\$20,526,122	\$25,300,000	\$25,300,000
PM Emission Control System (\$kW)		\$22,127,229	\$22,127,229	\$28,900,000	\$28,900,000
<b>Total Emission Control System Capital Costs (\$kW)</b>		\$21,300,000	\$21,300,000	\$40,500,000	\$40,500,000
PM Emission Control System (\$kW)		\$22,127,229	\$22,127,229	\$28,900,000	\$28,900,000
<b>PM Emission Control Capital Costs (\$kW)</b>		\$22,127,229	\$22,127,229	\$28,900,000	\$28,900,000
<b>NO<sub>x</sub> Emission Control Capital Costs (\$kW)</b>		\$21,300,000	\$21,300,000	\$25,300,000	\$25,300,000
<b>Total Emission Control Capital Costs (\$kW)</b>		\$21,300,000	\$21,300,000	\$40,500,000	\$40,500,000
<b>PM Emission Control Capital Costs (\$kW)</b>		\$22,127,229	\$22,127,229	\$28,900,000	\$28,900,000
<b>NO<sub>x</sub> Emission Control Capital Costs (\$kW)</b>		\$21,300,000	\$21,300,000	\$25,300,000	\$25,300,000
<b>Fixed Operating &amp; Maintenance Costs</b>					
Operating Labor (\$)		\$28,500	\$28,500	\$31,050	\$31,050
Maintenance Material (\$)		\$42,000	\$42,000	\$57,540	\$57,540
Maintenance Labor (\$)		\$83,000	\$83,000	\$107,033	\$107,033
Administrative Labor (\$)		\$184,500	\$184,500	\$22,533	\$22,533
<b>Total \$1 Fixed Year O&amp;M Cost (\$)</b>		\$70,000	\$70,000	\$142,663	\$142,663
Annual Fixed O&M Cost Escalation (%)		2.00%	2.00%	2.00%	2.00%
Annual Fuel Cost (\$kW)		\$105,000	\$105,000	\$118,517	\$118,517
Annual Fuel Cost Escalation (%)		2.00%	2.00%	2.00%	2.00%
Annual Water Cost (\$kW)		\$124,476	\$124,476	\$136,161	\$136,161
Annual Water Cost Escalation (%)		2.00%	2.00%	2.00%	2.00%
<b>Variable Operation &amp; Maintenance Costs</b>					
Water Usage (gpm)		\$1.22	\$1.22	\$1.22	\$1.22
Water Treatment Cost (\$/gpm)		0	0	0	0
Water Treatment Cost Escalation (%)		2.00%	2.00%	2.00%	2.00%
Annual Water Cost (\$kW)		\$1.22	\$1.22	\$1.22	\$1.22
Annual Water Cost Escalation (%)		2.00%	2.00%	2.00%	2.00%
<b>Scrubber Cost</b>					
Type of Scrubber		<b>SO<sub>x</sub> and PM Control Technologies</b>			
Unit Cost (\$/t) (SAC)		\$10,000	\$10,000		
Unit Cost (\$/t) (LCA)		\$10,000	\$10,000		
Unit Cost (\$/t) (Emissions)		\$10,000	\$10,000		
Reagent Party (W/H) <sup>a</sup>		100%	100%		
Reagent Usage (L/H) <sup>a</sup>		100%	100%		
First ton CO <sub>2</sub> Removal Cost (\$)		\$105,987	\$105,987	\$105,987	\$105,987
Annual Reagent Cost Escalation Rate (%)		2.00%	2.00%	2.00%	2.00%
Annualized Reagent Costs (\$/Yr)		\$105,987	\$105,987	\$105,987	\$105,987
<b>SCR Catalyst / Fabric Filter Bag Replacement Costs</b>					
Material Replaced		<b>SO<sub>x</sub> and PM Control Technologies</b>			
Annual SCR Catalyst (m <sup>3</sup> ) / No. FF Bags					
SCR Catalyst (kg/t) / Bag Cost (\$/kg)					
First ton SCR Catalyst / Bag Cost Escalation Rate (%)					
Annual SCR Catalyst / Bag Cost Escalation Rate (\$/Yr)					
<b>EGO/ASR Dust Collection Cost</b>					
EGO/ASR Dust Collection Cost (\$/t)					
EGO/ASR Dust Collection Cost (\$/Yr)					
<b>FGD/Solid Waste Disposal Unit Cost (\$/t/Yr)</b>					
FGD/Solid Waste Disposal Unit Cost (\$/t/Yr)					
First ton FGD/Solid Waste Disposal Unit Cost (\$/t)					
Annual FGD/Solid Waste Disposal Unit Cost (\$/t)					
Annual FGD/Solid Waste Disposal Unit Cost (\$/t/Yr)					
<b>Auxiliary Power Cost</b>					
Auxiliary Power Cost (\$/MWh)					
Auxiliary Power Requirement (% Plant Output)					
Auxiliary Power Usage (MWh/MWh)					
Unit Cost (\$/MWh/MWh)					
First ton Auxiliary Power Cost (\$)					
Annual Power Cost Escalation Rate (%)					
Annualized Auxiliary Power Costs (\$/Yr)					

## Addendum to Jim Bridger Unit 2 BART Report

PREPARED FOR: Wyoming Division of Air Quality  
PREPARED BY: CH2M HILL  
COPIES: Bill Lawson/PacifiCorp  
DATE: March 26, 2008



### Introduction

In compliance with the Regional Haze Rule (40 Code of Federal Regulations [CFR] 51), the Wyoming Division of Air Quality (WDAQ) required PacifiCorp Energy to conduct a detailed Best Available Retrofit Technology (BART) review to analyze the effects to visibility in nearby Class I areas from plant emissions, both for baseline and for reasonable control technology scenarios. PacifiCorp submitted these evaluations to WDAQ in January 2007. A revised report was submitted in October 2007.

On January 3, 2008, PacifiCorp Energy personnel met with WDAQ staff to discuss the status of the BART reviews. At that time, the state requested that additional modeling scenarios for several of the PacifiCorp facilities be performed to aid in their BART review. This memorandum presents the economics analysis for two scenarios modeled, referred to as Scenario A and Scenario B and described as follows:

- Scenario A: PacifiCorp committed controls at permitted rates—low nitrogen oxide ( $\text{NO}_x$ ) burners (LNBS) with over-fire air (OFA), sodium based flue gas desulfurization (FGD),  $\text{SO}_3$  injection
- Scenario B: PacifiCorp committed controls and selective catalytic reduction (SCR) at permitted rates

The CALPUFF modeling system (v. 5.711a) was used for this analysis. All technical options and model triggers used in CALMET, CALPUFF, and CALPOST are consistent with those used for the previous BART analyses and described in the BART report submitted in October 2007.

### Stack Parameters, Emissions Information, and Capital Cost

Table 1 summarizes the control equipment for Scenarios A and B as well as the current equipment installed at the plant. The overall capital cost of installing these options is also shown.

**TABLE 1**  
Control Scenario Summary  
*Jim Bridger Unit 2*

	NO <sub>x</sub>	Equipment Type		Capital Cost
		SO <sub>2</sub>	PM <sub>10</sub>	Million dollars
Baseline	LNB with OFA	Wet sodium FGD	ESP	—
Scenario A	LNB with OFA	Wet sodium FGD	ESP with SO <sub>3</sub> injection	\$29.2
Scenario B	LNB with OFA and SCR	Wet sodium FGD	ESP with SO <sub>3</sub> injection	\$195.7

Emissions were modeled for the following pollutants:

- Sulfur dioxide (SO<sub>2</sub>)
- NO<sub>x</sub>
- Coarse particulate (PM<sub>2.5</sub><diameter<PM<sub>10</sub>)
- Fine particulate (diameter<PM<sub>2.5</sub>)
- Sulfates

Table 2 shows stack parameters and emission rates that were used for the Jim Bridger Unit 2 BART modeling and analysis.

**TABLE 2**  
Calpuff Model Inputs  
*Jim Bridger Unit 2*

Model Input Data	BART Comparison <sup>(d)</sup>		
	Baseline	Scenario A <sup>(e)</sup>	Scenario B <sup>(f)</sup>
Hourly Heat Input (mmBtu/hour)	6,000	6,000	6,000
Sulfur Dioxide (SO <sub>2</sub> ) Stack Emissions (lb/hr)	1,602	900	900
Nitrogen Oxide (NO <sub>x</sub> ) Stack Emissions (lb/hr)	1,440	1,560	420
PM <sub>10</sub> Stack Emissions (lb/hr)	444	180.0	180.0
Coarse Particulate (PM <sub>2.5</sub> <diameter< PM <sub>10</sub> ) Stack Emissions (lb/hr) <sup>(a)</sup>	191	77.4	77.4
Fine Particulate (diameter<PM <sub>2.5</sub> ) Stack Emissions (lb/hr) <sup>(b)</sup>	253	102.6	102.6
Sulfuric Acid (H <sub>2</sub> SO <sub>4</sub> ) Stack Emissions (lb/hr)	55.2	55.2	94.7
Ammonium Sulfate [(NH <sub>4</sub> ) <sub>2</sub> SO <sub>4</sub> ] Stack Emissions (lb/hr)	—	—	7.0
(NH <sub>4</sub> )HSO <sub>4</sub> Stack Emissions (lb/hr)	—	—	12.2
H <sub>2</sub> SO <sub>4</sub> as Sulfate (SO <sub>4</sub> ) Stack Emissions (lb/hr)	54.1	54.1	92.8
(NH <sub>4</sub> ) <sub>2</sub> SO <sub>4</sub> as SO <sub>4</sub> Stack Emissions (lb/hr)	—	—	5.1
(NH <sub>4</sub> )HSO <sub>4</sub> as SO <sub>4</sub> Stack Emissions (lb/hr)	—	—	10.2

**TABLE 2**  
Calpuff Model Inputs  
*Jim Bridger Unit 2*

Model Input Data	BART Comparison <sup>(d)</sup>		
	Baseline	Scenario A <sup>(e)</sup>	Scenario B <sup>(f)</sup>
Total Sulfate (SO <sub>4</sub> ) (lb/hr) <sup>(c)</sup>	54.1	54.1	108.1
<b>Stack Conditions</b>			
Stack Height (meters)	152	152	152
Stack Exit Diameter (meters)	7.32	7.32	7.32
Stack Exit Temperature (Kelvin)	333	328	328
Stack Exit Velocity (meters per second)	27.4	24.7	24.7

**NOTES:**

<sup>(a)</sup> Based on AP-42, Table 1.1-6, the coarse particulates are counted as a percentage of PM<sub>10</sub>. This equates to 43% ESP and 57% Baghouse. PM<sub>10</sub> and PM<sub>2.5</sub> refer to particulate matter less than 10 and 2.5 micrometers, respectively, in aerodynamic diameter.

<sup>(b)</sup> Based on AP-42, Table 1.1-6, the fine particulates are counted as a percentage of PM<sub>10</sub>. This equates to 57% ESP and 43% Baghouse.

<sup>(c)</sup> Total Sulfate (SO<sub>4</sub>) (lb/hr) = H<sub>2</sub>SO<sub>4</sub> as Sulfate (SO<sub>4</sub>) Stack Emissions (lb/hr) + (NH<sub>4</sub>)<sub>2</sub>SO<sub>4</sub> as SO<sub>4</sub> Stack Emissions (lb/hr) + (NH<sub>4</sub>)HSO<sub>4</sub> as SO<sub>4</sub> Stack Emissions (lb/hr)

<sup>(d)</sup> SO<sub>2</sub>, NO<sub>x</sub>, and PM rates are expressed in terms of permitted emission rates. Actual emissions will be less than the permitted rates.

<sup>(e)</sup> PacifiCorp Committed Controls @ permitted rates: LNB with OFA, Wet FGD, ESP with SO<sub>3</sub>

<sup>(f)</sup> PacifiCorp Committed Controls and SCR @ permitted rates

## Economic Analysis

In completing this additional analysis to supplement the previous BART study, technology alternatives were investigated and potential reductions in NO<sub>x</sub>, SO<sub>2</sub>, and PM<sub>10</sub> emissions rates were identified.

A comparison of Scenarios A and B on the basis of costs, design control efficiencies, and tons of pollutant removed is summarized in Tables 3 through 5. Capital costs were provided by PacifiCorp. The complete economic analyses for these two scenarios are provided as Attachment 1.

**TABLE 3**  
Scenario A Control Cost  
*Jim Bridger Unit 2*

	NO <sub>x</sub> Control Existing LNB with OFA	SO <sub>2</sub> Control Wet FGD	PM <sub>10</sub> Control ESP with Gas Conditioning	Scenario A Control Cost
Total Installed Capital Costs (million dollars)	—	\$25.3	\$3.90	\$29.20
Annualized First-Year Capital Costs	—	\$2.41	\$0.37	\$2.78
First Year Fixed & Variable O&M Costs (million dollars)	—	\$0.98	\$0.18	\$1.16
Total First Year Annualized Costs (million dollars) (a)	—	\$3.39	\$0.55	\$3.94
Power Consumption (MW)	—	0.53	0.05	0.58
Annual Power Usage (Million kWh/Yr)	—	4.18	0.39	4.57
Permitted Emission Rate (lb/mmBtu)	0.26	0.15	0.03	—
Additional Tons of Pollutant Removed per Year over Baseline	—	2,838	1,041	3,879
First Year Average Control Cost (\$/Ton of Pollutant Removed)	—	1,194	525	1,015

**NOTE:**  
(a) First year annualized costs include power consumption costs.

**TABLE 4**  
**Scenario B Control Cost**  
**Jim Bridger Unit 2**

	<b>NO<sub>x</sub> Control</b>	<b>SO<sub>2</sub> Control</b>	<b>PM<sub>10</sub> Control</b>	<b>Scenario B</b>
	<b>LNB with OFA &amp; SCR</b>	<b>Wet FGD</b>	<b>ESP with Gas Conditioning</b>	<b>Control Cost</b>
Total Installed Capital Costs (million dollars)	\$166.5	\$25.3	\$3.90	\$195.70
Annualized First-Year Capital Costs	\$15.84	\$2.41	\$0.37	\$18.62
First Year Fixed & Variable O&M Costs (million dollars)	\$3.37	\$0.98	\$0.18	\$4.53
Total First Year Annualized Costs (million dollars) (a)	\$19.21	\$3.39	\$0.55	\$23.15
Power Consumption (MW)	3.25	0.53	0.05	3.83
Annual Power Usage (Million kWh/Year)	25.65	4.18	0.39	30.22
Permitted Emission Rate (lb/mmBtu)	0.07	0.15	0.03	—
Additional Tons of Pollutant Removed per Year over Baseline	4,494	2,838	1,041	8,373
First Year Average Control Cost (\$/Ton of Pollutant Removed)	4,275	1,194	525	2,764

**NOTE:**

(a) First year annualized costs include power consumption costs.

**TABLE 5**  
Incremental Control Costs, Scenario B compared to Scenario A  
*Jim Bridger Unit 2*

	NO <sub>x</sub> Control	SO <sub>2</sub> Control	PM <sub>10</sub> Control	Total	Control Cost
Incremental Installed Capital Costs (million dollars)	\$166.5	0	0		\$166.5
Incremental Annualized First-Year Capital Costs	\$15.84	0	0		\$15.84
Incremental First Year Fixed & Variable O&M Costs (million dollars)	\$3.37	0	0		\$3.37
Incremental First Year Annualized Costs (million dollars) <sup>(a)</sup>	\$19.21	0	0		\$19.21
Incremental Power Consumption (MW)	3.25	0	0		3.25
Incremental Annual Power Usage (Million kWh/Yr)	25.62	0	0		25.62
Incremental Improvement in Emission Rate (lb/mmBtu)	0.19	0	0		—
Incremental Tons of Pollutant Removed	4,494	0	0		4,494
Incremental First Year Average Control Cost (\$/Ton of Pollutant Removed)	4,275	0	0		4,275

**NOTE:**

<sup>(a)</sup> Incremental first year annualized costs include power consumption costs.

## Modeling Results and Least-Cost Envelope Analysis

CH2M HILL modeled Jim Bridger Unit 2 for two post-control scenarios. The results determine the change in deciview based on each alternative at the Class I areas specific to the project. The Class I areas potentially affected are Bridger Wilderness, Fitzpatrick Wilderness, and Mount Zirkel Wilderness for this unit.

### Modeled Scenarios

Current operations (baseline) and two alternative control scenarios were modeled to cover the range of effectiveness for the combination of the individual NO<sub>x</sub>, SO<sub>2</sub>, and PM control technologies being evaluated. The modeled scenarios include the following:

- Baseline: Current operations with LNB, Wet sodium FGD, and ESP
- Scenario A: LNB with OFA, Wet sodium FGD, and ESP with SO<sub>3</sub> injection
- Scenario B: Scenario A with SCR

### Summary of Visibility Analysis

Tables 6 through 8 present a summary of the modeling period (2001–2003) results for each scenario and Class I area.

**TABLE 6**  
Costs and Visibility Modeling Results as Applicable to Bridger Wilderness  
*Jim Bridger Unit 2*

Scenario	Controls	Total First Year Annualized Cost	Highest ΔdV	98 <sup>th</sup> Percentile ΔdV	Maximum Annual Number of Days Above 0.5 dV
Baseline	Current Operations with FGD and ESP	—	3.074	0.935	23
Scenario A	Scenario A: PacifiCorp Committed Controls	\$3,936,700	2.919	0.829	17
Scenario B	Scenario B: PacifiCorp Committed Controls and SCR	\$23,145,945	1.647	0.481	10

**TABLE 7**  
 Costs and Visibility Modeling Results as Applicable to Fitzpatrick Wilderness  
*Jim Bridger Unit 2*

Scenario	Controls	Total First Year Annualized Cost	Highest ΔdV	98 <sup>th</sup> Percentile ΔdV	Maximum Annual Number of Days Above 0.5 dV
Baseline	Current Operations with FGD and ESP	—	1.666	0.434	9
Scenario A	Scenario A: PacifiCorp Committed Controls	\$3,936,700	1.747	0.379	7
Scenario B	Scenario B: PacifiCorp Committed Controls and SCR	\$23,145,945	0.959	0.232	4

**TABLE 8**  
 Costs and Visibility Modeling Results as Applicable to Mount Zirkel Wilderness  
*Jim Bridger Unit 2*

Scenario	Controls	Total First Year Annualized Cost	Highest ΔdV	98 <sup>th</sup> Percentile ΔdV	Maximum Annual Number of Days Above 0.5 dV
Baseline	Current Operations with FGD and ESP	—	2.475	1.154	25
Scenario A	Scenario A: PacifiCorp Committed Controls	\$3,936,700	2.168	1.046	22
Scenario B	Scenario B: PacifiCorp Committed Controls and SCR	\$23,145,945	1.298	0.607	12

## Results

Tables 9 through 11 present a summary of the costs and modeling results for each scenario and Class I area.

**TABLE 9**  
 Incremental Costs and Incremental Visibility Improvements Relative to Bridger Wilderness  
*Jim Bridger Unit 2*

Scenario Comparison	Controls	Incremental Annualized Cost (Million\$)	Reduction in 98 <sup>th</sup> Percentile maximum dV	Reduction in Number of Days Above 0.5 dV	Cost per dV Reduction (Million\$/dV Reduced)	Cost per Day to Achieve a Reduction in the Days above 0.5 dV (Million\$/Day)
Scenario A Compared to Baseline	Scenario A: PacifiCorp Committed Controls	\$3.94	0.106	6	\$37.14	\$0.66
Scenario B Compared to Baseline	Scenario B: PacifiCorp Committed Controls and SCR	\$23.15	0.454	13	\$50.98	\$1.78
Scenario B Compared To Scenario A	Addition of SCR	\$19.21	0.348	7	\$55.20	\$2.74

**TABLE 10**  
 Incremental Costs and Incremental Visibility Improvements Relative to Fitzpatrick Wilderness  
*Jim Bridger Unit 2*

Scenario Comparison	Controls	Incremental Annualized Cost (Million\$)	Reduction in 98 <sup>th</sup> Percentile maximum dV	Reduction in Number of Days Above 0.5 dV	Cost per dV Reduction (Million\$/dV Reduced)	Cost per Day to Achieve a Reduction in the Days above 0.5 dV (Million\$/Day)
Scenario A Compared to Baseline	Scenario A: PacifiCorp Committed Controls	\$3.94	0.055	2	\$71.58	\$1.97
Scenario B Compared to Baseline	Scenario B: PacifiCorp Committed Controls and SCR	\$23.15	0.202	5	\$114.58	\$4.63
Scenario B Compared To Scenario A	Addition of SCR	\$19.21	0.147	3	\$130.68	\$6.40

**TABLE 11**  
 Incremental Costs and Incremental Visibility Improvements Relative to Mount Zirkel Wilderness  
*Jim Bridger Unit 2*

Scenario Comparison	Controls	Incremental Annualized Cost (Million\$)	Reduction in 98 <sup>th</sup> Percentile maximum dV	Reduction in Number of Days Above 0.5 dV	Cost per dV Reduction (Million\$/dV Reduced)	Cost per Day to Achieve a Reduction in the Days above 0.5 dV (Million\$/Day)
Scenario A Compared to Baseline	Scenario A: PacifiCorp Committed Controls	\$3.94	0.108	3	\$36.45	\$1.31
Scenario B Compared to Baseline	Scenario B: PacifiCorp Committed Controls and SCR	\$23.15	0.547	13	\$42.31	\$1.78
Scenario B Compared To Scenario A	Addition of SCR	\$19.21	0.439	10	\$43.76	\$1.92

#### Least-Cost Envelope Analysis

The least-cost envelope graphs for Bridger Wilderness are shown in Figures 1 and 2, for Fitzpatrick Wilderness in Figures 3 and 4, and for Mount Zirkel Wilderness in Figures 5 and 6.

FIGURE 1

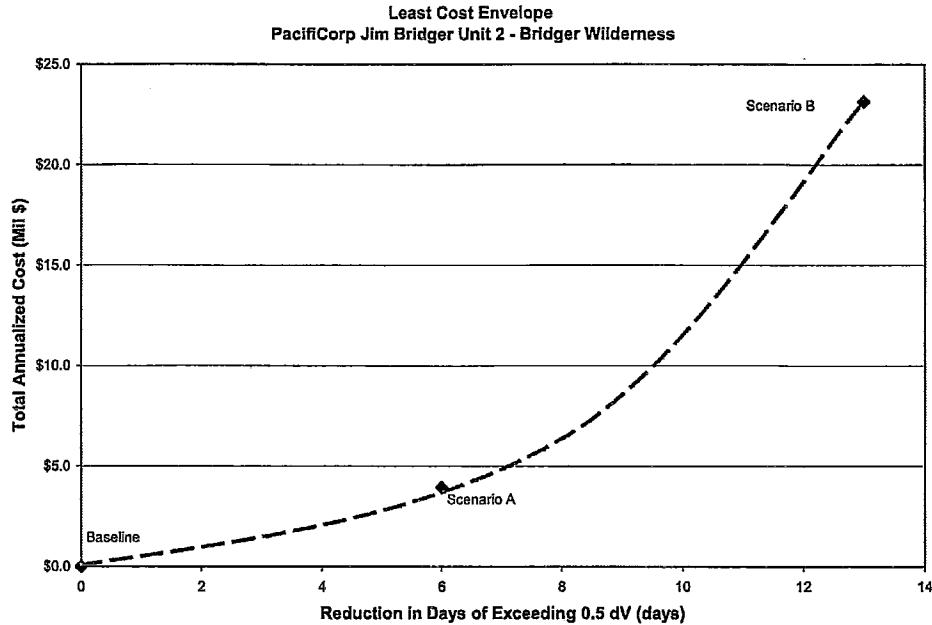


FIGURE 2

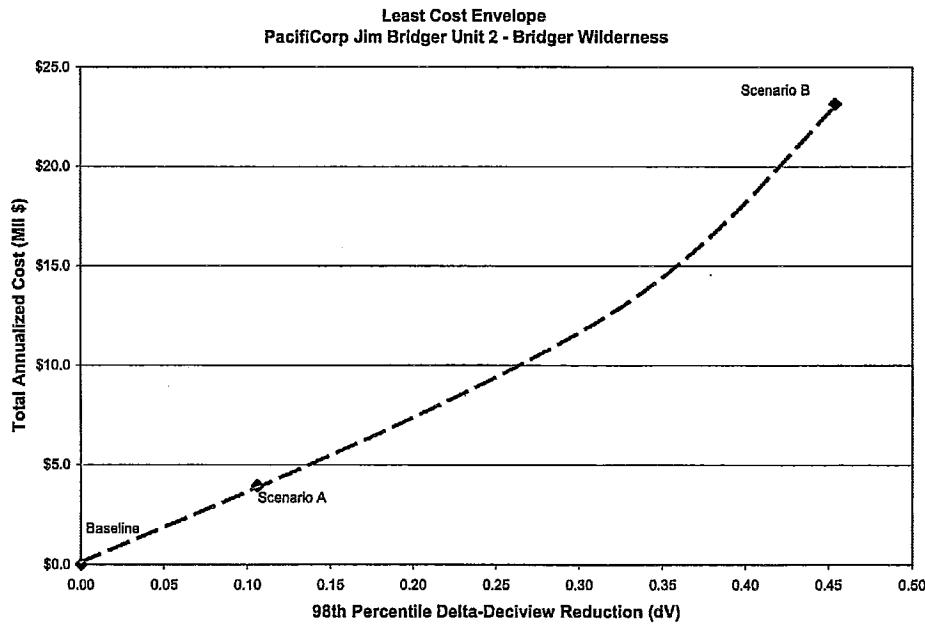


FIGURE 3

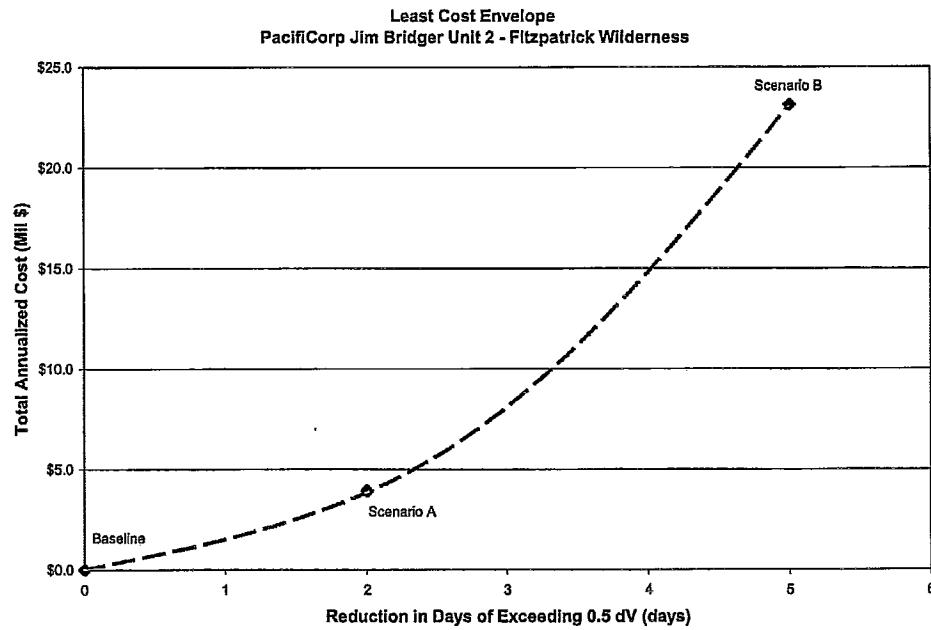


FIGURE 4

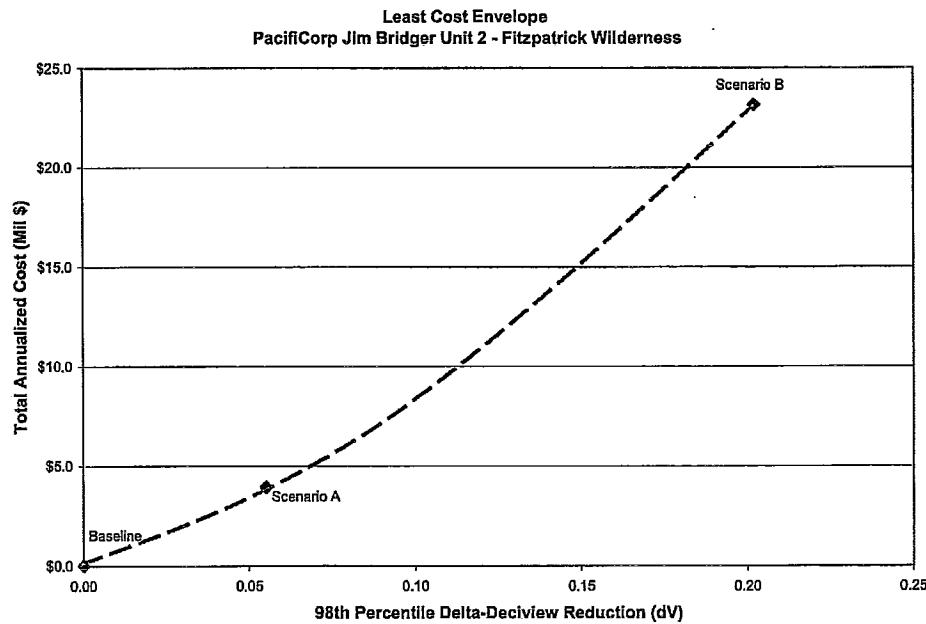


FIGURE 5

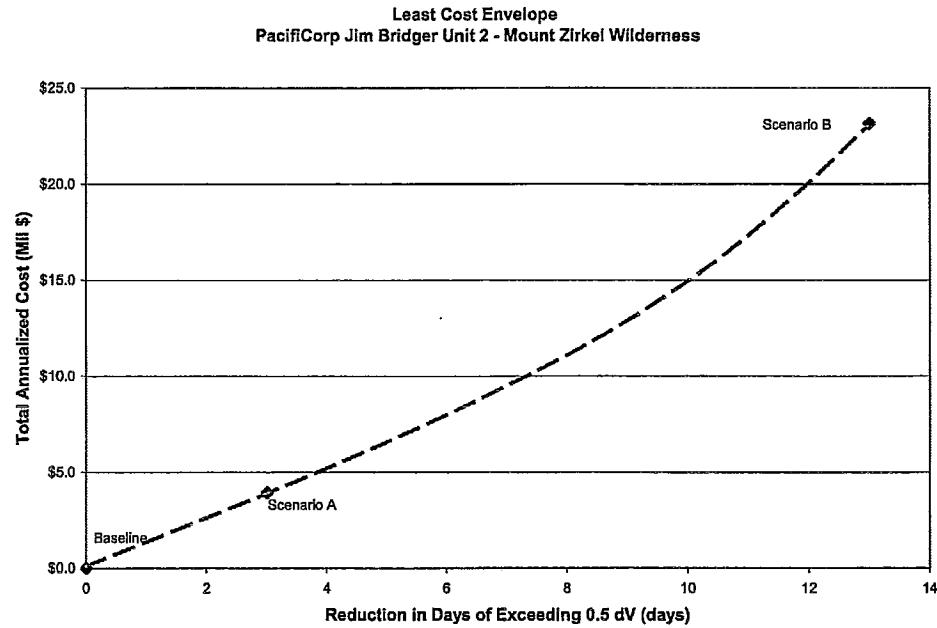
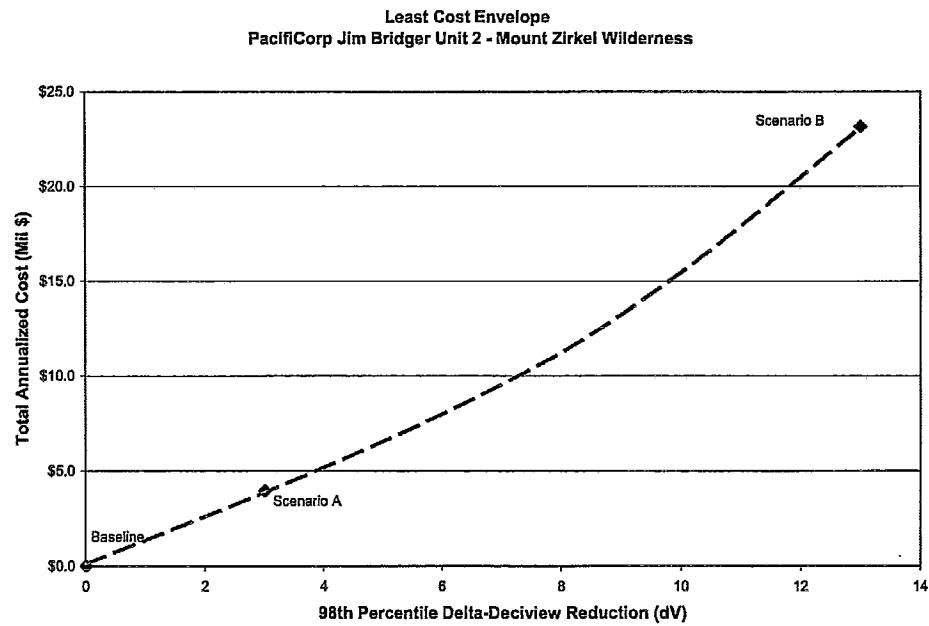


FIGURE 6



ATTACHMENT 1

**Complete Economic Analyses  
for Scenarios A and B**

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**ECONOMIC ANALYSIS SUMMARY - FIRST YEAR COSTS**

Jim Bridger 2									Boiler Design: Tangential-Fired PC									
TYPE OF EMISSIONS CONTROLS			NO <sub>x</sub> Control			SO <sub>2</sub> and PM Control			Scenario A			Scenario B						
Technology Label	BASE	A	B	C	D	E	G	H	A+F	D+F	LNB w/o FA, SCR, Upgrd Wt FGD, ESP w/ gas conditioning	Upgrd Wt FGD	Upgrd Wt FGD, gas conditioning					
<b>ECONOMIC FACTORS</b>																		
Interest Rate (%)	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	
Discount Rate (%)	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	
Plant Economic Life (Years)																		
Total Installed Capital Costs (\$)	\$0	\$0	\$20,528,796	\$20,528,796	\$13,427,239	\$166,500,000	\$25,500,000	\$29,200,000	\$195,700,000	\$25,300,000	\$29,200,000	\$18,616,515	\$2,777,732	\$2,777,732	\$0	\$0	\$0	\$0
<b>FIRST YEAR DEBT SERVICE (\$/Yr)</b>	\$0	\$0	\$1,852,796	\$1,852,796	\$1,277,304	\$15,838,783	\$370,999	\$2,406,734	\$2,406,734	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0
Operating Labor (\$/Yr)	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0
Maintenance Material (\$/Yr)	\$0	\$0	\$42,000	\$42,000	\$123,000	\$160,000	\$265,000	\$10,000	\$26,500	\$17,033	\$27,033	\$312,033	\$0	\$0	\$0	\$0	\$0	\$0
Maintenance Labor (\$/Yr)	\$0	\$0	\$63,000	\$63,000	\$184,500	\$205,000	\$205,000	\$0	\$25,500	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0
Administrative Labor (\$/Yr)	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0
<b>TOTAL FIRST YEAR FIXED O&amp;M COST</b>	\$0	\$0	\$105,000	\$105,000	\$307,500	\$475,000	\$10,000	\$42,553	\$42,553	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0
<b>FIRST YEAR VARIABLE O&amp;M Costs (\$/Yr)</b>	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0
Makeup Water Costs (\$/Yr)	\$0	\$0	\$0	\$0	\$0	\$89,411	\$102,310	\$145,854	\$103,187	\$0	\$0	\$30,503	\$0	\$0	\$0	\$0	\$0	\$0
Reagent Costs (\$/Yr)	\$0	\$0	\$0	\$0	\$0	\$0	\$584,000	\$0	\$0	\$0	\$0	\$228,021	\$0	\$0	\$0	\$0	\$0	\$0
SCR Catalyst / FF Bag Costs (\$/Yr)	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0
Waste Disposal Costs (\$/Yr)	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0
Electric Power Costs (\$/Yr)	\$0	\$0	\$0	\$0	\$0	\$2,526,922	\$2,089,926	\$1,281,150	\$97,010	\$0	\$0	\$238,636	\$0	\$0	\$0	\$0	\$0	\$0
<b>TOTAL FIRST YEAR VARIABLE O&amp;M COSTS (\$/Yr)</b>	\$0	\$0	\$2,526,922	\$2,526,922	\$2,89,337	\$2,89,337	\$1,65,584	\$940,871	\$1,06,459	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0
<b>SUMMARY OF FIRST YEAR COSTS (\$/Yr)</b>																		
First Year Debt Service (\$/Yr)	\$0	\$0	\$1,852,796	\$1,852,796	\$1,277,304	\$15,838,783	\$370,999	\$2,406,734	\$2,406,734	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0
First Year Fixed O&M Costs (\$/Yr)	\$0	\$0	\$105,000	\$105,000	\$307,500	\$475,000	\$10,000	\$42,553	\$42,553	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0
First Year Variable O&M Costs (\$/Yr)	\$0	\$0	\$2,526,922	\$2,526,922	\$2,89,337	\$2,89,337	\$2,89,337	\$2,89,337	\$2,89,337	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0
Total First Year Costs (\$/Yr)	\$0	\$0	\$4,584,618	\$4,584,618	\$1,883,141	\$19,209,242	\$456,553	\$53,350,138	\$53,350,138	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0
<b>CONTROL COST COMPARISONS</b>																		
NO <sub>x</sub> Technology Comparison	0	0	0	0	0	\$46	\$46	\$4,494	\$4,494									
Additional NO <sub>x</sub> Removed From Base Case (Tons/Yr)	\$0	\$0	#DIV/0!	#DIV/0!	#DIV/0!	\$1,946	\$1,946	\$1-A	\$1-A	D-A								
First Year Average Control Cost (\$/Ton NO <sub>x</sub> Removed)	\$0	\$0																
Technology Case Comparison	0	0	0	0	0	\$46	\$46	\$4,494	\$4,494									
Incremental NO <sub>x</sub> Removed (Tons/Yr)	\$0	\$0	#DIV/0!	#DIV/0!	#DIV/0!	\$1,946	\$1,946	\$4,275	\$4,275									
SO <sub>2</sub> Technology Comparison	77.3%																	
Additional SO <sub>2</sub> Removed From Base Case (Tons/Yr)	0	0																
First Year Average Control Cost (\$/Ton SO <sub>2</sub> Removed)	\$0	\$0																
Technology Case Comparison	0	0	0	0	0													
Incremental SO <sub>2</sub> Removed (Tons/Yr)	\$0	\$0																
PM Technology Comparison																		
Additional PM Removed From Base Case (Tons/Yr)	\$0	\$0	0.1%	0.1%	0.1%													
First Year Average Control Cost (\$/Ton PM Removed)	\$0	\$0																
Technology Case Comparison	0	0	0	0	0													
Incremental PM Removed (Tons/Yr)	\$0	\$0																
Incremental Control Cost (\$/Ton PM Removed)	\$0	\$0																
<b>SCENARIO A AND B COMPARISONS</b>																		
Additional NO <sub>x</sub> , SO <sub>2</sub> , & PM Removed From Base Case (Tons/Yr)	\$0	\$0																
First Year Average Control Cost Compared to Base Case (\$/Ton PM Removed)	\$0	\$0																
Incremental Tons Removed - Scenario B vs Scenario A (Tons/Yr)	\$0	\$0																
Incremental Control Cost (\$/Ton PM Removed)	\$0	\$0																

AS EmissionsCostsFinal.xls Summary.xls spreadsheet

PAGE 1 OF 1

**INPUT CALCULATIONS**

Jim Bridger 2		Boiler Design:		Tangential-Fired PC				NO <sub>x</sub> Control Technologies				SO <sub>2</sub> and PM Control Technologies				Scenario A		Scenario B	
PARAMETER	Current Operation	Existing LNB w/oFA	RoFA	LNB w/oFA & SCR	LNB w/oFA & SCR	N/A	N/A	Fabric Filter	Fabric Filter	PC	PC	PC	PC	Existing LNB w/oFA	Upgrade Wat FGD	LNB w/oFA & SCR	Upgrade Wat FGD	ESP w/Gas Conditioning	
<b>Control Technologies</b>																			
NO <sub>x</sub> Emission Control System	LNB-TFS 2000 Wat FGD ESP																		
PM Emission Control System																			
<b>General Plant Design and Operating Data</b>																			
Type of Unit	PC	80% 7,884 530,000	PC 80% 7,884 530,000	PC 80% 7,884 530,000	PC 80% 7,884 530,000	PC 80% 7,884 530,000	PC 80% 7,884 530,000	PC 80% 7,884 530,000	PC 80% 7,884 530,000	PC	80% 7,884 530,000	PC	80% 7,884 530,000	PC	80% 7,884 530,000	PC	80% 7,884 530,000		
Annual Power Plant Capacity Factor																			
Annual Operation (Hours/year)	8,760																		
Net Power Output (kW)	530,000																		
Net Plant Heat Rate (Btu/lbMWh)	11,320																		
Boiler Heat Input, Measured by Fuel Input (MMBtu/yr)	6,000																		
Annual Heat Input, Measured by Fuel Input (MMBtu/yr)	47,390,045																		
Annual Heat Input, Measured by CEA (MMBtu/yr)	6,000																		
Plant Fuel Source																			
Boiler Fuel Source	Bridger Mine	Bridger Mine Underground	Bridger Mine Underground	Bridger Mine Underground	Bridger Mine Underground	Bridger Mine Underground	Bridger Mine Underground	Bridger Mine Underground	Bridger Mine Underground	Bridger Mine Underground	Bridger Mine Underground	Bridger Mine Underground	Bridger Mine Underground	Bridger Mine Underground	Bridger Mine Underground	Bridger Mine Underground	Bridger Mine Underground		
Coal Heating Value (Btu/lb)	9,650																		
Coal Sulfur Content (wt %)	0.59%																		
Coal Ash Content (wt %)	10.39%																		
Coal Flow Rate (lb/hr)	621,077																		
Coal Consumed (Ton/yr)	2,448,284																		
<b>Nitrogen Oxide Emissions</b>																			
NO <sub>x</sub> Emission Rate (lb/MMBtu)	0.26																		
NO <sub>x</sub> Emission Rate (lb/CFH)	1,560																		
NO <sub>x</sub> Emission Rate (lb/MWh)	51,98																		
NO <sub>x</sub> Emission Rate (Ton/yr)	6,150																		
Add NO <sub>x</sub> Removed from Current Operations (Ton/yr)	0																		
Add NO <sub>x</sub> Removed from Current Operations (Ton/yr)	0																		
<b>Sulfur Dioxide Emissions</b>																			
Uncontrolled SO <sub>2</sub> (lb/MMBtu)	1.20																		
Uncontrolled SO <sub>2</sub> (lb/CFH)	7,198																		
Uncontrolled SO <sub>2</sub> (lb/MWh)	112,35																		
Uncontrolled SO <sub>2</sub> (Ton/yr)	28,374																		
Controlled SO <sub>2</sub> Emission Rate (lb/MMBtu)	0.27																		
SO <sub>2</sub> Removal Efficiency (%)	77.5%																		
Controlled SO <sub>2</sub> Emissions (lb/MMBtu)	1,520																		
Controlled SO <sub>2</sub> Emissions (lb/CFH)	6,366																		
SO <sub>2</sub> Removed (lb/MMBtu)	5,778																		
SO <sub>2</sub> Removed (Ton/yr)	21,988																		
Add SO <sub>2</sub> Removed from Current Operations (Ton/yr)	0																		
<b>Particulate Matter Emissions</b>																			
Uncontrolled Fly Ash (lb/MMBtu)	51,177																		
Uncontrolled Fly Ash (lb/CFH)	6,529																		
Uncontrolled Fly Ash (Ton/yr)	201,739																		
Controlled Fly Ash Emission Rate (lb/MMBtu)	0.74																		
Controlled Fly Ash Removal Efficiency (%)	99.7%																		
Controlled Fly Ash Emissions (lb/MMBtu)	4.44																		
Controlled Fly Ash Emissions (Ton/yr)	1,750																		
Fly Ash Removed (lb/MMBtu)	50,733																		
Fly Ash Removed (Ton/yr)	169,959																		
Add Ash Removed from Current Operation (Ton/yr)	0																		
<b>Economic Factors</b>																			
Interest Rate (%)	7.10%																		
Discount Rate (%)	7.10%																		
Plant Economic Life (Years)	20																		

INPUT CALCULATIONS		Boiler Design: Current Operation		Tangential-Fired PC NO <sub>x</sub> Control Technologies		SO <sub>2</sub> and PM Control Technologies		Scenario A		Scenario B	
PARAMETER	Jim Bridger 2	LNB - TFS 2000 Wet FGD ESP	Existing LNB w/OFAs ROFA	LNB w/OFAs & SNCR	LNB w/OFAs & SCR ESP w/Gas Conditioning	N/A Fabric Filter	N/A Upgraded Wet FGD ESP	Existing LNB w/OFAs Upgraded Wet FGD ESP w/Gas Conditioning	S\$25,300,000 S\$3,500,000	LNB w/OFAs & SCR Upgraded Wet FGD ESP w/Gas Conditioning	S\$25,300,000 S\$3,500,000
Control Technologies											
NO <sub>x</sub> Emission Control System											
SC <sub>2</sub> Emission Control System											
PM Emission Control System											
Installed Capital Costs											
NO <sub>x</sub> Emission Control System (\$2012)	\$0	\$20,528,172	\$13,427,238	\$166,500,000	\$0	\$48,386,313	\$25,300,000	\$0	\$166,500,000	\$25,300,000	\$166,500,000
SC <sub>2</sub> Emission Control System (\$2012)	\$0	\$20,528,172	\$13,427,238	\$166,500,000	\$3,900,000	\$48,386,313	\$25,300,000	\$0	\$25,300,000	\$25,300,000	\$25,300,000
Total Emission Control System Capital Costs (\$2012)	\$0	\$20,528,172	\$13,427,238	\$166,500,000	\$3,900,000	\$48,386,313	\$25,300,000	\$0	\$25,300,000	\$25,300,000	\$166,500,000
NO <sub>x</sub> Emission Control System (\$kW)											
SC <sub>2</sub> Emission Control System (\$kW)											
PM Emission Control System Capital Costs (\$kW)											
Fixed Operators & Maintenance Costs											
Operating Labor (\$)	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0
Health Insurance (Annual) (\$)	\$0	\$42,000	\$123,000	\$100,000	\$100,000	\$76,445	\$25,500	\$27,033	\$32,123	\$32,123	\$32,123
Administrative Labor (\$)	\$0	\$63,000	\$184,500	\$295,000	\$100,000	\$71,031	\$0	\$0	\$0	\$0	\$0
Administrative Office (\$)	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0
Total 1st Fired O&G Cost (\$)	\$0	\$105,000	\$207,500	\$475,000	\$100,000	\$42,533	\$25,500	\$27,533	\$32,533	\$32,533	\$32,533
Annual Fired O&G Cost Escalation Rate (%)	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%
Leveled Fired O&G Cost (\$M)	\$0	\$124,478	\$236,542	\$563,114	\$113,955	\$51,146	\$50,423	\$52,278	\$65,392	\$65,392	\$65,392
Variable Operating & Maintenance Costs											
Water Cost	0	0	0	0	0	0	0	0	0	0	0
Makeup Water Usage (gpm)	\$1,222	\$1,222	\$1,222	\$1,222	\$1,222	\$1,222	\$1,222	\$1,222	\$1,222	\$1,222	\$1,222
Unit Price (\$/1,000 gallons)	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0
First Year Water Cost (%)	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%
Annual Water Cost Escalation Rate (%)											
Leveled Water Costs (\$M)											
Rented Cost											
Type of Reagent	None	None	Urea	Aminhydrous NH <sub>3</sub>	Elemental Sulfur	Lime	Soda Ash	Soda Ash & Elemental Sulfur	Soda Ash, Elemental Sulfur, Ammonium Nh <sub>3</sub>	Soda Ash & Elemental Sulfur	Soda Ash, Elemental Sulfur, Ammonium Nh <sub>3</sub>
Unit Cost (\$/Ton)	\$0.00	\$0.00	\$27,000	\$20,000	\$20,000	\$91,250	\$80,000	\$80,000	\$80,000	\$80,000	\$80,000
Unit Cost (\$/Gal)	0.00	0.00	\$0.165	\$0.165	\$0.165	\$0.446	\$0.446	\$0.446	\$0.446	\$0.446	\$0.446
Media Stickiness	10%	10%	10%	10%	10%	10%	10%	10%	10%	10%	10%
Reagent Purity (Wt %)											
Reagent Usage (Lbs/ft <sup>3</sup> )											
First Year Flue Gas Cost (\$)	\$0	\$0	\$89,411	\$1,020,310	\$145,154	\$85,187	\$85,187	\$85,187	\$85,187	\$85,187	\$85,187
Annual Flue Gas Cost Escalation Rate (%)	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%
Leveled Flue Gas Cost (\$M)											
SCR Catalyst/Fabric Filter Bag Replacement Cost											
Annual SCR Catalyst Replaced											
Annual SCR Catalyst (m <sup>3</sup> ) / No. FF Bags											
SCR Catalyst (Simpl.) Bag Cost (\$/Bag)											
First Year SCR Catalyst Bag Cost Escalation Rate (%)											
Annual SCR Catalyst Bag Cost Escalation Rate (%)											
Leveled SCR Catalyst/Fabric Filter Bag Costs (\$/Yr)											
FGD Waste Disposal Cost											
FGD Waste Disposal Unit Cost (\$/t/yr)											
First Year FGD Waste Disposal Cost (\$)											
Annual Waste Disposal Cost Escalation Rate (%)											
Leveled Waste Disposal Costs (\$/Yr)											
Auxiliary Power Cost											
Auxiliary Power Requirement (MW)	0.00	0.00%	0.53	3.25	0.05	0.37	0.33	0.33	0.33	0.33	0.33
Auxiliary Power Requirement (% of Plant Output)	0.00%	0.10%	0.61%	0.10%	0.10%	0.64%	0.10%	0.10%	0.10%	0.10%	0.10%
Auxiliary Power Usage (MW)	50,538	4,179	25,623	394	25,623	50,538	4,179	4,179	4,179	4,179	4,179
Unit Cost (\$/MWh)	\$50,000	\$50,000	\$50,000	\$50,000	\$50,000	\$50,000	\$50,000	\$50,000	\$50,000	\$50,000	\$50,000
First Year Auxiliary Power Cost (\$)	\$0	\$2,230,822	\$268,926	\$1,201,150	\$19,710	\$1,324,454	\$228,636	\$228,636	\$228,636	\$228,636	\$228,636
Annual Auxiliary Power Cost (%)	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%
Leveled Auxiliary Power Costs (\$/Yr)	\$0	\$2,295,555	\$247,682	\$1,518,895	\$23,366	\$1,571,895	\$271,049	\$271,049	\$271,049	\$271,049	\$271,049

## Addendum to Jim Bridger Unit 3 BART Report

PREPARED FOR: Wyoming Division of Air Quality  
PREPARED BY: CH2M HILL  
COPIES: Bill Lawson/PacifiCorp  
DATE: March 26, 2008



### Introduction

In compliance with the Regional Haze Rule (40 Code of Federal Regulations [CFR] 51), the Wyoming Division of Air Quality (WDAQ) required PacifiCorp Energy to conduct a detailed Best Available Retrofit Technology (BART) review to analyze the effects to visibility in nearby Class I areas from plant emissions, both for baseline and for reasonable control technology scenarios. PacifiCorp submitted these evaluations to WDAQ in January 2007. A revised report was submitted in October 2007.

On January 3, 2008, PacifiCorp Energy personnel met with WDAQ staff to discuss the status of the BART reviews. At that time, the state requested that additional modeling scenarios for several of the PacifiCorp facilities be performed to aid in their BART review. This memorandum presents the economics analysis for two scenarios modeled, referred to as Scenario A and Scenario B and described as follows:

- Scenario A: PacifiCorp committed controls at permitted rates—low nitrogen oxide ( $\text{NO}_x$ ) burners (LNBS) with over-fire air (OFA), sodium based flue gas desulfurization (FGD),  $\text{SO}_3$  injection
- Scenario B: PacifiCorp committed controls and selective catalytic reduction (SCR) at permitted rates

The CALPUFF modeling system (v. 5.711a) was used for this analysis. All technical options and model triggers used in CALMET, CALPUFF, and CALPOST are consistent with those used for the previous BART analyses and described in the BART report submitted in October 2007.

### Stack Parameters, Emissions Information, and Capital Cost

Table 1 summarizes the control equipment for Scenarios A and B as well as the current equipment installed at the plant. The overall capital cost of installing these options is also shown.

**TABLE 1**  
**Control Scenario Summary**  
*Jim Bridger Unit 3*

		Equipment Type		Capital Cost
		NO <sub>x</sub>	SO <sub>2</sub>	Million dollars
Baseline	LNB		Wet sodium FGD	ESP
Scenario A	LNB with OFA		Wet sodium FGD	ESP with SO <sub>3</sub> injection
Scenario B	LNB with OFA and SCR		Wet sodium FGD	ESP with SO <sub>3</sub> injection

Emissions were modeled for the following pollutants:

- Sulfur dioxide (SO<sub>2</sub>)
- NO<sub>x</sub>
- Coarse particulate (PM<sub>2.5</sub><diameter<PM<sub>10</sub>)
- Fine particulate (diameter<PM<sub>2.5</sub>)
- Sulfates

Table 2 shows stack parameters and emission rates that were used for the Jim Bridger Unit 3 BART modeling and analysis.

**TABLE 2**  
**Calpuff Model Inputs**  
*Jim Bridger Unit 3*

Model Input Data	BART Comparison <sup>(d)</sup>		
	Baseline	Scenario A <sup>(e)</sup>	Scenario B <sup>(f)</sup>
Hourly Heat Input (mmBtu/hour)	6,000	6,000	6,000
Sulfur Dioxide (SO <sub>2</sub> ) Stack Emissions (lb/hr)	1,602	900	900
Nitrogen Oxide (NO <sub>x</sub> ) Stack Emissions (lb/hr)	2,700	1,560	420
PM <sub>10</sub> Stack Emissions (lb/hr)	342	180.0	180.0
Coarse Particulate (PM <sub>2.5</sub> <diameter< PM <sub>10</sub> ) Stack Emissions (lb/hr) <sup>(a)</sup>	147	77.4	77.4
Fine Particulate (diameter<PM <sub>2.5</sub> ) Stack Emissions (lb/hr) <sup>(b)</sup>	195	102.6	102.6
Sulfuric Acid (H <sub>2</sub> SO <sub>4</sub> ) Stack Emissions (lb/hr)	55.2	55.2	94.7
Ammonium Sulfate [(NH <sub>4</sub> ) <sub>2</sub> SO <sub>4</sub> ] Stack Emissions (lb/hr)	—	—	7.0
(NH <sub>4</sub> )HSO <sub>4</sub> Stack Emissions (lb/hr)	—	—	12.2
H <sub>2</sub> SO <sub>4</sub> as Sulfate (SO <sub>4</sub> ) Stack Emissions (lb/hr)	54.1	54.1	92.8
(NH <sub>4</sub> ) <sub>2</sub> SO <sub>4</sub> as SO <sub>4</sub> Stack Emissions (lb/hr)	—	—	5.1
(NH <sub>4</sub> )HSO <sub>4</sub> as SO <sub>4</sub> Stack Emissions (lb/hr)	—	—	10.2

**TABLE 2**  
**Calpuff Model Inputs**  
**Jim Bridger Unit 3**

<b>Model Input Data</b>	<b>BART Comparison<sup>(d)</sup></b>		
	<b>Baseline</b>	<b>Scenario A<sup>(e)</sup></b>	<b>Scenario B<sup>(f)</sup></b>
Total Sulfate (SO <sub>4</sub> ) (lb/hr) <sup>(g)</sup>	54.1	54.1	108.1
<b>Stack Conditions</b>			
Stack Height (meters)	152	152	152
Stack Exit Diameter (meters)	7.32	7.32	7.32
Stack Exit Temperature (Kelvin)	333	328	328
Stack Exit Velocity (meters per second)	25.6	24.7	24.7

**NOTES:**

<sup>(a)</sup> Based on AP-42, Table 1.1-6, the coarse particulates are counted as a percentage of PM<sub>10</sub>. This equates to 43% ESP and 57% Baghouse. PM<sub>10</sub> and PM<sub>2.5</sub> refer to particulate matter less than 10 and 2.5 micrometers, respectively, in aerodynamic diameter.

<sup>(b)</sup> Based on AP-42, Table 1.1-6, the fine particulates are counted as a percentage of PM<sub>10</sub>. This equates to 57% ESP and 43% Baghouse.

<sup>(c)</sup> Total Sulfate (SO<sub>4</sub>) (lb/hr) = H<sub>2</sub>SO<sub>4</sub> as Sulfate (SO<sub>4</sub>) Stack Emissions (lb/hr) + (NH<sub>4</sub>)<sub>2</sub>SO<sub>4</sub> as SO<sub>4</sub> Stack Emissions (lb/hr) + (NH<sub>4</sub>)HSO<sub>4</sub> as SO<sub>4</sub> Stack Emissions (lb/hr)

<sup>(d)</sup> SO<sub>2</sub>, NO<sub>x</sub>, and PM rates are expressed in terms of permitted emission rates. Actual emissions will be less than the permitted rates.

<sup>(e)</sup> PacifiCorp Committed Controls @ permitted rates: LNB with OFA, Wet FGD, ESP with SO<sub>3</sub>

<sup>(f)</sup> PacifiCorp Committed Controls and SCR @ permitted rates

## Economic Analysis

In completing this additional analysis to supplement the previous BART study, technology alternatives were investigated and potential reductions in NO<sub>x</sub>, SO<sub>2</sub>, and PM<sub>10</sub> emissions rates were identified.

A comparison of Scenarios A and B on the basis of costs, design control efficiencies, and tons of pollutant removed is summarized in Tables 3 through 5. Capital costs were provided by PacifiCorp. The complete economic analyses for these two scenarios are provided as Attachment 1.

**TABLE 3**  
**Scenario A Control Cost**  
**Jim Bridger Unit 3**

	NO <sub>x</sub> Control LNB with OFA	SO <sub>2</sub> Control Wet FGD	PM <sub>10</sub> Control ESP with Gas Conditioning	Scenario A Control Cost
Total Installed Capital Costs (million dollars)	\$11.3	\$25.3	\$3.90	\$40.5
Annualized First-Year Capital Costs	\$1.07	\$2.41	\$0.37	\$3.85
First Year Fixed & Variable O&M Costs (million dollars)	\$0.07	\$0.98	\$0.18	\$1.22
Total First Year Annualized Costs (million dollars) <sup>(a)</sup>	\$1.15	\$3.39	\$0.55	\$5.08
Power Consumption (MW)	—	0.52	0.05	0.57
Annual Power Usage (Million kWh/Yr)	—	4.10	0.39	4.49
Permitted Emission Rate (lb/mmBtu)	0.26	0.15	0.03	—
Additional Tons of Pollutant Removed per Year over Baseline	4,494	2,838	639	7,971
First Year Average Control Cost (\$/Ton of Pollutant Removed)	255	1,193	856	637

**NOTE:**  
<sup>(a)</sup> First year annualized costs include power consumption costs.

**TABLE 4**  
**Scenario B Control Cost**  
*Jim Bridger Unit 3*

	<b>NO<sub>x</sub> Control LNB with OFA &amp; SCR</b>	<b>SO<sub>2</sub> Control Wet FGD</b>	<b>PM<sub>10</sub> Control ESP with Gas Conditioning</b>	<b>Scenario B Control Cost</b>
Total Installed Capital Costs (million dollars)	\$177.8	\$25.3	\$3.90	\$207.0
Annualized First-Year Capital Costs	\$16.91	\$2.41	\$0.37	\$19.69
First Year Fixed & Variable O&M Costs (million dollars)	\$3.36	\$0.98	\$0.18	\$4.52
Total First Year Annualized Costs (million dollars) <sup>(a)</sup>	\$20.28	\$3.39	\$0.55	\$24.21
Power Consumption (MW)	3.22	0.52	0.05	3.79
Annual Power Usage (Million kWh/Yr)	25.39	4.10	0.39	29.89
Permitted Emission Rate (lb/mmBtu)	0.07	0.15	0.03	—
Additional Tons of Pollutant Removed per Year over Baseline	8,988	2,838	639	12,465
First Year Average Control Cost (\$/Ton of Pollutant Removed)	2,256	1,193	856	1,942

**NOTE:**

<sup>(a)</sup> First year annualized costs include power consumption costs.

**TABLE 5**  
Incremental Control Costs, Scenario B compared to Scenario A  
Jim Bridger Unit 3

	NO <sub>x</sub> Control	SO <sub>2</sub> Control	PM <sub>10</sub> Control	Total	Control Cost
Incremental Installed Capital Costs (million dollars)	\$166.5	0	0		\$166.5
Incremental Annualized First-Year Capital Costs	\$15.84	0	0		\$15.84
Incremental First Year Fixed & Variable O&M Costs (million dollars)	\$3.30	0	0		\$3.30
Incremental First Year Annualized Costs (million dollars) <sup>(a)</sup>	\$19.13	0	0		\$19.13
Incremental Power Consumption (MW)	3.22	0	0		3.22
Incremental Annual Power Usage (Million kWh/Year)	25.39	0	0		25.39
Incremental Improvement in Emission Rate (lb/mmBtu)	0.19	0	0		—
Incremental Tons of Pollutant Removed	4,494	0	0		4,494
Incremental First Year Average Control Cost (\$/Ton of Pollutant Removed)	4,258	0	0		4,258

**NOTE:**  
<sup>(a)</sup> Incremental first year annualized costs include power consumption costs.

## Modeling Results and Least-Cost Envelope Analysis

CH2M HILL modeled Jim Bridger Unit 3 for two post-control scenarios. The results determine the change in deciview based on each alternative at the Class I areas specific to the project. The Class I areas potentially affected are Bridger Wilderness, Fitzpatrick Wilderness, and Mount Zirkel Wilderness for this unit.

### Modeled Scenarios

Current operations (baseline) and two alternative control scenarios were modeled to cover the range of effectiveness for the combination of the individual NO<sub>x</sub>, SO<sub>2</sub>, and PM control technologies being evaluated. The modeled scenarios include the following:

- Baseline: Current operations with LNB, Wet sodium FGD, and ESP
- Scenario A: LNB with OFA, Wet sodium FGD, and ESP with SO<sub>3</sub> injection
- Scenario B: Scenario A with SCR

### Summary of Visibility Analysis

Tables 6 through 8 present a summary of the modeling period (2001–2003) results for each scenario and Class I area.

**TABLE 6**  
Costs and Visibility Modeling Results as Applicable to Bridger Wilderness  
*Jim Bridger Unit 3*

Scenario	Controls	Total First Year Annualized Cost	Highest ΔdV	98 <sup>th</sup> Percentile ΔdV	Maximum Annual Number of Days Above 0.5 dV
Baseline	Current Operations with FGD and ESP	—	4.381	1.265	30
Scenario A	Scenario A: PacifiCorp Committed Controls	\$5,077,127	2.919	0.829	17
Scenario B	Scenario B: PacifiCorp Committed Controls and SCR	\$24,210,545	1.647	0.481	10

**TABLE 7**  
 Costs and Visibility Modeling Results as Applicable to Fitzpatrick Wilderness  
*Jim Bridger Unit 3*

Scenario	Controls	Total First Year Annualized Cost	Highest ΔdV	98 <sup>th</sup> Percentile ΔdV	Maximum Annual Number of Days Above 0.5 dV
Baseline	Current Operations with FGD and ESP	—	2.542	0.615	13
Scenario A	Scenario A: PacifiCorp Committed Controls	\$5,077,127	1.747	0.379	7
Scenario B	Scenario B: PacifiCorp Committed Controls and SCR	\$24,210,545	0.959	0.232	4

**TABLE 8**  
 Costs and Visibility Modeling Results as Applicable to Mount Zirkel Wilderness  
*Jim Bridger Unit 3*

Scenario	Controls	Total First Year Annualized Cost	Highest ΔdV	98 <sup>th</sup> Percentile ΔdV	Maximum Annual Number of Days Above 0.5 dV
Baseline	Current Operations with FGD and ESP	—	3.460	1.642	47
Scenario A	Scenario A: PacifiCorp Committed Controls	\$5,077,127	2.168	1.046	22
Scenario B	Scenario B: PacifiCorp Committed Controls and SCR	\$24,210,545	1.298	0.607	12

## Results

Tables 9 through 11 present a summary of the costs and modeling results for each scenario and Class I area.

**TABLE 9**  
**Incremental Costs and Incremental Visibility Improvements Relative to Bridger Wilderness**  
*Jim Bridger Unit 3*

Scenario Comparison	Controls	Incremental Annualized Cost (Million\$)	Reduction in 98 <sup>th</sup> Percentile maximum dV	Reduction in Number of Days Above 0.5 dV	Cost per dV Reduction (Million\$/dV Reduced)	Cost per Day to Achieve a Reduction in the Days above 0.5 dV (Million\$/Day)
Scenario A Compared to Baseline	Scenario A: PacifiCorp Committed Controls	\$5.08	0.436	13	\$11.64	\$0.39
Scenario B Compared to Baseline	Scenario B: PacifiCorp Committed Controls and SCR	\$24.21	0.784	20	\$30.88	\$1.21
Scenario B Compared To Scenario A	Addition of SCR	\$19.13	0.348	7	\$54.98	\$2.73

**TABLE 10**  
**Incremental Costs and Incremental Visibility Improvements Relative to Fitzpatrick Wilderness**  
*Jim Bridger Unit 3*

Scenario Comparison	Controls	Incremental Annualized Cost (Million\$)	Reduction in 98 <sup>th</sup> Percentile maximum dV	Reduction in Number of Days Above 0.5 dV	Cost per dV Reduction (Million\$/dV Reduced)	Cost per Day to Achieve a Reduction in the Days above 0.5 dV (Million\$/Day)
Scenario A Compared to Baseline	Scenario A: PacifiCorp Committed Controls	\$5.08	0.236	6	\$21.51	\$0.85
Scenario B Compared to Baseline	Scenario B: PacifiCorp Committed Controls and SCR	\$24.21	0.383	9	\$63.21	\$2.69
Scenario B Compared To Scenario A	Addition of SCR	\$19.13	0.147	3	\$130.16	\$6.38

**TABLE 11**  
**Incremental Costs and Incremental Visibility Improvements Relative to Mount Zirkel Wilderness**  
*Jim Bridger Unit 3*

Scenario Comparison	Controls	Incremental Annualized Cost (Million\$)	Reduction in 98 <sup>th</sup> Percentile maximum dV	Reduction in Number of Days Above 0.5 dV	Cost per dV Reduction (Million\$/dV Reduced)	Cost per Day to Achieve a Reduction in the Days above 0.5 dV (Million\$/Day)
Scenario A Compared to Baseline	Scenario A: PacifiCorp Committed Controls	\$5.08	0.596	25	\$8.52	\$0.20
Scenario B Compared to Baseline	Scenario B: PacifiCorp Committed Controls and SCR	\$24.21	1.035	35	\$23.39	\$0.69
Scenario B Compared To Scenario A	Addition of SCR	\$19.13	0.439	10	\$43.58	\$1.91

### Least-Cost Envelope Analysis

The least-cost envelope graphs for Bridger Wilderness are shown in Figures 1 and 2, for Fitzpatrick Wilderness in Figures 3 and 4, and for Mount Zirkel Wilderness in Figures 5 and 6.

FIGURE 1

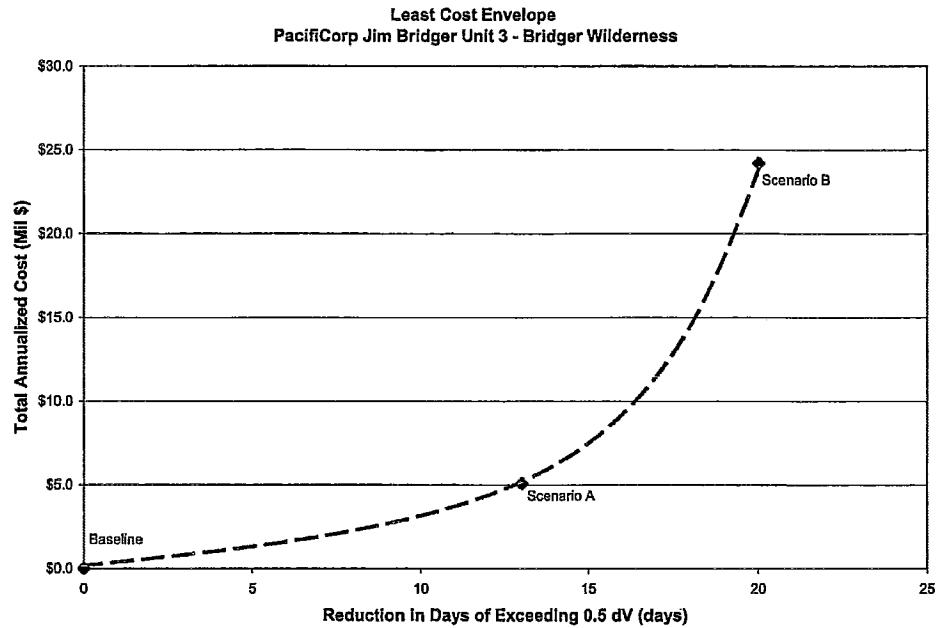


FIGURE 2

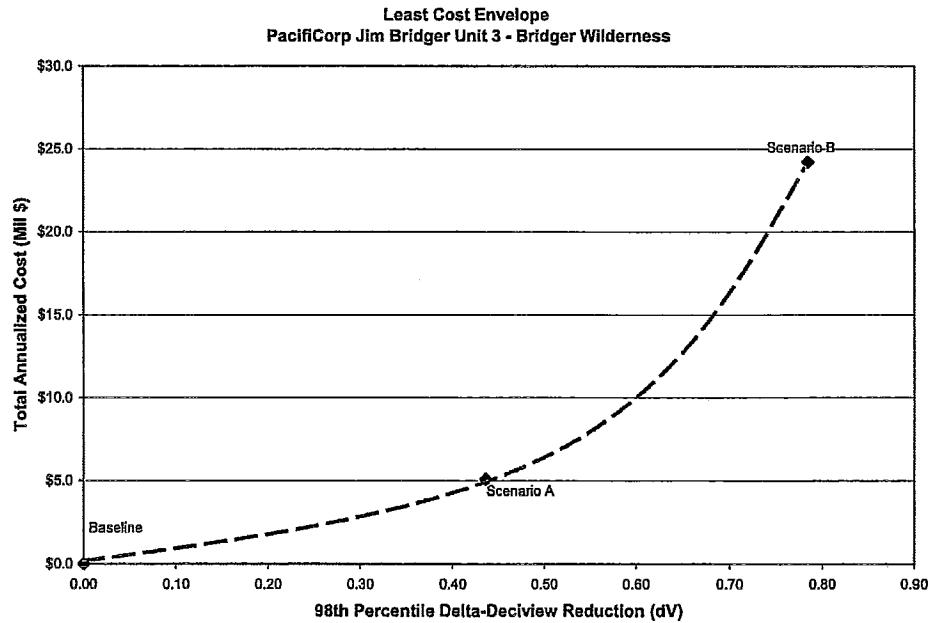


FIGURE 3

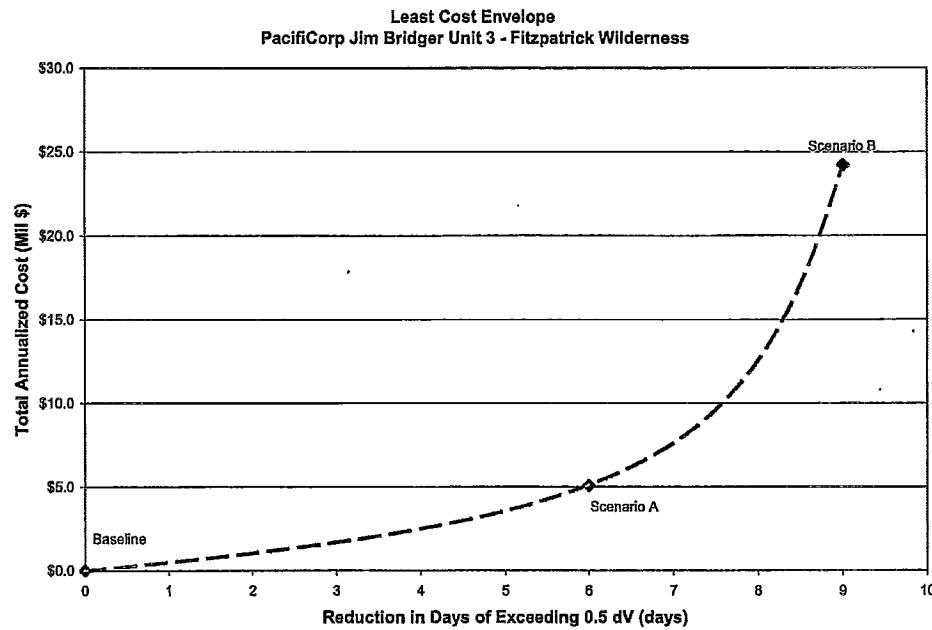


FIGURE 4

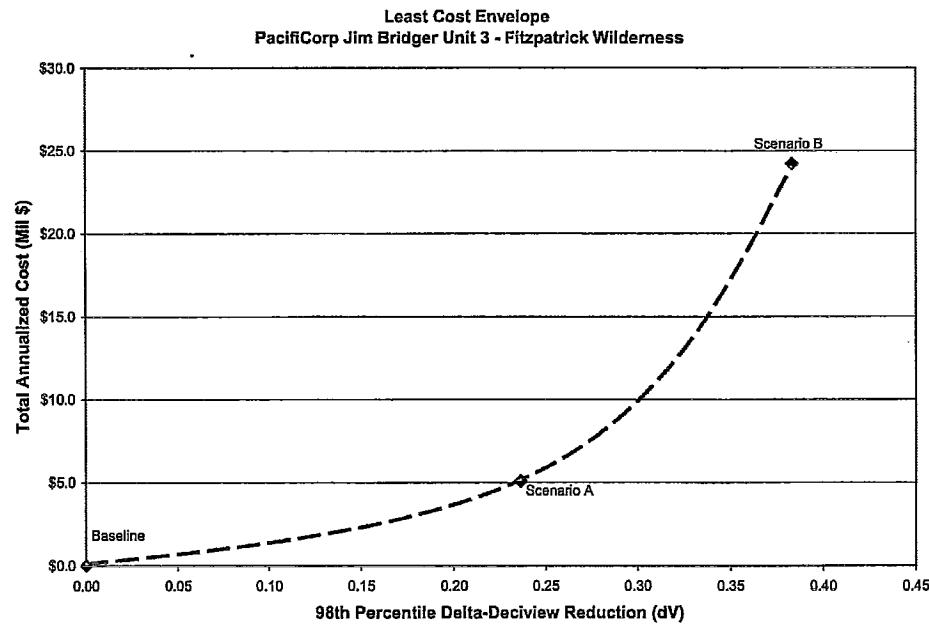


FIGURE 5

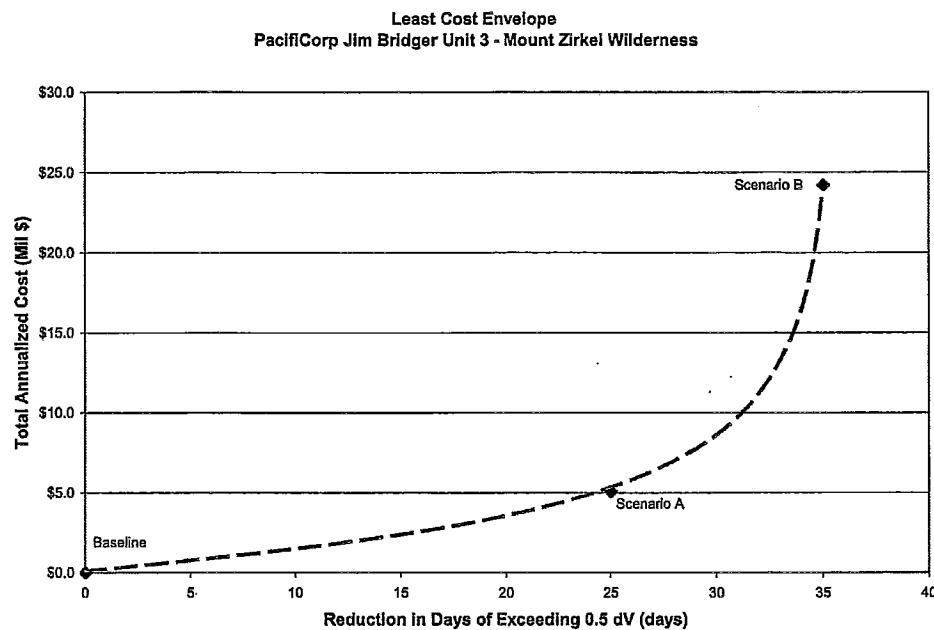
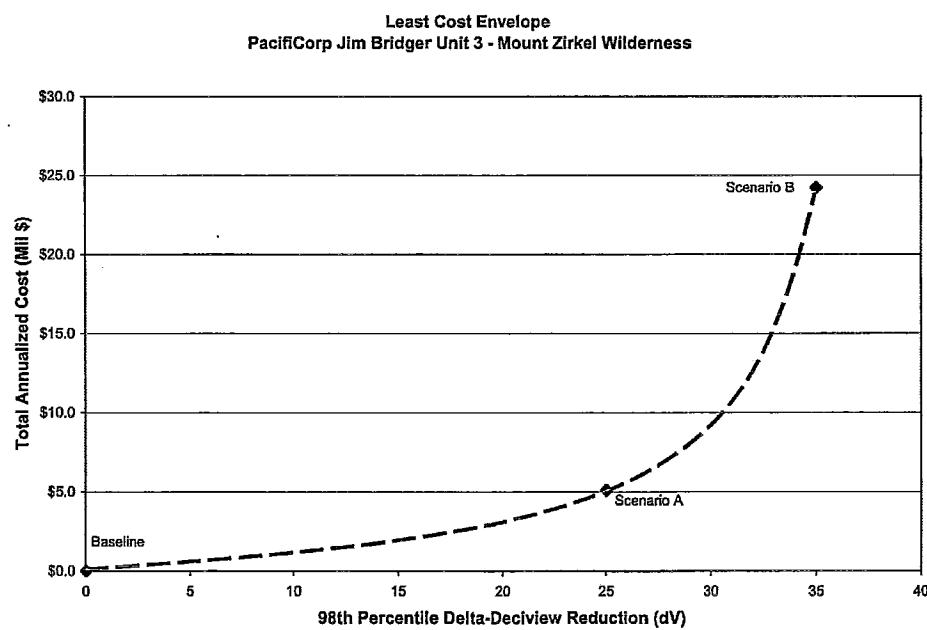


FIGURE 6



ATTACHMENT 1

**Complete Economic Analyses  
for Scenarios A and B**

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## ECONOMIC ANALYSIS SUMMARY - FIRST YEAR COSTS

Jim Bridger 3

Technology Label	Boiler Design: Tangential fired PC						Scenario A						Scenario B							
	TYPE OF EMISSIONS CONTROLS			NO <sub>x</sub> Control			SO <sub>2</sub> Control and PM			A+F			D+F							
	BASE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q		
<b>ECONOMIC FACTORS</b>																				
Interest Rate (%)	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%		
Plant Economic Life (Years)	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20		
<b>CAPITAL INVESTMENT</b>																				
Total Installed Capital Costs (\$)	\$0	\$1,300,000	\$20,528,122	\$21,973,632	\$77,800,000	\$3,980,000	\$40,395,393	\$55,300,000	\$40,500,000	\$207,000,000										
<b>FIRST YEAR DEBT SERVICE (\$/yr)</b>	\$0	\$1,074,844	\$1,952,786	\$2,080,304	\$16,973,727	\$370,999	\$4,602,807	\$2,406,734	\$2,406,734	\$19,691,459										
Operating Labor (\$/yr)	\$0	\$28,000	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0					
Maintenance Materials (\$/yr)	\$0	\$42,000	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0					
Maintenance Labor (\$/yr)	\$0	\$63,000	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0					
Administrative Labor (\$/yr)	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0					
<b>TOTAL FIRST YEAR FIXED O&amp;M COST</b>	\$0	\$70,000	\$105,000	\$105,000	\$305,000	\$475,000	\$10,000	\$127,748	\$42,533	\$122,533										
<b>FIRST YEAR VARIABLE O&amp;M Costs (\$/yr)</b>																				
Makeup Water Costs (\$/yr)	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0					
Reagent Costs (\$/yr)	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0					
SCR Catalyst / FF Bag Costs (\$/yr)	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0					
Waste Disposal Costs (\$/yr)	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0					
Electric Power Costs (\$/yr)	\$0	\$0	\$2,526,822	\$2,526,822	\$20,984	\$1,269,324	\$19,710	\$312,606	\$51,605,634	\$165,564										
<b>TOTAL FIRST YEAR VARIABLE O&amp;M Costs (\$/yr)</b>	\$0	\$0	\$2,526,822	\$2,526,822	\$29,4395	\$2,889,654	\$1,276,606	\$42,062,897	\$2,406,734	\$42,062,897										
<b>SUMMARY OF FIRST YEAR VARIABLE O&amp;M Costs (\$/yr)</b>																				
First Year Fixed O&M Costs (\$/yr)	\$0	\$1,074,844	\$1,952,786	\$2,080,304	\$16,973,727	\$370,999	\$0	\$0	\$0	\$0										
First Year Variable O&M Costs (\$/yr)	\$0	\$70,000	\$105,000	\$105,000	\$305,000	\$475,000	\$10,000	\$0	\$0	\$0										
Total First Year Variable O&M Costs (\$/yr)	\$0	\$1,144,844	\$2,526,822	\$2,526,822	\$29,4395	\$2,889,654	\$1,365,564	\$20,278,361	\$446,563	\$446,563										
<b>CONTROL COST COMPARISONS</b>																				
NO <sub>x</sub> Technology Comparison																				
Additional NO <sub>x</sub> Removed From Base Case (Tons/yr)	0	4,494	5,440	5,440	5,440	5,440	5,440	5,440	5,440	5,440	5,440	5,440	5,440	5,440	5,440					
First Year Average Control Cost (\$/Ton NO <sub>x</sub> Removed)	\$0	\$255	\$843	\$843	\$843	\$843	\$843	\$843	\$843	\$843	\$843	\$843	\$843	\$843	\$843					
Technology Case Comparison																				
Incremental NO <sub>x</sub> Removed (Tons/yr)	0	4,494	946	946	946	946	946	946	946	946	946	946	946	946	946					
Incremental Control Cost (\$/Ton NO <sub>x</sub> Removed)	\$0	\$255	\$3,636	\$3,636	\$3,636	\$3,636	\$3,636	\$3,636	\$3,636	\$3,636	\$3,636	\$3,636	\$3,636	\$3,636	\$3,636					
SO <sub>2</sub> Technology Comparison																				
Additional SO <sub>2</sub> Removed From Base Case (Tons/yr)	77.5%	0																		
First Year Average Control Cost (\$/Ton SO <sub>2</sub> Removed)	\$0	0																		
Technology Case Comparison																				
Incremental SO <sub>2</sub> Removed (Tons/yr)	0	0																		
Incremental Control Cost (\$/Ton SO <sub>2</sub> Removed)	\$0	0																		
PM Technology Comparison																				
Additional PM Removed From Base Case (Tons/yr)	0	0																		
First Year Average Control Cost (\$/Ton PM Removed)	\$0	0																		
Technology Case Comparison																				
Incremental PM Removed (Tons/yr)	0	0																		
Incremental Control Cost (\$/Ton PM Removed)	\$0	0																		
<b>SCENARIO A AND B COMPARISONS</b>																				
Additional NO <sub>x</sub> , SO <sub>2</sub> , & PM Removed From Base Case (\$/Ton Removed)	0	0																		
First Year Average Control Cost Compared to Base Case (\$/Ton Removed)	\$0	0																		
Technology Case Comparison																				
Incremental PM Removed (Tons/yr)	0	0																		
Incremental Control Cost (\$/Ton PM Removed)	\$0	0																		
<b>SCENARIO A</b>																				
Additional NO <sub>x</sub> , SO <sub>2</sub> , & PM Removed From Base Case (\$/Ton Removed)	0	0																		
First Year Average Control Cost vs Scenario A (\$/Ton Removed)	\$0	0																		
Incremental Tons Removed - Scenario B vs Scenario A (\$/Ton Removed)	\$0	0																		
Incremental Control Costs - Scenario A (\$/Ton Removed)	\$0	0																		

**INPUT CALCULATIONS**
**Jim Bridger 3**
**PARAMETER**

Control Technologies	Boiler Design:		Tangential-Fired PC				SO <sub>2</sub> and PM Control Technologies				Scenario A		Scenario B				
	Current	Operation	NO <sub>x</sub>	Control Technologies	LNB w/oFA & SCR	N/A	ESP	Fabric Filter	PC	90%	PC	90%	PC	LNB w/oFA & SCR	Upgrade Wet FGD	LNB w/oFA & SCR	Upgrade Wet FGD
NO <sub>x</sub> Emission Control System		LNCF+S-1 & Windbox Macs. Wet FGD	ROFA	LNB w/oFA & SCR	N/A	ESP w/Gas Conditioning	N/A	N/A	PC	90%	PC	90%	PC	LNB w/oFA	Upgrade Wet FGD	LNB w/oFA & SCR	Upgrade Wet FGD
SO <sub>2</sub> Emission Control System		ESP															
Plant Emission Control System																	
General Plant Design and Operating Data																	
Type of Unit	PC	50%	PC	50%	PC	50%	PC	50%	PC	90%	PC	90%	PC	90%	PC	90%	PC
Annual Power Plant Capacity Factor	7,884	7,884	520,000	520,000	520,000	520,000	520,000	520,000	520,000	520,000	520,000	520,000	520,000	520,000	520,000	520,000	520,000
Annual Operation Hours/Year	530,000	530,000	11,320	11,320	11,320	11,320	11,320	11,320	11,320	11,320	11,320	11,320	11,320	11,320	11,320	11,320	11,320
Net Power Output (kW)	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000
Net Heat Rate (Btu/lb)	47,301,846	47,301,846	47,301,846	47,301,846	47,301,846	47,301,846	47,301,846	47,301,846	47,301,846	47,301,846	47,301,846	47,301,846	47,301,846	47,301,846	47,301,846	47,301,846	47,301,846
Annual Heat Input Measured by Fuel Total (MMBtu/Year)	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000
Annual Heat Input Measured by CEM (MMBtu/Year)	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000
Plant Fuel Source																	
Bridger Mine																	
Bridger Mine Underground																	
Cash Handling Value (\$/MMBtu)	0.650	0.650	0.58%	0.58%	0.58%	0.58%	0.58%	0.58%	0.58%	0.58%	0.58%	0.58%	0.58%	0.58%	0.58%	0.58%	0.58%
Cash Salt Cost (\$/MMBtu)	10,305	10,305	10,305	10,305	10,305	10,305	10,305	10,305	10,305	10,305	10,305	10,305	10,305	10,305	10,305	10,305	10,305
Cash Flow (\$/MMBtu)	621,077	621,077	2,448,284	2,448,284	2,448,284	2,448,284	2,448,284	2,448,284	2,448,284	2,448,284	2,448,284	2,448,284	2,448,284	2,448,284	2,448,284	2,448,284	2,448,284
Nitrogen Oxide Emissions																	
NO <sub>x</sub> Emission Rate (MMBtu/Year)	0.45	0.45	0.26	0.22	0.22	0.22	0.22	0.22	0.22	0.22	0.22	0.22	0.22	0.22	0.22	0.22	0.22
NO <sub>x</sub> Emission Rate (Lb/MMBtu)	2,700	2,700	1,560	1,320	1,320	1,320	1,320	1,320	1,320	1,320	1,320	1,320	1,320	1,320	1,320	1,320	1,320
NO <sub>x</sub> Emission Rate (Lb/MWh)	49.37	49.37	57.98	43.98	43.98	43.98	43.98	43.98	43.98	43.98	43.98	43.98	43.98	43.98	43.98	43.98	43.98
NO <sub>x</sub> Emission Rate (Ton/Yr)	10,613	10,613	6,150	5,203	5,203	5,203	5,203	5,203	5,203	5,203	5,203	5,203	5,203	5,203	5,203	5,203	5,203
Actual NO <sub>x</sub> Removed from Current Operations (Ton/Yr)	0	0	1,140	1,380	1,380	1,380	1,380	1,380	1,380	1,380	1,380	1,380	1,380	1,380	1,380	1,380	1,380
Sulfur Dioxide Emissions																	
Uncontrolled SO <sub>2</sub> (lb/MMBtu)	1.20	1.20															
Uncontrolled SO <sub>2</sub> (Lb/MWh)	7,195	7,195															
Uncontrolled SO <sub>2</sub> (Ton/Yr)	112,35	112,35															
Controlled SO <sub>2</sub> Emission Rate (Lb/MMBtu)	28,374	28,374															
SO <sub>2</sub> Removal Efficiency (%)	0.27	0.27	77.5%	77.5%	77.5%	77.5%	77.5%	77.5%	77.5%	77.5%	77.5%	77.5%	77.5%	77.5%	77.5%	77.5%	77.5%
Controlled SO <sub>2</sub> Emissions (Lb/MMBtu)	1,620	1,620	6,386	5,440	5,440	5,440	5,440	5,440	5,440	5,440	5,440	5,440	5,440	5,440	5,440	5,440	5,440
SO <sub>2</sub> Removal (Lb/MMBtu)	5,578	5,578															
SO <sub>2</sub> Removed (Ton/Yr)	21,988	21,988															
Actual SO <sub>2</sub> Removed from Current Operations (Lb/MMBtu)	0	0															
Particulate Matter Emissions																	
Uncontrolled Fly Ash (Lb/MMBtu)	51,177	51,177															
Controlled Fly Ash Emission Rate (Lb/MMBtu)	0.037	0.037	0.037	0.037	0.037	0.037	0.037	0.037	0.037	0.037	0.037	0.037	0.037	0.037	0.037	0.037	0.037
Controlled Fly Ash Removal Efficiency (%)	99.3%	99.3%	342	1,348	1,348	1,348	1,348	1,348	1,348	1,348	1,348	1,348	1,348	1,348	1,348	1,348	1,348
Fly Ash Removed (Lb/MMBtu)	50,855	50,855															
Fly Ash Removed from Current Operation (Lb/MMBtu)	0	0															
Actual Ash Removed (Ton/Yr)	200,390	200,390															
Economic Factors																	
Interest Rate (%)	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%
Discount Rate (%)	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%
Plant Economic Life (Years)	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20

ASQ Environmental Data Sheet

Page 2 of 2

**INPUT CALCULATIONS**

Jim Bridger 3

Boiler Design:

Current Operation

Tangential-Fired PC

 NO<sub>x</sub> Control Technologies

PARAMETER	LNB w/FGD & SNCR			LNB w/oFGA & SCR			SO <sub>2</sub> and PM Control Technologies			Scenario A	Scenario B
	LNB w/FGD Mod.	ROFA	N/A	ESP w/ Gas Conditioning	Fabric Filter	N/A	Upgrade Wt FGD ESP	Upgrade Wt FGD Gas Conditioning	LNB w/oFGA & Upgrade Wt FGD ESP w/ Gas Conditioning		
Control Technologies											
NO <sub>x</sub> Emission Control System											
SO <sub>2</sub> Emission Control System											
PM Emission Control System											
Total Installed Capital Costs (\$2012)	\$11,300,000	\$20,526,122	\$21,973,832	\$177,800,000	\$30	\$0	\$25,300,000	\$25,300,000	\$177,800,000	\$25,300,000	\$25,300,000
Annual Capital Costs (\$2012)	\$11,300,000	\$20,526,122	\$21,973,832	\$177,800,000	\$30	\$0	\$25,300,000	\$25,300,000	\$177,800,000	\$25,300,000	\$25,300,000
NO <sub>x</sub> Emission Control System (\$2012)	\$21	\$39	\$41	\$335	\$7	\$0	\$48	\$48	\$21	\$48	\$48
SO <sub>2</sub> Emission Control System (\$2012)											
PM Emission Control System (\$2012)											
Total Emission Control System (\$2012)	\$21	\$39	\$41	\$335	\$7	\$0	\$48	\$48	\$21	\$48	\$48
Fixed O&M & Maintenance Costs											
Operating Labor (\$)	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0
Maintenance Labor (\$)	\$26,000	\$26,000	\$26,000	\$190,000	\$0	\$0	\$25,500	\$25,500	\$25,500	\$25,500	\$25,500
Administrative Labor (\$)	\$42,000	\$42,000	\$42,000	\$285,000	\$0	\$0	\$37,600	\$37,600	\$37,600	\$37,600	\$37,600
Total 1st Year O&M Cost (\$)	\$70,000	\$70,000	\$70,000	\$475,000	\$0	\$0	\$10,000	\$10,000	\$10,000	\$10,000	\$10,000
Annual Fixed O&M Cost Escalation Rate (%)	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%
Levelized Fixed O&M Cost (\$/yr)	\$62,000	\$72,473	\$83,575	\$563,114	\$11,885	\$0	\$15,446	\$15,446	\$15,446	\$15,446	\$15,446
Variabile Operating & Maintenance Costs											
Water Cost	0	0	0	0	0	0	0	0	0	0	0
Makeup Water Usage (gpm)	\$1,22	\$1,22	\$1,22	\$1,22	\$1,22	\$0	\$1,22	\$1,22	\$1,22	\$1,22	\$1,22
Unit Price (\$/100 gallons)	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0
First Year Water Cost (\$)	2,00%	2,00%	2,00%	2,00%	2,00%	2,00%	2,00%	2,00%	2,00%	2,00%	2,00%
Annual Water Cost Escalation Rate (%)											
Levelized Water Costs (\$/yr)											
Reagent Cost											
Type of Reagent	None	None	None	Urea	Anhydrous NH <sub>3</sub>	Elemental Sulfur	Lime	Soda Ash	Elemental Sulfur, Ammonium NH <sub>3</sub>		
Lin Coal (\$/Ton)	\$0.00	\$0.00	\$0.00	\$370.00	\$40,100	\$80,000	\$80,000	\$80,000	\$80,000	\$80,000	\$80,000
Un Lin Coal (\$/lb)	0.00%	0.00%	10.00%	0.45%	1.00%	0.00%	1.15%	1.15%	1.15%	1.15%	1.15%
Molar Stoichiometry											
Reagent Purity (Wt %)											
Fluent Uptake Lb/hr											
First Year Reagent Cost (\$)	61										
Annual Reagent Cost Escalation Rate (%)											
Annual Reagent Cost Escalation Rate (%)	2.00%										
Levelized Reagent Costs (\$/yr)	\$105,397	\$120,580	\$120,580	\$120,580	\$120,580	\$0	\$120,580	\$120,580	\$120,580	\$120,580	\$120,580
SCR Catalyst / Fabric Filter Bag Replacement Cost							SCR Catalyst	Bags	0		
Material Replaced											
Annual SCR Catalyst (m <sup>3</sup> )	0	0	0	0	0	0	\$2,000	\$2,000	0		
Annual SCR Catalyst (Ton)	0	0	0	0	0	0	\$20,000	\$20,000	0		
Total Annual SCR Catalyst Bag Replacement Cost (\$)	0	0	0	0	0	0	\$20,000	\$20,000	0		
Annual SCR Catalyst Bag Cost Escalation Rate (%)											
Annualized Catalyst Bag Cost (\$/yr)											
EDD Waste Disposal Cost (\$/Ton)											
EDD Solid Waste Disposal Rate, Dri. (lb/tH)											
EDD Waste Disposal Unit Cost (\$/Ton)											
FRT - Year FGD Waste Disposal Cost Esc. Rate (%)											
Annualized Waste Disposal Costs (\$/yr)											
Additional Power Cost											
Additional Power Requirement (MW)	0.00	0.41	0.52	0.32	0.05	0.33	0.52	0.52	0.57	0.79	0.79
Additional Power Baseline (% of Plant Output)	0.00%	1.21%	0.10%	0.61%	0.01%	0.65%	28.25%	28.25%	0.11%	0.14%	0.14%
Additional Power Usage (MW)	\$50,000	\$50,518	0	\$50,518	\$50,000	\$50,000	\$50,000	\$50,000	\$50,000	\$50,000	\$50,000
Unit Cost (\$/MBTU)	\$0	\$2,200,822	\$2,200,822	\$2,204,894	\$1,269,324	\$1,317,010	\$1,317,010	\$1,317,010	\$1,317,010	\$1,317,010	\$1,317,010
Annual Power Cost Escalation Rate (%)	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%
Levelized Auxiliary Power Costs (\$/yr)	\$0	\$2,298,555	\$2,298,555	\$243,000	\$1,250,767	\$23,365	\$1,255,139	\$23,365	\$261,375	\$1,771,163	\$1,771,163

## Addendum to Jim Bridger Unit 4 BART Report

PREPARED FOR: Wyoming Division of Air Quality  
PREPARED BY: CH2M HILL  
COPIES: Bill Lawson/PaciCorp  
DATE: March 26, 2008



### Introduction

In compliance with the Regional Haze Rule (40 Code of Federal Regulations [CFR] 51), the Wyoming Division of Air Quality (WDAQ) required PacifiCorp Energy to conduct a detailed Best Available Retrofit Technology (BART) review to analyze the effects to visibility in nearby Class I areas from plant emissions, both for baseline and for reasonable control technology scenarios. PacifiCorp submitted these evaluations to WDAQ in January 2007. A revised report was submitted in October 2007.

On January 3, 2008, PacifiCorp Energy personnel met with WDAQ staff to discuss the status of the BART reviews. At that time, the state requested that additional modeling scenarios for several of the PacifiCorp facilities be performed to aid in their BART review. This memorandum presents the economics analysis for two scenarios modeled, referred to as Scenario A and Scenario B and described as follows:

- Scenario A: PacifiCorp committed controls at permitted rates—low nitrogen oxide ( $\text{NO}_x$ ) burners (LNBs) with over-fire air (OFA), sodium based flue gas desulfurization (FGD),  $\text{SO}_3$  injection
- Scenario B: PacifiCorp committed controls and selective catalytic reduction (SCR) at permitted rates

The CALPUFF modeling system (v. 5.711a) was used for this analysis. All technical options and model triggers used in CALMET, CALPUFF, and CALPOST are consistent with those used for the previous BART analyses and described in the BART report submitted in October 2007.

### Stack Parameters, Emissions Information, and Capital Cost

Table 1 summarizes the control equipment for Scenarios A and B as well as the current equipment installed at the plant. The overall capital cost of installing these options is also shown.

**TABLE 1**  
Control Scenario Summary  
*Jim Bridger Unit 4*

	NO <sub>x</sub>	Equipment Type		Capital Cost Million dollars
		SO <sub>2</sub>	PM <sub>10</sub>	
Baseline	LNB	Wet sodium FGD	ESP with SO <sub>3</sub> injection	—
Scenario A	LNB with OFA	Wet sodium FGD	ESP with SO <sub>3</sub> injection	\$12.9
Scenario B	LNB with OFA and SCR	Wet sodium FGD	ESP with SO <sub>3</sub> injection	\$179.4

Emissions were modeled for the following pollutants:

- Sulfur dioxide (SO<sub>2</sub>)
- NO<sub>x</sub>
- Coarse particulate (PM<sub>2.5</sub><diameter<PM<sub>10</sub>)
- Fine particulate (diameter<PM<sub>2.5</sub>)
- Sulfates

Table 2 shows stack parameters and emission rates that were used for the Jim Bridger Unit 4 BART modeling and analysis.

**TABLE 2**  
Calpuff Model Inputs  
*Jim Bridger Unit 4*

Model Input Data	BART Comparison <sup>(d)</sup>		
	Baseline	Scenario A <sup>(e)</sup>	Scenario B <sup>(f)</sup>
Hourly Heat Input (mmBtu/hour)	6,000	6,000	6,000
Sulfur Dioxide (SO <sub>2</sub> ) Stack Emissions (lb/hr)	1,002	900	900
Nitrogen Oxide (NO <sub>x</sub> ) Stack Emissions (lb/hr)	2,700	1,560	420
PM <sub>10</sub> Stack Emissions (lb/hr)	180	180	180
Coarse Particulate (PM <sub>2.5</sub> <diameter<PM <sub>10</sub> ) Stack Emissions (lb/hr) <sup>(a)</sup>	77.4	77.4	77.4
Fine Particulate (diameter<PM <sub>2.5</sub> ) Stack Emissions (lb/hr) <sup>(b)</sup>	103	102.6	102.6
Sulfuric Acid (H <sub>2</sub> SO <sub>4</sub> ) Stack Emissions (lb/hr)	55.2	55.2	94.7
Ammonium Sulfate [(NH <sub>4</sub> ) <sub>2</sub> SO <sub>4</sub> ] Stack Emissions (lb/hr)	—	—	7.0
(NH <sub>4</sub> )HSO <sub>4</sub> Stack Emissions (lb/hr)	—	—	12.2
H <sub>2</sub> SO <sub>4</sub> as Sulfate (SO <sub>4</sub> ) Stack Emissions (lb/hr)	54.1	54.1	92.8
(NH <sub>4</sub> ) <sub>2</sub> SO <sub>4</sub> as SO <sub>4</sub> Stack Emissions (lb/hr)	—	—	5.1
(NH <sub>4</sub> )HSO <sub>4</sub> as SO <sub>4</sub> Stack Emissions (lb/hr)	—	—	10.2

**TABLE 2**  
**Calpuff Model Inputs**  
**Jim Bridger Unit 4**

<b>Model Input Data</b>	<b>BART Comparison<sup>(d)</sup></b>		
	<b>Baseline</b>	<b>Scenario A<sup>(e)</sup></b>	<b>Scenario B<sup>(f)</sup></b>
Total Sulfate (SO <sub>4</sub> ) (lb/hr) <sup>(g)</sup>	54.1	54.1	108.1
<b>Stack Conditions</b>			
Stack Height (meters)	152	152	152
Stack Exit Diameter (meters)	9.45	9.45	9.45
Stack Exit Temperature (Kelvin)	322	322	322
Stack Exit Velocity (meters per second)	12.9	12.9	12.9

**NOTES:**

<sup>(a)</sup> Based on AP-42, Table 1.1-6, the coarse particulates are counted as a percentage of PM<sub>10</sub>. This equates to 43% ESP and 57% Baghouse. PM<sub>10</sub> and PM<sub>2.5</sub> refer to particulate matter less than 10 and 2.5 micrometers, respectively, in aerodynamic diameter.

<sup>(b)</sup> Based on AP-42, Table 1.1-6, the fine particulates are counted as a percentage of PM<sub>10</sub>. This equates to 57% ESP and 43% Baghouse.

<sup>(c)</sup> Total Sulfate (SO<sub>4</sub>) (lb/hr) = H<sub>2</sub>SO<sub>4</sub> as Sulfate (SO<sub>4</sub>) Stack Emissions (lb/hr) + (NH<sub>4</sub>)<sub>2</sub>SO<sub>4</sub> as SO<sub>4</sub> Stack Emissions (lb/hr) + (NH<sub>4</sub>)HSO<sub>4</sub> as SO<sub>4</sub> Stack Emissions (lb/hr)

<sup>(d)</sup> SO<sub>2</sub>, NO<sub>x</sub>, and PM rates are expressed in terms of permitted emission rates. Actual emissions will be less than the permitted rates.

<sup>(e)</sup> PacifiCorp Committed Controls @ permitted rates: LNB with OFA, Wet FGD, ESP with SO<sub>3</sub>

<sup>(f)</sup> PacifiCorp Committed Controls and SCR @ permitted rates

## Economic Analysis

In completing this additional analysis to supplement the previous BART study, technology alternatives were investigated and potential reductions in NO<sub>x</sub>, SO<sub>2</sub>, and PM<sub>10</sub> emissions rates were identified.

A comparison of Scenarios A and B on the basis of costs, design control efficiencies, and tons of pollutant removed is summarized in Tables 3 through 5. Capital costs were provided by PacifiCorp. The complete economic analyses for these two scenarios are provided as Attachment 1.

**TABLE 3**  
**Scenario A Control Cost**  
**Jim Bridger Unit 4**

	NO <sub>x</sub> Control LNB with OFA	SO <sub>2</sub> Control Wet FGD	PM <sub>10</sub> Control Existing ESP with Gas Conditioning	Scenario A Control Cost
Total Installed Capital Costs (million dollars)	\$11.3	\$1.60	—	\$12.9
Annualized First-Year Capital Costs	\$1.07	\$0.15	—	\$1.23
First Year Fixed & Variable O&M Costs (million dollars)	\$0.07	\$0.38	\$0.17	\$0.62
Total First Year Annualized Costs (million dollars) (a)	\$1.14	\$0.54	\$0.17	\$1.85
Power Consumption (MW)	—	0.53	0.05	0.58
Annual Power Usage (Million kWh/Yr)	—	4.18	0.39	4.57
Permitted Emission Rate (lb/mmBtu)	0.26	0.15	0.03	—
Additional Tons of Pollutant Removed per Year over Baseline	4,494	473	—	4,967
First Year Average Control Cost (\$/Ton of Pollutant Removed)	255	1,113	—	372

**NOTE:**  
 (a) First year annualized costs include power consumption costs.

**TABLE 4**  
**Scenario B Control Cost**  
**Jim Bridger Unit 4**

	NO <sub>x</sub> Control LNB with OFA & SCR	SO <sub>2</sub> Control Wet FGD	PM <sub>10</sub> Control Existing ESP with Gas Conditioning	Scenario B Control Cost
Total Installed Capital Costs (million dollars)	\$177.8	\$1.60	—	\$179.4
Annualized First-Year Capital Costs	\$16.91	\$0.15	—	\$17.07
First Year Fixed & Variable O&M Costs (million dollars)	\$3.46	\$0.38	\$0.17	\$4.01
Total First Year Annualized Costs (million dollars) <sup>(a)</sup>	\$20.37	\$0.54	\$0.17	\$21.07
Power Consumption (MW)	3.36	0.53	0.05	3.94
Annual Power Usage (Million kWh/Yr)	26.49	4.18	394	31.06
Permitted Emission Rate (lb/mmBtu)	0.07	0.15	0.03	—
Additional Tons of Pollutant Removed per Year over Baseline	8,988	473	—	9,461
First Year Average Control Cost (\$/Ton of Pollutant Removed)	2,267	1,133	—	2,228

**NOTE:**

<sup>(a)</sup> First year annualized costs include power consumption costs.

**TABLE 5**  
**Incremental Control Costs, Scenario B compared to Scenario A**  
**Jim Bridger Unit 4**

	<b>NO<sub>x</sub> Control</b>	<b>SO<sub>2</sub> Control</b>	<b>PM<sub>10</sub> Control</b>	<b>Total Control Cost</b>
Incremental Installed Capital Costs (million dollars)	\$166.5	0	0	\$166.5
Incremental Annualized First-Year Capital Costs	\$15.84	0	0	\$15.84
Incremental First Year Fixed & Variable O&M Costs (million dollars) <sup>(a)</sup>	\$3.39	0	0	\$3.39
Incremental First Year Annualized Costs (million dollars) <sup>(a)</sup>	\$19.23	0	0	\$19.23
Incremental Power Consumption (MW)	3.36	0	0	3.36
Incremental Annual Power Usage (Million kWh/Year)	26.49	0	0	26.49
Incremental Improvement in Emission Rate (lb/minBtu)	0.19	0	0	—
Incremental Tons of Pollutant Removed	4,494	0	0	4,494
Incremental First Year Average Control Cost (\$/Ton of Pollutant Removed)	4,279	0	0	4,279

**NOTE:**  
<sup>(a)</sup> Incremental first year annualized costs include power consumption costs.

## Modeling Results and Least-Cost Envelope Analysis

CH2M HILL modeled Jim Bridger Unit 4 for two post-control scenarios. The results determine the change in deciview based on each alternative at the Class I areas specific to the project. The Class I areas potentially affected are Bridger Wilderness, Fitzpatrick Wilderness, and Mount Zirkel Wilderness for this unit.

### Modeled Scenarios

Current operations (baseline) and two alternative control scenarios were modeled to cover the range of effectiveness for the combination of the individual NO<sub>x</sub>, SO<sub>2</sub>, and PM control technologies being evaluated. The modeled scenarios include the following:

- Baseline: Current operations with LNB, Wet sodium FGD, and ESP with SO<sub>3</sub> injection
- Scenario A: LNB with OFA, Wet sodium FGD, and ESP with SO<sub>3</sub> injection
- Scenario B: Scenario A with SCR

### Summary of Visibility Analysis

Tables 6 through 8 present a summary of the modeling period (2001–2003) results for each scenario and Class I area.

**TABLE 6**  
Costs and Visibility Modeling Results as Applicable to Bridger Wilderness  
*Jim Bridger Unit 4*

Scenario	Controls	Total First Year Annualized Cost	Highest ΔdV	98 <sup>th</sup> Percentile ΔdV	Maximum Annual Number of Days Above 0.5 dV
Baseline	Current Operations with FGD and ESP	—	4.247	1.203	30
Scenario A	Scenario A: PacifiCorp Committed Controls	\$1,846,618	2.899	0.819	18
Scenario B	Scenario B: PacifiCorp Committed Controls and SCR	\$21,077,225	1.632	0.490	11

**TABLE 7**  
 Costs and Visibility Modeling Results as Applicable to Fitzpatrick Wilderness  
*Jim Bridger Unit 4*

Scenario	Controls	Total First Year Annualized Cost	Highest ΔdV	98 <sup>th</sup> Percentile ΔdV	Maximum Annual Number of Days Above 0.5 dV
Baseline	Current Operations with FGD and ESP	—	2.606	0.606	13
Scenario A	Scenario A: PacifiCorp Committed Controls	\$1,846,618	1.713	0.404	8
Scenario B	Scenario B: PacifiCorp Committed Controls and SCR	\$21,077,225	0.937	0.231	3

**TABLE 8**  
 Costs and Visibility Modeling Results as Applicable to Mount Zirkel Wilderness  
*Jim Bridger Unit 4*

Scenario	Controls	Total First Year Annualized Cost	Highest ΔdV	98 <sup>th</sup> Percentile ΔdV	Maximum Annual Number of Days Above 0.5 dV
Baseline	Current Operations with FGD and ESP	—	3.134	1.541	38
Scenario A	Scenario A: PacifiCorp Committed Controls	\$1,846,618	2.139	1.030	23
Scenario B	Scenario B: PacifiCorp Committed Controls and SCR	\$21,077,225	1.278	0.606	12

## Results

Tables 9 through 11 present a summary of the costs and modeling results for each scenario and Class I area.

**TABLE 9**  
**Incremental Costs and Incremental Visibility Improvements Relative to Bridger Wilderness**  
*Jim Bridger Unit 4*

Scenario Comparison	Controls	Incremental Annualized Cost (Million\$)	Reduction in 98 <sup>th</sup> Percentile maximum dV	Reduction in Number of Days Above 0.5 dV	Cost per dV Reduction (Million\$/dV Reduced)	Cost per Day to Achieve a Reduction in the Days above 0.5 dV (Million\$/Day)
Scenario A Compared to Baseline	Scenario A: PacifiCorp Committed Controls	\$1.85	0.384	12	\$4.81	\$0.15
Scenario B Compared to Baseline	Scenario B: PacifiCorp Committed Controls and SCR	\$21.08	0.713	19	\$29.56	\$1.11
Scenario B Compared To Scenario A	Addition of SCR	\$19.23	0.329	7	\$58.45	\$2.75

**TABLE 10**  
**Incremental Costs and Incremental Visibility Improvements Relative to Fitzpatrick Wilderness**  
*Jim Bridger Unit 4*

Scenario Comparison	Controls	Incremental Annualized Cost (Million\$)	Reduction in 98 <sup>th</sup> Percentile maximum dV	Reduction in Number of Days Above 0.5 dV	Cost per dV Reduction (Million\$/dV Reduced)	Cost per Day to Achieve a Reduction in the Days above 0.5 dV (Million\$/Day)
Scenario A Compared to Baseline	Scenario A: PacifiCorp Committed Controls	\$1.85	0.202	5	\$9.14	\$0.37
Scenario B Compared to Baseline	Scenario B: PacifiCorp Committed Controls and SCR	\$21.08	0.375	10	\$56.21	\$2.11
Scenario B Compared To Scenario A	Addition of SCR	\$19.23	0.173	5	\$111.16	\$3.85

**TABLE 11**  
**Incremental Costs and Incremental Visibility Improvements Relative to Mount Zirkel Wilderness**  
*Jim Bridger Unit 4*

Scenario Comparison	Controls	Incremental Annualized Cost (Million\$)	Reduction in 98 <sup>th</sup> Percentile maximum dV	Reduction in Number of Days Above 0.5 dV	Cost per dV Reduction (Million\$/dV Reduced)	Cost per Day to Achieve a Reduction in the Days above 0.5 dV (Million\$/Day)
Scenario A Compared to Baseline	Scenario A: PacifiCorp Committed Controls	\$1.85	0.511	15	\$3.61	\$0.12
Scenario B Compared to Baseline	Scenario B: PacifiCorp Committed Controls and SCR	\$21.08	0.935	26	\$22.54	\$0.81
Scenario B Compared To Scenario A	Addition of SCR	\$19.23	0.424	11	\$45.36	\$1.75

### Least-Cost Envelope Analysis

The least-cost envelope graphs for Bridger Wilderness are shown in Figures 1 and 2, for Fitzpatrick Wilderness in Figures 3 and 4, and for Mount Zirkel Wilderness in Figures 5 and 6.

FIGURE 1

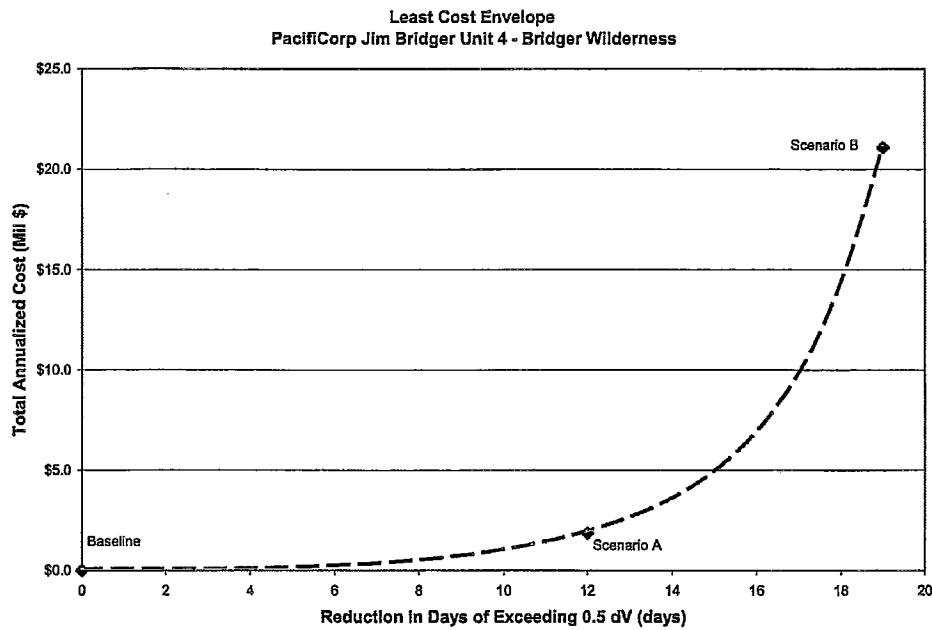


FIGURE 2

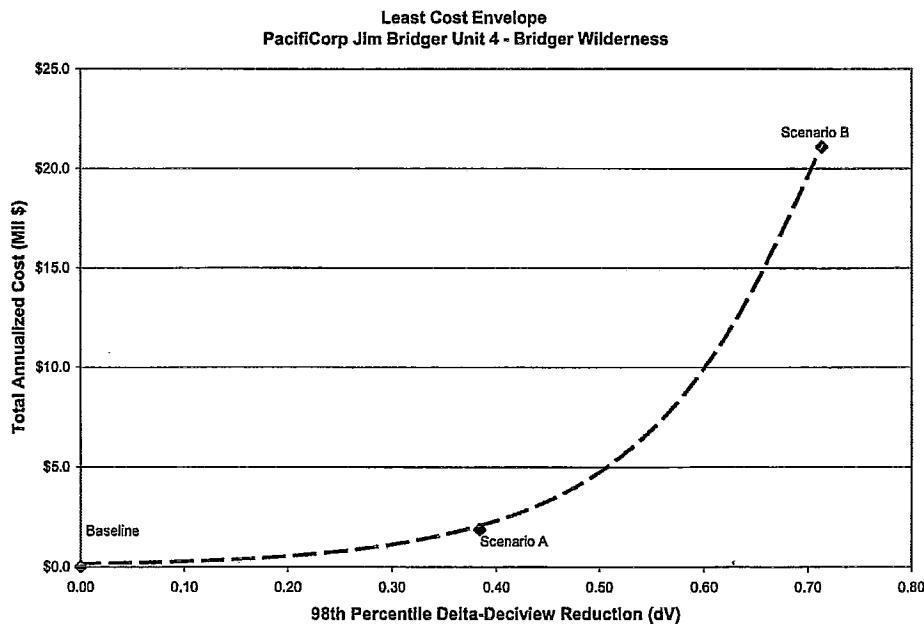


FIGURE 3

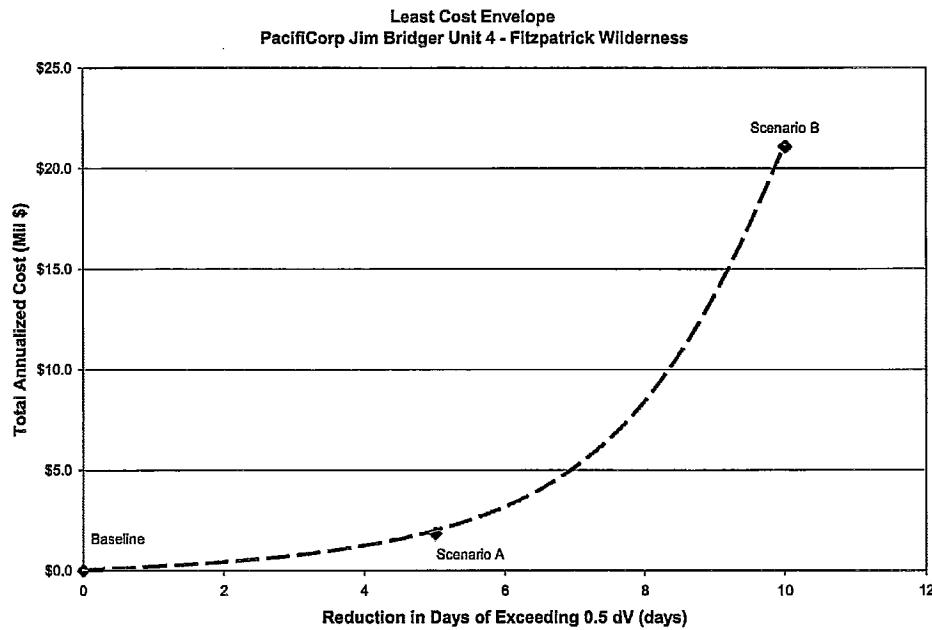


FIGURE 4

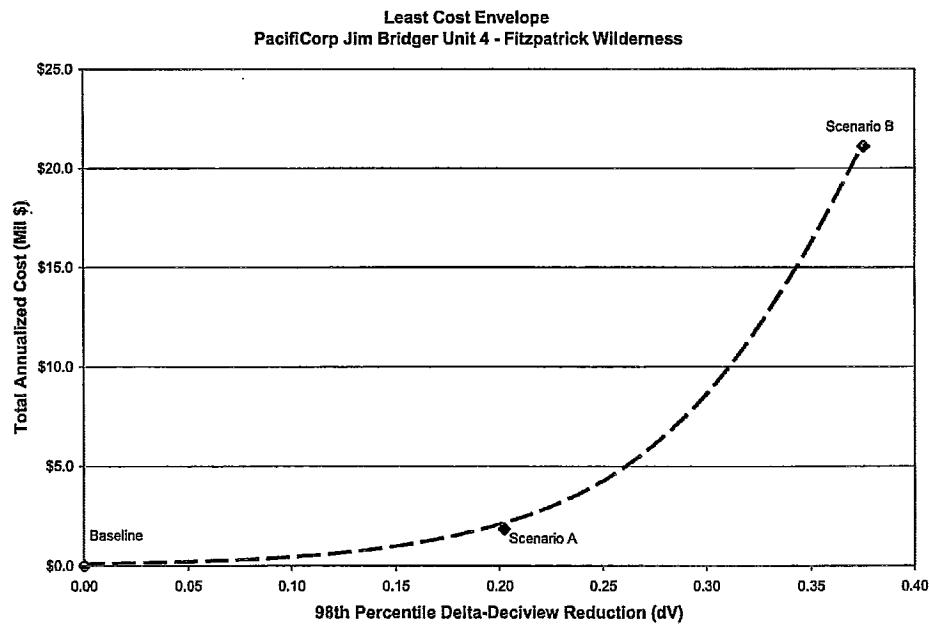


FIGURE 5

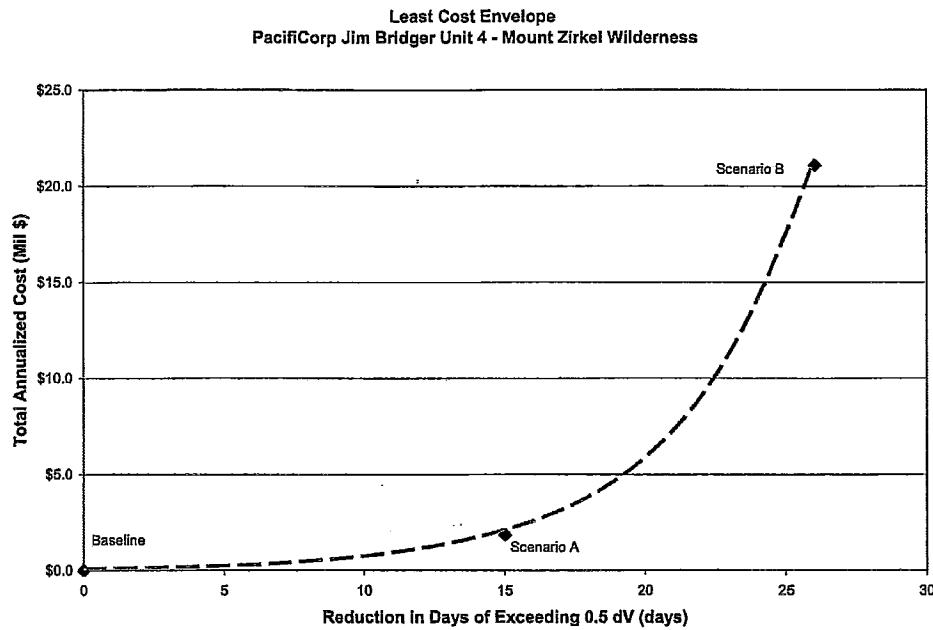
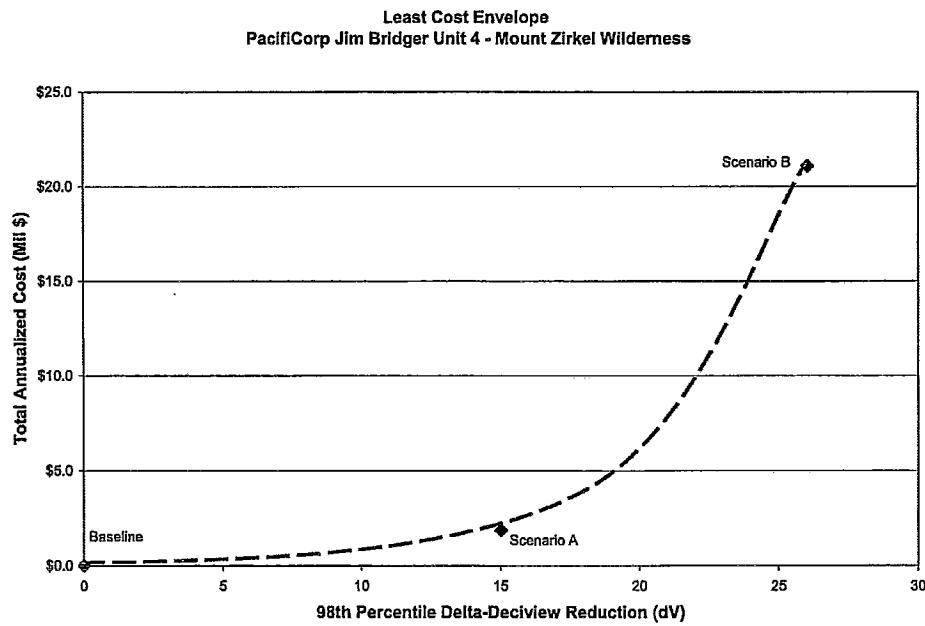


FIGURE 6



ATTACHMENT 1

**Complete Economic Analyses  
for Scenarios A and B**

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**ECONOMIC ANALYSIS SUMMARY - FIRST YEAR COSTS**
**Jim Bridger 4**

Boiler Design: Tangential fired PC									
TYPE OF EMISSIONS CONTROLS		NO <sub>x</sub> Control				SO <sub>2</sub> and PM Control		Scenario B	
Technology Label		BASE	A	B	C	D	E	F	G
		Current Operation	Low NO <sub>x</sub> Burners with Overtire Air	Overtire Air and Non-Selective Catalytic Reduction	Low NO <sub>x</sub> Burners with Low NO <sub>x</sub> Combustion	Overtire Air and Non-Selective Catalytic Reduction	ESP w/ Gas Conditioning	Fabric Filter	Upgraded Wet FGD
<b>ECONOMIC FACTORS</b>									
Interest Rate (%)	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%
Discount Rate (%)	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%
Plant Economic Life (Years)	20	20	20	20	20	20	20	20	20
<b>CAPITAL INVESTMENT</b>									
Total Installed Capital Costs (\$)	\$0	\$11,300,000	\$20,528,122	\$22,127,239	\$17,800,000	\$17,800,000	\$0	\$46,386,333	\$160,000
<b>FIRST YEAR DEBT &amp; O&amp;M SERVICE (\$/Yr)</b>	\$0	\$1,074,944	\$1,932,736	\$2,104,316	\$16,913,727	\$0	\$4,602,837	\$152,205	\$12,290,000
<b>FIRST YEAR FIXED O&amp;M Costs (\$/Yr)</b>	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$17,065,931
Maintenance Material (\$/Yr)	\$0	\$28,000	\$42,000	\$123,000	\$190,000	\$0	\$51,059	\$25,500	\$0
Maintenance Labor (\$/Yr)	\$0	\$42,000	\$53,000	\$164,500	\$265,000	\$0	\$76,649	\$17,033	\$95,033
Administrative Labor (\$/Yr)	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0
<b>TOTAL FIRST YEAR FIXED O&amp;M COST</b>	\$0	\$70,000	\$105,000	\$307,500	\$475,000	\$0	\$127,748	\$42,533	\$112,533
<b>FIRST YEAR VARIABLE O&amp;M Costs (\$/Yr)</b>	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$517,533
Makeup Water Costs (\$/Yr)	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$15,539
Reagent Costs (\$/Yr)	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$1,230,025
SC Catalyst / FF Bag Costs (\$/Yr)	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$642,000
Waste Disposal Costs (\$/Yr)	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$83,046
Electric Power Costs (\$/Yr)	\$0	\$0	\$2,526,822	\$208,926	\$1,324,512	\$19,654	\$1,366,338	\$228,638	\$1,533,148
<b>SUMMARY OF FIRST YEAR COSTS (\$/Yr)</b>	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$506,936
First Year Debt Service (\$/Yr)	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$3,493,758
First Year Fixed O&M Costs (\$/Yr)	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$17,065,931
First Year Variable O&M Costs (\$/Yr)	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$1,230,025
Total First Year Costs (\$/Yr)	\$0	\$1,074,944	\$1,932,736	\$2,104,316	\$16,913,727	\$0	\$4,602,837	\$127,748	\$112,533
<b>CONTROL COST COMPARISONS</b>									
<b>NO<sub>x</sub> Technology Comparison</b>									
Additional NO <sub>x</sub> Removed From Base Case (Ton/Ton NO <sub>x</sub> Removed)	0	0	4,494	5,440	5,440	8,988			
First Year Average Control Cost (\$/Ton NO <sub>x</sub> Removed)	\$0	\$0	\$205	\$843	\$843	\$2,267			
Technology Case Comparison									
Incremental NO <sub>x</sub> Removed (Ton/Yr)	0	0	4,494	946	946	4,494			
SO <sub>2</sub> Technology Comparison									
Additional SO <sub>2</sub> Removed From Base Case (Ton/Ton SO <sub>2</sub> Removed)	0	0	55.8%	\$3,656	\$1,655	\$4,279	85.8%	85.8%	87.5%
First Year Average Control Cost (\$/Ton SO <sub>2</sub> Removed)	\$0	\$0	0				0	0	473
Technology Case Comparison									
Incremental SO <sub>2</sub> Removed (Ton/Yr)	0	0	0				0	0	\$1,133
PM Technology Comparison									
Additional PM Removed From Base Case (Ton/Ton PM Removed)	0	0	0.0%				0	0	473
First Year Average Control Cost (\$/Ton PM Removed)	\$0	\$0	0				0	0	
Technology Case Comparison									
Incremental PM Removed (Ton/Yr)	0	0	0				0	0	
Incremental Control Cost (\$/Ton PM Removed)	\$0	\$0	0				0	0	
<b>SCENARIO A AND B COMPARISONS</b>									
Additional NO <sub>x</sub> , SO <sub>2</sub> , & PM Removed From Base Case (Ton/Yr)	0	0	0				0	0	
First Year Average Control Cost Compared to Base Case (\$/Ton Removed)	\$0	\$0	0				0	0	
Technology Case Comparison									
Incremental PM Removed (Ton/Yr)	0	0	0				0	0	
Incremental Control Cost (\$/Ton PM Removed)	\$0	\$0	0				0	0	
<b>SCENARIO A AND B COMPARISONS</b>									
Additional NO <sub>x</sub> , SO <sub>2</sub> , & PM Removed From Base Case (Ton/Yr)	0	0	0				0	0	
First Year Average Control Cost Compared to Base Case (\$/Ton Removed)	\$0	\$0	0				0	0	
Technology Case Comparison									
Incremental Tons Removed (Ton/Yr)	0	0	0				0	0	
Incremental Control Cost (\$/Ton Removed)	\$0	\$0	0				0	0	
<b>SCENARIO B vs SCENARIO A</b>									
Additional NO <sub>x</sub> , SO <sub>2</sub> , & PM Removed - Scenario B vs Scenario A (Ton/Yr)	0	0	0				0	0	
Incremental Tons Removed - Scenario B vs Scenario A (Ton/Yr)	\$0	\$0	0				0	0	
Incremental Control Cost - Scenario B vs Scenario A (\$/Ton Removed)	\$0	\$0	0				0	0	

**INPUT CALCULATIONS**
**Jim Bridger 4**
**Boiler Design:**
**Current**
**Operation**
**Tangential fired PC**

PARAMETER	NO <sub>x</sub> Control Technologies				SO <sub>2</sub> and PM Control Technologies				Scenario A	Scenario B
	LNB w/ DFA	ROFA	LNB w/ DFA & SNCR	LNB w/ DFA & SCR	PC	N/A	N/A	Fabric Filter	PC	PC
Central Plant Design and Operating Data										
Type of Unit	PC	PC	PC	PC	PC	PC	PC	PC	PC	PC
Annual Power Plant Capacity Factor	90%	90%	90%	90%	90%	90%	90%	90%	90%	90%
Annual Operation (Hours/Year)	7,884	7,884	7,884	7,884	7,884	7,884	7,884	7,884	7,884	7,884
Net Power Output (MW)	530,000	530,000	530,000	530,000	530,000	530,000	530,000	530,000	530,000	530,000
Net Plant Heat Rate (Btu/kWh-Hr)	11,320	11,320	11,320	11,320	11,320	11,320	11,320	11,320	11,320	11,320
Solar Heat Input, Measured by Fuel Input (MMBtu/Year)	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000
Annual Heat Input, Measured by CEW (MMBtu/Year)	47,304,846	47,304,846	47,304,846	47,304,846	47,304,846	47,304,846	47,304,846	47,304,846	47,304,846	47,304,846
Annual Heat Input, Measured by CEA (MMBtu/Year)	47,304,000	47,304,000	47,304,000	47,304,000	47,304,000	47,304,000	47,304,000	47,304,000	47,304,000	47,304,000
Fossil Fuel Source										
Boiler Fuel Source	Bridger Mine Underground	Bridger Mine Underground	Bridger Mine Underground	Bridger Mine Underground	Bridger Mine Underground	Bridger Mine Underground	Bridger Mine Underground	Bridger Mine Underground	Bridger Mine Underground	Bridger Mine Underground
Coal Utilization Value (Btu/lb)	9,870	9,870	9,870	9,870	9,870	9,870	9,870	9,870	9,870	9,870
Coal Sulfur Content (wt.%)	0.55%	0.55%	0.55%	0.55%	0.55%	0.55%	0.55%	0.55%	0.55%	0.55%
Coal Ash Content (wt.%)	10.30%	10.30%	10.30%	10.30%	10.30%	10.30%	10.30%	10.30%	10.30%	10.30%
Coal Consumed (Tons/yr)	62,017,777	62,017,777	62,017,777	62,017,777	62,017,777	62,017,777	62,017,777	62,017,777	62,017,777	62,017,777
NOx Emissions										
NOx Emission Ratio (MMBtu/MMBtu)	0.45	0.45	0.45	0.45	0.45	0.45	0.45	0.45	0.45	0.45
NOx Emission Rate (lb/MoMo/ft <sup>3</sup> )	2,700	1,560	1,320	1,320	1,320	1,320	1,320	1,320	1,320	1,320
NOx Emission Rate (Tons/yr)	88,97	51,88	43,99	43,99	43,99	43,99	43,99	43,99	43,99	43,99
NOx Emission Rate (Ton/yr) from Current Operations (lb/ft <sup>3</sup> )	10,645	6,145	5,205	5,205	5,205	5,205	5,205	5,205	5,205	5,205
Add NO <sub>x</sub> Removed from Current Operations (Ton/yr)	0	1,140	1,380	1,380	1,380	1,380	1,380	1,380	1,380	1,380
Sulfur Dioxide Emissions										
Uncontrolled SO <sub>2</sub> (t/MMBtu/ft <sup>3</sup> )	1.20	0.22	0.22	0.22	0.22	0.22	0.22	0.22	0.22	0.22
Uncontrolled SO <sub>2</sub> (lb/ft <sup>3</sup> )	7,198	7,198	7,198	7,198	7,198	7,198	7,198	7,198	7,198	7,198
Uncontrolled SO <sub>2</sub> (t/ton/yr)	112,35	112,35	112,35	112,35	112,35	112,35	112,35	112,35	112,35	112,35
Controlled SO <sub>2</sub> Emission Rate (lb/MMBtu/ft <sup>3</sup> )	0.17	0.17	0.17	0.17	0.17	0.17	0.17	0.17	0.17	0.17
SOx Removal Efficiency (%)	95.9%	95.9%	95.9%	95.9%	95.9%	95.9%	95.9%	95.9%	95.9%	95.9%
Controlled SO <sub>2</sub> Emissions (lb/ft <sup>3</sup> )	1,020	1,020	1,020	1,020	1,020	1,020	1,020	1,020	1,020	1,020
Controlled SO <sub>2</sub> Emissions (Ton/yr)	4,021	4,021	4,021	4,021	4,021	4,021	4,021	4,021	4,021	4,021
SO <sub>2</sub> Removed (lb/ft <sup>3</sup> )	6,176	6,176	6,176	6,176	6,176	6,176	6,176	6,176	6,176	6,176
SO <sub>2</sub> Removed (Ton/yr)	24,353	24,353	24,353	24,353	24,353	24,353	24,353	24,353	24,353	24,353
Add SO <sub>2</sub> Removed from Current Operations (Ton/yr)	0	0	0	0	0	0	0	0	0	0
Particulate Matter Emissions										
Uncontrolled Fly Ash (lb/MMBtu)	51,177	51,177	51,177	51,177	51,177	51,177	51,177	51,177	51,177	51,177
Uncontrolled Fly Ash (t/ton/yr)	8,528	8,528	8,528	8,528	8,528	8,528	8,528	8,528	8,528	8,528
Controlled Fly Ash Emission Rate (lb/MMBtu)	0.030	0.030	0.030	0.030	0.030	0.030	0.030	0.030	0.030	0.030
Controlled Fly Ash Removal Efficiency (%)	98.6%	98.6%	98.6%	98.6%	98.6%	98.6%	98.6%	98.6%	98.6%	98.6%
Controlled Fly Ash Emissions (lb/ft <sup>3</sup> )	180	180	180	180	180	180	180	180	180	180
Fly Ash Removal (lb/ft <sup>3</sup> )	710	710	710	710	710	710	710	710	710	710
Fly Ash Removed (Ton/yr)	50,987	50,987	50,987	50,987	50,987	50,987	50,987	50,987	50,987	50,987
Add Ash Removed from Current Operation (lb/ft <sup>3</sup> )	0	0	0	0	0	0	0	0	0	0
Economic Factors										
Interest Rate (%)	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%
Discount Rate (%)	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%	7.10%
Plant Economic Life (Years)	20	20	20	20	20	20	20	20	20	20

**INPUT CALCULATIONS**
**Jim Bridger 4**
**Tangential fired PC**

PARAMETER	Boiler Design:		Tangential fired PC		SO <sub>2</sub> and PM Control Technologies		Scenario A		Scenario B	
	Current Operation	LNGF&I & Windbox Muds, Wet FGD ESP	LNB w/OFA	ROFA	LNB w/OFA & SNCR	N/A ESP w/Gas Conditioning	Fabric Filter	Upgrade Wet FGD ESP	LNB w/OFA, Upgrade Wet FGD ESP w/Gas Conditioning	LNB w/OFA & SCR Upgrade Wet FGD ESP w/Gas Conditioning
<u>Control Technologies</u>										
NO <sub>x</sub> Emission Control System										
SO <sub>2</sub> Emission Control System										
PM Emission Control System										
Total Emission Control System (\$2006)										
NO <sub>x</sub> Emission Control System (\$2006)	\$11,300,000	\$20,528,122	\$22,127,238	\$177,800,000	\$0	\$0	\$1,160,000	\$1,160,000	\$177,800,000	\$177,800,000
SO <sub>2</sub> Emission Control System (\$2006)										
PM Emission Control System (\$2006)										
Total Emission Control System Capital Costs (\$2006)	\$11,300,000	\$20,528,122	\$22,127,238	\$177,800,000	\$0	\$0	\$1,160,000	\$1,160,000	\$177,800,000	\$177,800,000
NO <sub>x</sub> Emission Control System (\$AVW)										
PM Emission Control System (\$AVW)										
Total Emission Control System (\$AVW)										
Fixed Operating & Maintenance Costs										
Operating Labor (\$)										
Maintenance, Material (\$)										
Administrative, Labor (\$)										
Total Fd Fixed O&M Cost (\$)	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0
Annual Fixed O&M Cost Escalation Rate (%)	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%
Leveled Fixed O&M Cost (\$AV)	\$82,985	\$74,478	\$84,542	\$83,114	\$84,542	\$83,114	\$84,542	\$84,542	\$84,542	\$84,542
Variable Operating & Maintenance Costs										
Water Cost										
Makeup Water Usage (gpm)	0	0	0	0	0	0	0	0	0	0
Line Item (\$/gpm)	\$1.22	\$1.22	\$1.22	\$1.22	\$1.22	\$1.22	\$1.22	\$1.22	\$1.22	\$1.22
First Year Water Cost Escalation Rate (%)	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%
Leveled Water Costs (\$AV)	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0
Leveled Total Cost										
Type of Reagent										
SCR Catalyst / Fabric Filter Replacement Cost										
Material Replaced (ton)										
Unit Cost (\$/ton)										
Annual SCR Catalyst (\$/ton)	\$0.000	\$0.000	\$0.000	\$0.000	\$0.000	\$0.000	\$0.000	\$0.000	\$0.000	\$0.000
Molar Stoichiometry	0.00%	100%	100%	100%	100%	100%	100%	100%	100%	100%
Reagent Pump (wt %)										
Reagent Usage (L/hr)										
First Year Reagent Cost (\$)										
Annual Reagent Cost Escalation Rate (%)										
Annual Reagent Cost Escalation Rate (%)	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%
Leveled Reagent Costs (\$AV)	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0
SCR Catalyst / Fabric Filter Replacement Cost										
Material Replaced (ton)										
Unit Cost (\$/ton)										
Annual SCR Catalyst (\$/ton)	\$0.000	\$0.000	\$0.000	\$0.000	\$0.000	\$0.000	\$0.000	\$0.000	\$0.000	\$0.000
SCR Catalyst (\$AV)	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0
First Year SCR Catalyst (\$AV)										
Annual SCR Catalyst Escalation Rate (%)										
Annual SCR Catalyst Escalation Rate (%)	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%	2.00%
Leveled Catalyst Costs (\$AV)	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0	\$0
EDD Waste Basin Dewatering Cost (\$/ton)										
EDD Waste Basin Dewatering Cost (\$/ton)										
First Year EDW Dewatering Cost (\$/ton)										
Annual EDW Dewatering Cost (\$/ton)										
Leveled EDW Dewatering Cost (\$AV)										
Auxiliary Power Generation Cost (\$/kWh)										
Auxiliary Power Generation Cost (\$/kWh)										
Unit Cost (\$/kWh)										
First Year Power Cost (\$/kWh)										
Annual Power Generation Cost (\$/kWh)										
Leveled Power Costs (\$AV)										

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