1	CHAPTER 28
2	
3	STANDARDS FOR ISSUING PERMITS FOR COMMERCIAL OILFIELD WASTE
4	DISPOSAL FACILITIES
5	
6 7	Section 1. Authority.
8	This rule is promulgated pursuant to the Wyoming Environmental Quality Act, Wyoming
9	Statutes (W.S.) § 35-11-101 through § 35-11-2005, specifically W.S.§ 35-11-301(a) (i), W.S.§
10	35-11-301(a)(iii), W.S. § 35-11-302(a)(iii), W.S.§ 35-11-306, and W.S.§ 35-11-307.
11	
12 13	Section 2. Applicability.
13	(a) This Chapter contains the minimum standards for the design and construction of
15	commercial oilfield waste disposal facilities that are required to obtain a permit under W.S. § 35-
16	11-301(a)(iii), W.S. § 35-11-306, and Water Quality Rules and Regulations Chapter 3. In
17	addition, this Chapter contains operation, monitoring, and reporting requirements for commercial
18	oilfield waste disposal facilities.
19	omicia waste disposal fuelinites.
20	(i) All applicants for a Water Quality Rules and Regulations Chapter 3 permit
21	to construct, install, modify, or operate a commercial oilfield waste disposal facility shall meet
22	all minimum standards of this Chapter.
23	
24	(ii) No permit to construct, install, modify, or operate a commercial oilfield
25	waste disposal facility shall be issued to a facility that does not meet the minimum standards of
26	this Chapter.
27	
28	(iii) All commercial oilfield waste disposal facilities shall be constructed,
29	installed, and operated in accordance with permits issued pursuant to this Chapter.
30	
31	(b) The installation of any component of a commercial oilfield waste disposal facility
32	requires a permit to construct.
33	
34	(c) Commercial oilfield waste disposal facilities are authorized to accept exempt
35	exploration and production (E&P) wastes.
36	(i) Non avament man hazandaya wasta may ka ammayad an a aaga ky aaga
37 38	(i) Non-exempt, non-hazardous waste may be approved on a case-by-case basis, at the permittee's request.
39	basis, at the permittee's request.
39 40	(ii) The Division requires hazardous waste characteristic analysis of all non-
41	exempt wastes proposed to be disposed of at a commercial oilfield waste disposal facility.

DRAFT 6/19/20 42 Additional sampling may be required by the Division based on the type of waste to be disposed. 43 If any of the hazardous waste regulatory levels are exceeded, the wastes shall be disposed at a 44 facility approved to accept hazardous wastes. 45 46 Pursuant to the provisions of W.S. § 35-11-109 (a)(ii) and W.S. § 35-11-47 1104(a)(iii), while subject to the requirements of the Wyoming Environmental Quality Act, 48 noncommercial oilfield waste disposal facilities permitted by the Wyoming Oil and Gas 49 Conservation Commission, are exempt from the requirements of this Chapter. 50 51 Section 3. **Timing of Compliance with These Regulations.** 52 53 Any facility covered by an individual permit issued pursuant to Water Quality Rules and 54 Regulations, Chapter 3, prior to the effective date of this chapter shall remain covered under that 55 permit. New construction or modification of existing permitted facilities must obtain 56 authorization under a new permit, in accordance with Water Quality Rules and Regulations 57 Chapter 3, Section 9(a)(iii), subject to the requirements of this Chapter. 58 59 Section 4. **Definitions** 60 61 The definitions in this Section supplement those definitions contained in W.S. § 62 35-11-103 of the Wyoming Environmental Quality Act. 63 64

(b) "Commercial oilfield waste disposal facility" (COWDF) means a facility that:

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(i) Receives or has received produced water, exempt exploration and production waste, or non-hazardous non-exempt wastes approved by the Department, for treatment, storage, or disposal in pits, evaporation ponds, or surface impoundments; and

69 70

(ii) Receives or has received produced water, exploration and production waste, or other approved wastes from persons other than the owners and operators of the facility.

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"Exempt exploration and production (E&P) waste(s)" means drilling fluids, produced waters, and other wastewater associated with the exploration, development, or production of crude oil, natural gas or geothermal energy that are solid wastes but that are not identified as hazardous wastes under 40 CFR § 261.4(b)(5).

76 77 78

"Groundwater" means subsurface water that fills available openings in rock or (d) soil materials such that they may be considered water saturated under hydrostatic pressure.

79 80 81

Facilities and Systems not Specifically Covered by these Standards. Section 5.

82

83	(a)	Each a	application for a permit to construct a facility under this section shall be				
84	evaluated on a case-by-case basis using the best available technology. The Water Quality						
85	Division (Division) may approve applications demonstrating the constructed facility can meet						
86	the purpose of the Act and this Chapter.						
87							
88	(b)	The fo	ollowing information shall be included with the application for a permit to				
89	construct, inst	tall, mo	dify, or operate a commercial oilfield waste disposal facility not specifically				
90	covered by th	ese stan	dards:				
91							
92		(i)	Data obtained from a full scale, comparable installation that demonstrates				
93	the acceptabil	lity of th	ne design; or				
94							
95		(ii)	Data obtained from a pilot plant operated under the design condition for a				
96	sufficient leng	gth of ti	me to demonstrate the acceptability of the design; or				
97							
98		(iii)	Data obtained from a theoretical evaluation of the design demonstrates a				
99	reasonable pr	obabilit	y that the facility will meet the design objectives.				
100							
101		(iv)	An evaluation of the flexibility of making corrective changes to the				
102	constructed fa	acility in	the event it does not function as planned.				
103							
104	(c)		applicant wishes to construct a pilot plant to provide the data necessary to				
105	meet the requ	irement	s of this Section, then the applicant must obtain a permit to construct.				
106							
107	Section	on 6.	Site Suitability.				
108	(-)	TI					
109	(a)	-	oplicant shall demonstrate that the proposed facility location complies with				
110	W.S. § 35-11	-306(a)(	1)-(11).				
111	( <b>b</b> )	۸ ۵۵:4:	anally, the applicant shall demonstrate that the proposed facility leastions				
112	(b)	Additi	onally, the applicant shall demonstrate that the proposed facility location:				
113		(i)	Is positioned so that the doubt to highest seesand amound viotanic at least				
<ul><li>114</li><li>115</li></ul>	five (5) feet b	(i)	Is positioned so that the depth to highest seasonal groundwater is at least				
116	live (3) leet b	elow ill	e secondary liner;				
117		(ii)	Is outside of the 100-year floodplain of surface waters of the State; and				
117		(11)	is outside of the 100-year moodplain of surface waters of the State, and				
119		(iii)	Is not within ephemeral drainages into which natural runoff may flow or				
120	enter.	(111)	15 not within epitemetal dramages into which flatural fulloff may flow of				
121	VIII.						
122	Section	n 7.	Permits, Permit Application, and Recordkeeping Requirements.				
123	Section	, •	,				

124	(a)	Appli	cations	for a permit to construct, install, modify, or operate a commercial	
125	oilfield waste disposal facility shall meet the requirements of Water Quality Rules and				
126	Regulations Chapter 3, Section 6.				
127					
128	(b)	The a	pplicati	ion shall:	
129					
130		(i)	Inclu	de signatures of:	
131					
132			(A)	The surface estate owner of record or legal designee authorizing	
133	legal access,	or docu	mentati	ion of right of way in cases of state or federal land ownership; and	
134					
135			(B)	The operator.	
136					
137		(ii)	Inclu	de the following components:	
138					
139			(A)	An engineering design report that meets the requirements of	
140	Section 9 of	this Cha	apter;		
141					
142			(B)	A construction plan that meets the requirements of Section 10 of	
143	this Chapter;				
144					
145			(C)	Monitoring and reporting that meet the requirements of Section 11	
146	of this Chapt	er;			
147					
148			(D)	An operation and maintenance plan that meets the requirements of	
149	Section 12 of	f this Cl	napter; a	and	
150			( <del>-</del> )		
151	0 11 5 1		(E)	Closure and post-closure plans that meet the requirements of Water	
152	- •		_	ons Chapter 14, Section 3 and a corrective action plan that meets the	
153	requirements	of Wat	er Quai	ity Rules and Regulations Chapter 14, Section 4.	
154		····	D		
155	1 1	(iii)		abmitted to the Division in a format required by the Administrator,	
156		-		ons, design data, or other pertinent information covering the project,	
157	and any addi	uonai ii	погтан	ion required by the Administrator.	
158		(iv)	Inclu	de cortification under panelty of pariury that the applicant has	
159 160	secured and	(iv)		de certification under penalty of perjury that the applicant has	
160 161	facility, inclu		_	ermission for Department personnel and their invitees to access the	
162	racinty, inclu	iding pe	111115510	ii to.	
163			(A)	Access the land where the facility is located;	
UJ			(I)	recess the rand where the racinty is recated,	

164				
165			(B)	Collect resource data as defined by W. S. § 6-3-414; and
166				
167			(C)	Enter and cross all properties necessary to access the facility if the
168	facility cann	ot be dire	ectly ac	cessed from a public road.
169		_		
170	Sect	ion 8.	Annu	al Reporting Requirements
171	( )	TD1	•	
172	(a)	_	ermittee	e shall submit to the Division by April 1 of each year an annual
173	report that in	ncludes:		
174		(1)	en l	
175		(i)		ame of the facility, the Division issued COWDF identification
176	number, the	name of	the own	ner, the reporting contact, and permit numbers for the facility;
177			_	
178		(ii)		iption of any modification and operation details of the facility from
179	=	-	y antici	pated construction, modification, or operational changes for the
180	upcoming y	ear;		
181				
182		(iii)		cussion and analysis of the groundwater monitoring results, including
183	a graph of th	ne last fiv	e (5) ye	ears of data in a format approved by the Administrator;
184				
185		(iv)		cussion and analysis of the leak detection monitoring results and any
186	corrective a	ctions tak	ten;	
187				
188		(v)	Annua	al sampling results of evaporation ponds;
189				
190		(vi)	The ar	nnual revised cost estimates for closure, post-closure, and corrective
191	action, and t	the financ	cial assu	rance instruments that are required in Water Quality Rules and
192	Regulations	Chapter	14, Sec	tions 3 and 4; and
193				
194		(vii)	Waste	water transfer records, as required by Section 11(g) of this Chapter.
195				
196	(b)	Repor	ting req	uirements are subject to modification by the Administrator.
197				
198	Sect	ion 9.	Engin	eering Design Report.
199				
200	(a)	An en	gıneerii	ng design report is required for each permit application and shall
201 202	include:			
202		(i)	A des	cription of the facility site and location including:
204		(*)	11 405	or and ratemary one and rotation merating.

205		(A)	The legal description of the present and projected facility property
206	boundary, including e	existing	and proposed buildings and facilities; and
207			
208		(B)	The surface and mineral owner(s) of record.
209			
210	(ii) A geor	technic	al report for the proposed site that includes:
211			
212		(A)	Groundwater information, including the depth to groundwater;
213			
214		(B)	A summary of all subsurface investigations;
215			
216		(C)	A subsurface soil profile;
217			
218		(D)	Exploration logs;
219			
220		(E)	Laboratory or in-situ test results;
221			
222		(F)	Interpretation and analysis of subsurface investigations;
223			
224		(G)	Specific engineering recommendations for design; and
225			
226		(H)	Solutions or discussion of anticipated problems.
227			
228	(iii)	A deta	ailed description of the types of waste(s) to be accepted at the facility
229	that includes, but is n		· · · · · · · · · · · · · · · · · · ·
230			
231		(A)	Produced water;
232		` ′	,
233		(B)	Well completion and stimulation products;
234		` ′	•
235		(C)	Wastes from production separators;
236		` ′	
237		(D)	Gas plant dehydration wastes;
238		` ′	
239		(E)	Gas plant sweetening wastes; and
240		` /	
241		(F)	A list of anticipated generators of the waste(s);
242		` '	1 6
243	(iv)	A des	cription of design conditions that includes:
244	` '		
245		(A)	Identification of required performance characteristics of all
246	construction material		4 4
247		*	
248		(B)	The type, size, strength, operating characteristics, rating or
249	requirements for all:	` /	
250	1		

251		(I) Mechanical and electrical equipment;
252		
253		(II) Laboratory fixtures and equipment;
254		
255		(III) Operating tools; and
256		
257		(IV) Chemicals (where used).
258		
259	(C)	Construction and installation procedures;
260		
261	(D)	Testing requirements to ensure materials and equipment meet
262	design standards;	
263		
264	(E)	Waste treatment, storage, and disposal methods; and
265		
266	(F)	Summary of operation procedures.
267		
268	(v) A geo	ologic report, signed and sealed by a Wyoming Professional
269	Geologist in accordance wit	h W.S. § 33-41-115(c), that includes:
270		
271	(A)	A stratigraphic column that illustrates the thickness and geologic
272	names of alluvial materials	and geologic formations that comprise the unsaturated, or vadose,
273	zone;	
274		
275	(B)	A description of the lithology and hydraulic conductivity of
276	materials and geologic form	ations comprising the unsaturated zone, the first encountered
277	groundwater, and the upper	nost aquifer underlying the proposed facility;
278		
279	(C)	A potentiometric map of the uppermost water bearing zone
280	beneath the facility that:	
281	•	
282		(I) Illustrates the locations and use of all wells within one (1)
283	mile of the proposed facility	, clearly identifying those wells producing in whole, or in part, from
284	1 1	g zone, and including project borings or wells; and
285	11	
286		(II) Includes a description of the uppermost aquifer in terms of
287	its relative confinement, per	1 11 1
288	,,,	,
289	(vi) Docu	mentation that the proposed facility will comply with Water Quality
290	Rules and Regulations Char	
291	Times and Tiegaranions Chap	
292	(vii) A san	appling and analysis plan that satisfies the monitoring requirements of
293	Section 11 of this Chapter; a	
294	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	<del></del>
295	(viii) Detai	ls of the leak detection system that satisfies the requirements of
296	Section 11 of this Chapter.	22 22 22 22 22 22 22 22 22 22 22 22 22

297				
298	(b)	Engin	eering d	lesign drawings are required for each permit application and shall
299	include:			
300			_	
301		(i)	On eac	ch page:
302				
303			(A)	A suitable title block that includes the applicant's name, facility
304		vision a	issigned	COWDF identification number, and the revision date and number;
305	and			
306			( <b>D</b> )	
307			(B)	The seal and signature of the Wyoming Professional Engineer.
308		(;;)	A mlan	s and that imply dogs
309 310		(ii)	A pian	set that includes:
311			(A)	A scaled site plan; and
312			(A)	A scaled site plan, and
313			(B)	A cover sheet with an index as the first page of each plan set.
314			( <b>D</b> )	Theover sheet with all index as the first page of each plan set.
315		(iii)	The fo	ollowing components:
316		(111)	THE TO	nowing components.
317			(A)	North arrow and drawing scale;
318			()	
319			(B)	Legend;
320			` /	
321			(C)	Fencing and security;
322				
323			(D)	Topographic features and contours with indicated datum;
324				
325			(E)	Soil and subsurface geological characteristics;
326				
327			(F)	Location of soil borings, bedrock elevations, and seasonal high
328	groundwater	elevatio	ons;	
329				
330			(G)	Locations and dimensions of piping, including those in and under
331	buildings;			
332			(T.T.)	
333	. 1		(H)	The location of all cross-sections and profiles, which shall be
334	identified in t	he plan	views;	
335			<b>(T</b> )	T 2 CI 111 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
336	ma a da.		(I)	Locations of buildings, evaporation ponds, pits, tanks, utilities, and
337	roads;			
338 339			<b>(I</b> )	Social geologic gross sections with the even entire nords?
340	geometry mo	nitorin	(J)	Scaled geologic cross-sections with the evaporation ponds'
341	the geologic		-	borings, and groundwater observations (if present) superimposed on
342	the geologic (	1033-36	cholis,	
J - L				

343			(K)	Present and proposed access, including a map of the access
344	route(s) to th	e facility	y from t	the nearest public road;
345				
346			(L)	The distances to occupied dwelling buildings or school buildings;
347	and			
348 349			(M)	Prevailing wind direction.
350			(IVI)	revailing wind direction.
351	Section	on 10.	Minir	num Design and Construction Standards.
352				
353	(a)	Recei	ving fac	cility and phase separation facility designs shall meet the following
354	standards:			
355				
356		(i)	Liquio	d hydrocarbons shall be removed from wastewater before it is
357	discharged to	the eva	poratio	n ponds.
358				
359		(ii)	All op	pen-topped tanks in the receiving facility and the phase separation
360	facility shall	be cover	red with	n netting, screen, or other approved method to prevent the entry of
361	birds and oth	er wildl	ife.	
362				
363			(A)	The netting, screen, or approved covering shall be constructed to
364	remain intact	and abo	ove the	surface of the liquid in the tank even during winds up to eighty (80)
365	mph, or when	n weight	ted with	snow, ice, or rain.
366				
367	(b)	To pro	otect bir	rds and other wildlife, evaporation ponds shall be kept virtually oil
368	free at all tim	nes or sh	all be c	ompletely netted or screened to the standards required for open-
369	topped tanks			
370				
371		(i)	Hydro	ocarbon sheen on any part of the evaporation ponds shall be removed
372	immediately.	•		
373	-			
374	(c)	The fa	acility d	esign shall meet the following earthwork standards:
375				
376		(i)	For ev	vaporation ponds specified to be lined with a geomembrane liner:
377				
378			(A)	Rocks larger than six (6) inches in length shall not be placed within
379	five (5) feet of	of the in	` ′	ope of any evaporation pond embankment. All rocks and other
380				the geomembrane shall be removed from the surface to be covered
381	with the geor		_	-
382	2			

383	(B) Material containing by volume less than twenty-five (25%) percent						
384	of rock larger than six (6) inches and less than twelve (12) inches in length may be placed in the						
385	remainder of the embankment.						
386							
387	(ii) Outer dike slopes shall not be steeper than a ratio of one (1) vertical to						
388	three (3) horizontal in order to prevent surface runoff from entering the evaporation ponds. The						
389	Administrator may require flatter slopes to maintain slope stability.						
390							
391	(iii) Inner dike slopes shall be between a ratio of one (1) vertical to four (4)						
392	horizontal and one (1) vertical to three (3) horizontal.						
393							
394	(iv) The minimum top dike width shall be twelve (12) feet to allow access to						
395	maintenance vehicles. Top dikes wider than twelve (12) feet shall be required when necessary to						
396	ensure structural stability.						
397							
398	(v) Freeboard design shall comply with the following requirements:						
399							
400	(A) The minimum freeboard at the maximum operating level shall be						
401	three (3) feet.						
402							
403	(B) In order to prevent unauthorized discharges to the air, land or						
404	Waters of the State, the Administrator may require increased freeboard, on a case-by-case basis,						
405	in order to compensate for wave action due to evaporation pond design, meteorological, or						
406	topographic conditions that may exceed the proposed freeboard.						
407							
408	(d) The facility design shall meet the following liner base, primary and secondary						
409	liner, and leak detection system standards:						
410							
411	(i) All evaporation ponds shall be constructed with a compacted clay						
412	secondary liner base or a geosynthetic clay secondary liner base that is contoured to include						
413	individual sub-cells that can be isolated if a leak is detected, as required in Section						
414	10(d)(iv)(C)(I).						
415							
416	(A) Compacted clay secondary liner bases shall be a minimum of one						
417	(1) foot thick with a maximum permeability of 1 X 10-5 cm/sec and shall be constructed with						
418	maximum compacted lifts of one-half (1/2) foot.						
419							
420	(I) Tests for water content and density shall be taken during						
421	the placement of each lift of the liner base.						
422							

423	1. Either permeability testing of undisturbed core
424	samples from the in-place seal or detailed tests such as particle size distribution and Atterberg
425	limits shall be conducted.
426	
427	2. Detailed tests shall confirm that the soil specified
428	was used for liner construction. One (1) test shall be conducted per acre per lift. For core
429	sampling of the in-place liner, one (1) core of the completed liner shall be tested per acre.
430	
431	3. The permittee shall provide the Division a written
432	certification by a Wyoming Professional Engineer that the base was constructed according to the
433	permit and that final testing indicated results within the allowable limits established by the
434	permit.
435	
436	(II) For compacted clay secondary liner bases, a method of
437	maintaining the seal at or above optimum moisture conditions is required.
438	
439	(B) Geosynthetic clay secondary liner bases installed according to the
440	manufacturer's instructions are acceptable, provided that:
441	
442	(I) Geosynthetic clay liner bases shall have a maximum
443	hydraulic conductivity of 1 X 10-8 cm/sec;
444	
445	(II) The manufacturer of the geosynthetic clay liner base shall
446	have more than ten million square feet of their product installed;
447	
448	(III) The geosynthetic clay liner base installation contractor
449	shall be approved by the manufacturer; and
450	
451	(IV) Geosynthetic clay liners that are used as secondary liner
452	bases require surface erosion and abrasion protection and shall be protected during installation
453	consistent with the manufacturer's requirements. If interior pond slopes steeper than 3:1
454	horizontal to vertical are proposed, the factor of safety for slope failure on the composite liner
455	shall be shown to be at least 1.5:1.
456	
457	(C) Handling, installation, and testing of geosynthetic clay liners shall
458	be in accordance with the following specifications:
459	
460	(I) ASTM D5887/D5887M-16;
461	
462	(II) ASTM D5888-19;

463			
		111/	A CTM D5000/D5000M 10.
464	(1	III)	ASTM D5889/D5889M-18;
465		TT 7\	A GITTA D 5000 10
466		IV)	ASTM D5890-19;
467			
468	C	V)	ASTM D5891/D5891M-19;
469			
470	C	VI)	ASTM D5993-18;
471			
472	C	VII)	ASTM D6072/D6072M-19;
473			
474	C	VIII)	ASTM D6102-15;
475			
476	(1	IX)	ASTM D6243/D6243M-16;
477			
478	C	X)	ASTM D6788-02(2017);
479	`	,	`
480	C	XI)	ASTM D6495/D6495M-18;
481		/	
482	C	XII)	ASTM D6768/D6768M-19;
483	(-	)	112 111 20 000 20 000 17 17 1
484	C	XIII)	ASTM D6496/D6496M-19;
485	(2	71111)	1151111 20150120150111 15,
486	C	XIV)	ASTM D6243; and
487		2 <b>11 v</b> )	715 111 D02+3, und
488	C	XV)	GRI GCL3.
489		$\Lambda V)$	GRI GCL3.
490	(ii) All evap	orotio	n ponds shall be constructed with a high-density
490 491	` '		secondary liner that shall have a minimum thickness of 40
		brane	secondary finer that shall have a minimum thickness of 40
492	mils.		
493		IIDDE	
494			geomembrane liners that conform to Geosynthetic
495	Research Institute Standard Spe	ecifica	ation GRI-GM13, are acceptable.
496			
497			ng, installation, and testing of HDPE liners shall be in
498	accordance with the following	specif	ications:
499			
500		I)	GRI GM13;
501			
502		II)	GRI GM9;

503		
504	(III)	ASTM D751-19;
505		
506	(IV)	ASTM D792-13;
507	(T.T.)	A GETT & D. O. I. A. O. Z. (2020)
508	(V)	ASTM D814-95(2020);
509	(T.II)	A CITE A DOOG 10
510	(VI)	ASTM D882-18;
511	(1/11)	ACTM D1004-12.
512	(VII)	ASTM D1004-13;
513	(1/111)	ACTM D1202-16.
514	(VIII)	ASTM D1203-16;
515 516	(IX)	ASTM D1204-14;
517	$(\mathbf{I}\mathbf{A})$	AS I WI D1204-14,
518	(X)	ASTM D1505-18;
519	(21)	ASTW D1303-10,
520	(XI)	ASTM D1593-19;
521	(111)	1131111 21373 17,
522	(XII)	ASTM D1603-14;
523	` ,	,
524	(XIII)	ASTM D1790-14;
525		
526	(XIV)	ASTM D3895-19;
527		
528	(XV)	ASTM D4218-15;
529		
530	(XVI)	ASTM D4833/D4833M-07(2013);
531		
532	(XVII)	) ASTM D5199-12(2019);
533	(3.73.7T	D 4 9771 / D 5221 / D 5221 / 4 20
534	(XVII	I) ASTM D5321/D5321M-20;
535	(3/13/)	ACTIA D5207 10
536	(XIX)	ASTM D5397-19a;
537	(VV)	ASTM D5506 02/2016).
538 539	$(\Lambda\Lambda)$	ASTM D5596-03(2016);
540	(XXI)	ASTM D5721-08(2018);
541	$(\Lambda\Lambda I)$	ASTIVI D3/21-00(2010),
542	(XXII	) ASTM D5885/D5885M-17;
J 12	(232311)	, 115 111 D 0 0 5 / D 0 0 5 111 1 1 ,

543				
544			(XXIII)	ASTM D5994/D5994M-10(2015)e1;
545				
546			(XXIV)	ASTM D6392-12(2018);
547				
548			(XXV)	ASTM D6497/D6497M-02(2015)e1;
549				
550			(XXVI)	ASTM D6693/D6693M-04(2015)e1;
551				
552			(XXVII)	ASTM D7466/D7466M-10(2015)e1; and
553				
554			(XXVIII)	ASTM D7238-06(2017)07/01/2017.
555				
556		(C)	The liner man	ufacturer shall have more than ten million square feet
557	of their product install	led.		
558				
559		(D)		e liners installed and operated according to this
560		v a disc	harge to ground	dwater by direct or indirect discharge, percolation or
561	infiltration.			
562				
563	(iii)			s shall be constructed with a leak detection system
564	that when installed, sh	all allo	w monitoring a	as required in Section 11(b) of this Chapter.
565				
566	(iv)		=	stem shall include drainage layers between the
567	= :	y liners	that shall have	a minimum hydraulic transmissivity of one (1)
568	gpm/foot.			
569				
570		(A)	Synthetic drain	nage media may be used.
571				
572	(0.4.0)	(B)	The drainage l	ayer shall have a minimum grade of four-tenths of
573	one percent (0.4 %).			
574		( <b>C</b> )	D 6 . 1	
575	1 ' 1	(C)		slotted collection lines shall be installed in the
576	drainage layer arrange	ed to cre	eate sub-cells w	with a maximum area of two (2) acres or less.
577			(T) C 11	
578	41 11 41 4	C 41		tion lines shall be configured to isolate sub-cells in
579	the collection system	or the	purpose of foca	uing leaks.
580			(II) Na	tion of the duainess level shall be made than 140 fort
581	from a collection line		(II) No por	rtion of the drainage layer shall be more than 140 feet
582	from a collection line.			

583	
584	(D) The collection lines shall drain to a sump contained by the
585	secondary liner.
586	
587	(I) The sump shall be designed so that the maximum high
588	liquid level during operating conditions is below the invert of any collection line discharging to
589	the sump.
590	•
591	(II) The sump shall be large enough to allow a pump to be
592	installed to remove all fluid from the sump.
593	
594	(v) All evaporation ponds shall be constructed with a primary liner that shall
595	be an HDPE geomembrane liner with a minimum thickness of sixty (60) mils.
596	<b>3</b>
597	(A) HDPE geomembrane liners shall conform to Geosynthetic
598	Research Institute Standard Specification GRI-GM13;
599	
600	(B) Handling, installation, and testing of HDPE liners shall meet the
601	requirements of paragraph (d)(ii)(B) of this Section;
602	requirements of purusation (a)(a)(a) of this section,
603	(C) The liner manufacturer shall have more than ten million square feet
604	of their product installed;
605	9. 4.4. p. 5. 4. 4. 4. 4. 4. 4. 4. 4. 4. 4. 4. 4. 4.
606	(D) Geomembrane liners installed and operated according to this
607	subparagraph shall not allow a discharge to groundwater by direct or indirect discharge,
608	percolation, or filtration.
609	
610	Section 11. Monitoring and Reporting Requirements.
611	Section 220 Mary 200 Control of the
612	(a) All applications for a permit to construct shall include:
613	
614	(i) Documentation that demonstrates the groundwater monitoring wells
615	comply with the construction standards of Water Quality Rules and Regulations Chapter 26;
616 617	(ii) Either the information required by Water Quality Rules and Regulations
618	(ii) Either the information required by Water Quality Rules and Regulations Chapter 3, Section 17(a) or the information required by Water Quality Rules and Regulations
619	Chapter 3, Section 17(a) of the information required by water Quanty Rules and Regulations  Chapter 3, Section 17(b)(ii) through (viii);
620	
621	(iii) The ambient groundwater quality information for all monitoring wells for
622	the Department to use to determine the groundwater class of use;
623	

624	(A) The monitoring wells shall be sampled and tested prior to any	
625 626	wastewater disposal into the evaporation ponds; and	
627 628 629	(B) The monitoring wells shall be sampled and tested one (1) time for the parameters listed in Water Quality Rules and Regulations, Chapter 8, Table 1.	or
630 631	(iv) A groundwater monitoring program as required by Water Quality Rules and Regulations Chapter 3, Section 17(d) and (e), and plans for record-keeping and reporting.	i
632 633 634	(v) The operational monitoring plan shall include a sampling and analysis plan for each evaporation pond.	
635 636 637	(A) The sampling and analysis plan shall identify the evaporation poocations and the methodology to be used to conduct monitoring at the evaporation ponds; and	
638 639 640	(B) The analyte list and monitoring frequency are subject to revision required by the Administrator.	ı as
641		
642 643 644	(b) After approval by the Administrator, the monitoring program shall be not	
645 646 647 648 649	(c) All monitoring shall be conducted in accordance with an Administrator-approver sampling and analysis plan. The sampling and analysis plans shall be included as part of the operation and maintenance (O&M) Plan.	ed
650 651	(d) Leak detection system monitoring.	
652 653	(i) The leak detection system's inspection pipes shall be inspected weekly the first month and monthly thereafter.	for
654 655 656	(ii) The permittee shall keep a log of the inspection results. If fluid is found	:
657 658 659	(A) The permittee shall notify the Administrator within twenty-four 24) hours of discovery.	
660 661 662 663	(B) The operator shall obtain samples from the inspection pipes and he evaporation cell(s) that have been tested, in accordance with US EPA SW-846, for total petroleum hydrocarbons (TPH) (modified for gasoline and diesel range hydrocarbons), chlorid otal dissolved solids (TDS) and sulfates.	
664 665 666 667	(C) The permittee shall report the sample results to the Administrators soon as they are available.	r

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668 669 (e) Within ten (10) days of discovering a leak or fluid in the leak detection system, the permittee shall submit a plan and schedule to investigate the leak and repair the liner.

570				
571	(f)	Facili	ties that	transfer wastewater shall:
572		<b></b>	3.5.1	
573		(i)	Maint	ain written records of all wastewater transfers that include:
574			(4)	
575			(A)	The date(s) of transfer;
676			( <b>D</b> )	The velves of westervetor to be transferred
577			(B)	The volume of wastewater to be transferred;
578 579			(C)	A description of the method of transfer
580			(C)	A description of the method of transfer;
581			(D)	A copy of the written agreement(s) between the facility and the
582	receiving par	ties that	` ′	accepting the wastewater for reuse that identifies:
583	receiving par	ties tilai	will oc	accepting the wastewater for feuse that identifies.
584				(I) The name, address, legal description by latitude and
585	longitude, an	d teleph	one nur	mber for the receiving party;
586	iongitude, un	a terepr	ione nui	noor for the receiving party,
587				(II) The receiving party's intended use of the transferred
588	wastewater;	and		(11) The recording party is internal and or the diameters of
589	,			
590				(III) The location(s) where the wastewater will be applied or
591	reused.			
592				
593		(ii)	Maint	ain onsite all records required in this section and make the records
594	available to I	Division		ntatives upon request. All records shall be compiled in an approved
595	format and sl	hall be i	ncluded	in the annual report, as required by Section 8(a)(vii) of this Chapter
596				
597	Section	on 12.	Opera	ation and Maintenance Plan.
598				
599	(a)	An op	eration	and maintenance (O&M) plan is required for each new or modified
700	facility and s	hall incl	lude the	following information:
701	J			
702		(i)	Δn int	roduction that includes an overview of the facility and operational
	***************************************	(1)	All III	Todaction that includes an overview of the facility and operational
703	processes;			
704				
705		(ii)	Proces	ss flow diagram;
706				
707		(iii)	Waste	water receiving procedures, including procedures for refusing loads
708	that may not	conforn	n to peri	mit requirements or facility policies;
709	•		•	
710		(iv)	Conie	s of all state and federal permits associated with the facility;
711		(11)	Copic	5 of all state and rederal permits associated with the facility,
		(**)	Descr	d kaaning and reporting procedures:
712		(v)	Recor	d keeping and reporting procedures;
713				

714		(vi)	Planned work and facility operation schedules;
715			
716		(vii)	Staffing and management structure;
717			
718		(viii)	Maintenance and inspection procedures;
719			
720		(ix)	Sampling and analysis plans for groundwater monitoring, evaporation
721 722	pond monitor	ing, and	leak detection system monitoring; and
723		(ix)	A contingency plan that includes:
724		(IA)	A contingency plan that includes.
725			(A) A discussion of how hazards to human health and the environment
726	will be minin	nized in	case of fires, explosions, or unplanned sudden or non-sudden release of
727			tuents to soil, surface water, or groundwater;
728	waste of wast	c consti	tuents to soil, surface water, or groundwater,
729			(B) Procedures for notifying appropriate State or local agencies with
730	designated re	sponse r	• • 11 1
731	acsignated ic	вроиве т	oles, and
732			(C) Reporting thresholds, response procedures, and recordkeeping
733	requirements	for spill	is, fires, explosions, and other possible failures.
734	requirements	ror spin	s, mes, expressions, and other possible randress
735	(b)	The O	&M plan shall be submitted to the Division prior to fifty (50 %) percent
736	` '		action. Administrator approval of the final O&M plan is required prior to
737	<del>-</del>		to evaporation ponds.
738		L	
739	Section	on 13.	Public Participation, Public Notice, and Public Hearing
740	Requiremen		, ,
741			
742	(a)	The A	dministrator shall give public notice for any of the following actions:
743			
744		(i)	The Administrator has prepared a draft permit that is intended for
745	issuance.		
746			
747		(ii)	The Administrator intends to modify a permit.
748			
749		(iii)	The Department intends to schedule a hearing.
750			
751	(b)	The A	dministrator shall include a thirty (30) day public comment period for any
752	action on iten	ns (a)(i),	or (a)(ii) of this Section, and shall provide at least thirty (30) days' public
753	notice before	any hea	ring held pursuant to paragraph (a)(iii) of this Section.
754			

755	(c)	Publi	c notice shall be given by:
756			
757		(i)	Mailing a copy of the notice to the applicant, by certified or registered
758	mail.		
759			
760		(ii)	Mailing a copy of the notice to the following:
761		` '	
762			(A) Bureau of Land Management;
763			
764			(B) Wyoming Oil and Gas Conservation Commission;
765 766			(C) Wyoming Game and Fish Department;
767			(e) Wyoming Guine and Fish Department,
768			(D) Wyoming State Engineer; and
769			
770	rula ana 4la a fa a	:1:4-, :	(E) Any unit of local government having jurisdiction over the area
771 772	where the fac	ility is	proposed to be located.
773		(iii)	Electronic notification of the notice to those individuals that subscribe to
774	the Division'	` ′	onic notification list;
775			
776		(iv)	Publication of the notice in a newspaper of general circulation in the
777	location of th	` ′	ty or operation.
778			
779	(d)	All p	ublic notices issued under this Chapter shall contain the following minimum
780	information:	•	1
781			
782		(i)	Name and address of the Department;
783		. ,	1
784		(ii)	Name and address of the permittee or permit applicant, and, if different, of
785	the facility or	` ′	y regulated by the permit;
786	•		
787		(iii)	A brief description of the business conducted at the facility or activity
788	described in t	` ′	nit application or the draft permit;
789		•	1
790		(iv)	Name, address and telephone number of a person from whom interested
791	persons may	obtain 1	further information, including, where applicable, copies of the draft permit,
792			act sheet, and the application;
793			^~
794		(v)	A brief description of comment procedures, procedures to request a
795	hearing; and		
796	<u>.</u> .		

797		(vi)	Any additional information required by the Administrator.
798			
799	(e)		lition to the information required in paragraph (d) of this Section, any notice
800	for a public h	earing s	shall contain the following:
801			
802		(i)	Reference to the date of previous public notices relating to the permit;
803			
804		(ii)	Date, time and place of the hearing; and
805			
806		(iii)	A brief description of the nature and purpose of the hearing.
807			
808	(f)		Department shall provide an opportunity for the applicant, permittee, or any
809	_		submit written comments regarding permit issuance, modification, or to
810	request a pub	olic hear	ing.
811			
812	(g)		g the public comment period, any interested person may submit written
813			ft permit and may request a public hearing, in writing to the Administrator
814	and shall stat	e the rea	asons for the request.
815			
816	(h)		Director shall render a decision on the draft permit within thirty (30) days
817	•		he comment period if no hearing is requested. If a hearing is held, the
818			a decision on any Department hearing as soon as practicable after receipt of
819	the transcript	or after	the expiration of the time set to receive written comments.
820			
821	(i)		e time a final decision is issued, the Department shall respond, in writing, to
822			eived during the public comment period and comments received during the
823	allotted time	for a he	aring held by the Department. This response shall:
824		<b></b>	
825		(i)	Specify any changes that have been made to the permit; and
826		<b></b>	
827		(ii)	Briefly describe and respond to all comments that express a regulatory
828	concern with	in the ai	uthority of the Department to regulate.
829	<b>(1)</b>		
830	(j)	The re	esponse to comments shall be available to the public.
831	G	4.4	
832 833	Section	on 14.	Incorporation by Reference.
834	(a)	The f	ollowing codes, standards, rules, and regulations referenced in this Chapter
835	are incorpora		
836	are incorpora	ucu by I	ordronec.
020			

837	(i) ASTM International Standard D1004-13, Standard Test Method for Tear
838	Resistance (Graves Tear) of Plastic Film and Sheeting, April 1, 2013, referred to as "ASTM
839	D1004-13";
840	
841	(ii) ASTM International Standard D1203-16, Standard Test Methods for
842	Volatile Loss from Plastics Using Activated Carbon Methods, April 1, 2016, referred to as
843	"ASTM D1203-16";
844	
845	(iii) ASTM International Standard D1204-14, Standard Test Method for Linear
846	Dimensional Changes of Nonrigid Thermoplastic Sheeting or Film at Elevated Temperature,
847	March 1, 2014, referred to as "ASTM 1204-14";
848	
849	(iv) ASTM International Standard D1505-18, Standard Test Method for
850	Density of Plastics by the Density-Gradient Technique, May 10, 2018, referred to as "ASTM
851	D1505-18";
852	
853	(v) ASTM International Standard D1593-19, Standard Specification for
854	Nonrigid Vinyl Chloride Plastic Film and Sheeting, December 11, 2019, referred to as "ASTM
855	D1593-19";
856	
857	(vi) ASTM International Standard D1603-14, Standard Test Method for
858	Carbon Black Content in Olefin Plastics, August 1, 2014, referred to as "ASTM D1603-14";
859	
860	(vii) ASTM International Standard D1790-14, Standard Test Method for
861	Brittleness Temperature of Plastic Sheeting by Impact, October 1, 2014, referred to as "ASTM
862	D1790-14";
863	
864	(viii) ASTM International Standard D3895-19, Standard Test Method for
865	Oxidative-Induction Time of Polyolefins by Differential Scanning Calorimetry, June 25, 2019,
866	referred to as "ASTM D3895-19";
867	
868	(ix) ASTM International Standard D4218-15, Standard Test Method for
869	Determination of Carbon Black Content in Polyethylene Compounds By the Muffle-Furnace
870	Technique, December 1, 2015, referred to as "ASTM D4218-15";
871	
872	(x) ASTM International Standard D4833/D4833M-07(2013), Standard Test
873	Method for Index Puncture Resistance of Geomembranes and Related Products, May 1, 2013,
874	referred to as "ASTM D4833/D4833M-07(2013)";
875	

876	(xi) ASTM International Standard D5199-12(2019), Standard Test Method for
877	Measuring the Nominal Thickness of Geosynthetics, June 21, 2019, referred to as "ASTM
878	D5199-12(2019)";
879	
880	(xii) ASTM International Standard D5321/D5321M-20, Standard Test Method
881	for Determining the Shear Strength of Soil-Geosynthetic and Geosynthetic-Geosynthetic
882	Interfaces by Direct Shear, March 3, 2020, referred to as "ASTM D5321/D5321M-20";
883	
884	(xiii) ASTM International Standard D5397-19a, Standard Test Method for
885	Evaluation of Stress Crack Resistance of Polyolefin Geomembranes Using Notched Constant
886	Tensile Load Test, October 18, 2019, referred to as "ASTM D5397-19a";
887	
888	(xiv) ASTM International Standard D5596-03(2016), Standard Test Method
889	For Microscopic Evaluation of the Dispersion of Carbon Black in Polyolefin Geosynthetics, June
890	1, 2016, referred to as "ASTM D5596-03(2016)";
891	
892	(xv) ASTM International Standard D5721-08(2018), Standard Practice for Air-
893	Oven Aging of Polyolefin Geomembranes, June 8, 2018, referred to as "ASTM D5721-
894	08(2018)";
895	
896	(xvi) ASTM International Standard D5885/D5885M-17, Standard Test Method
897	for Oxidative Induction Time of Polyolefin Geosynthetics by High-Pressure Differential
898	Scanning Calorimetry, June 1, 2017, referred to as "ASTM D5885/D5885M-17";
899	
900	(xvii) ASTM International Standard D5887/D5887M-16, Standard Test Method
901	for Measurement of Index Flux Through Saturated Geosynthetic Clay Liner Specimens Using a
902	Flexible Wall Permeameter, September 1, 2016, referred to as "ASTM D5887/D5887M-16";
903	-
904	(xviii) ASTM International Standard D5888-19, Standard Guide for Storage and
905	Handling of Geosynthetic Clay Liners, May 19, 2019, referred to as "ASTM D5888-19";
906	
907	(xix) ASTM International Standard D5889/D5889M-18, Standard Practice for
908	Quality Control of Geosynthetic Clay Liners, March 9, 2018, referred to as "ASTM
909	D5889/D5889M-18";
910	
911	(xx) ASTM International Standard D5890-19, Standard Test Method for Swell
912	Index of Clay Mineral Component of Geosynthetic Clay Liners, May 30, 2019, referred to as
913	"ASTM D5890-19";
914	

915	(xxi) ASTM International Standard D5891/D5891M-19, Standard Test Method
916	for Fluid Loss of Clay Component of Geosynthetic Clay Liners, August 23, 2019, referred to as
917	"ASTM D5891/D5891M-19";
918	
919	(xxii) ASTM International Standard D5993-18, Standard Test Method for
920	Measuring Mass per Unit Area of Geosynthetic Clay Liners, June 15, 2018, referred to as
921	"ASTM D5993-18";
922	1101111 20000 10 ,
923	(xxiii) ASTM International Standard D5994/D5994M-10(2015)e1, Standard Test
924	Method for Measuring Core Thickness of Textured Geomembranes, May 1, 2015, referred to as
925	"ASTM D5994/D5994M-10(2015)e1";
926	
927	(xxiv) ASTM International Standard D6072/D6072M-19, Standard Practice for
928	Obtaining Samples of Geosynthetic Clay Liners, January 8, 2019, referred to as "ASTM
929	D6072/D6072M-19";
930	
931	(xxv) ASTM International Standard D6102-15, Standard Guide for Installation
932	of Geosynthetic Clay Liners, May 1, 2015, referred to as "ASTM D6102-15";
933	
934	(xxvi) ASTM International Standard D6243 Standard, Test Method for
935	Determining the Internal and Interface Shear Strength of Geosynthetic Clay Liner by the Direct
936	Shear Method, January 1, 2016, referred to as "ASTM D6243";
937	
938	(xxvii) ASTM International Standard D6243/D6243M-16, Standard Test Method
939	for Determining the Internal and Interface Shear Strength of Geosynthetic Clay Liner by the
940	Direct Shear Method, January 1, 2016, referred to as "ASTM D6243/D6243M-16";
941	
942	(xxviii)ASTM International Standard D6392-12(2018), Standard Test Method for
943	Determining the Integrity of Nonreinforced Geomembrane Seams Produced Using Thermo-
944	Fusion Methods, February 15, 2018, referred to as "ASTM D6392-12(2018)";
945	
946	(xxix) ASTM International Standard D6495/D6495M-18, Standard Guide for
947	Acceptance Testing Requirements for Geosynthetic Clay Liners, March 9, 2018, referred to as
948	"ASTM D6495/D6495M-18";
949	
950	(xxx) ASTM International Standard D6496/D6496M-19, Standard Test Method
951	for Determining Average Bonding Peel Strength Between Top and Bottom Layers of Needle-
952	Punched Geosynthetic Clay Liners, May 9, 2019, referred to as "ASTM D6496/D6496M-19";
953	

954	(xxxi) ASTM International Standard D6497/D6497M-02(2015)e1, Standard
955	Guide for Mechanical Attachment of Geomembrane to Penetrations or Structures, May 1, 2015,
956	referred to as "ASTM D6497/D6497M-02(2015)e1";
957	
958	(xxxii) ASTM International Standard D6693/D6693M-04(2015)e1, Standard Test
959	Method for Determining Tensile Properties of Nonreinforced Polyethylene and Nonreinforced
960	Flexible Polypropylene Geomembranes, May 1, 2015, referred to as "ASTM D6693/D6693M-
961	04(2015)e1";
962	
963	(xxxiii)ASTM International Standard D6768/D6768M-19, Standard Test Method
964	for Tensile Strength of Geosynthetic Clay Liners, May 9, 2019, referred to as "ASTM
965	D6768/D6768M-19";
966	
967	(xxxiv)ASTM International Standard D6788-02(2017), Standard Specification for
968	Repositionable Pressure-Sensitive Flags, September 1, 2017, referred to as "ASTM D6788-
969	02(2017)";
970	
971	(xxxv) ASTM International Standard D7238-06(2017), Standard Test Method for
972	Effect of Exposure of Unreinforced Polyolefin Geomembrane Using Fluorescent UV
973	Condensation Apparatus, July 1, 2017, referred to as "ASTM D7238-06(2017)";
974	
975	(xxxvi)ASTM International Standard D7466/D7466M-10(2015)e1, Standard Test
976	Method for Measuring Asperity Height of Textured Geomembranes, May 1, 2015, referred to as
977	"ASTM D7466/D7466M-10(2015)e1";
978	
979	(xxxvii) ASTM International Standard D751-19, Standard Test Methods for
980	Coated Fabrics, May 22, 2019, referred to as "ASTM D751-19";
981	
982	(xxxviii) ASTM International Standard D792-13, Standard Test Methods for
983	Density and Specific Gravity (Relative Density) of Plastics by Displacement, November 1, 2013,
984	referred to as "ASTM D792-13";
985	
986	(xxxix)ASTM International Standard D814-95(2020), Standard Test Method for
987	Rubber Property-Vapor Transmission of Volatile Liquids, February 26, 2020, referred to as
988	"ASTM D814-95(2020)";
989	
990	(xxxx) ASTM International Standard D882-18, Standard Test Method for Tensile
991	Properties of Thin Plastic Sheeting, August 16, 2018, referred to as "ASTM D882-18";

992

993	(xxxxi)Code of Federal Regulations 40 CFR § 261.4(b)(5), in effect as of July 28,
994	1994, available at: http://www.ecfr.gov;
995	
996	(xxxxii) Geosynthetic Research Institute Standard Specification GRI-
997	GCL3, Test Methods, Required Properties, and Testing Frequencies of Geosynthetic Clay Liners
998	(GCLs), as revised on July 26, 2010, referred to as "GRI-GCL3";
999	
1000	(xxxxiii) Geosynthetic Research Institute Standard Specification GRI-GM9,
1001	Cold Weather Seaming of Geomembranes, as revised on January 10, 2013, referred to as "GRI-
1002	GM9";
1003	
1004	(xxxxiv) Geosynthetic Research Institute Standard Specification GRI-
1005	GM13, Test Methods, Test Properties and Testing Frequency for High Density Polyethylene
1006	(HDPE) Smooth and Textured Geomembranes, as revised on January 6, 2016, referred to as
1007	"GRI-GM13";
1008	
1009	(xxxxv) Test Methods for Evaluating Solid Waste: Physical/Chemical
1010	Methods Compendium (SW-846), published by the United States Environmental Protection
1011	Agency, as revised July 2014, referred to as "US EPA SW-846".
1012	
1013	(b) For these rules incorporated by reference:
1014	
1015	(i) The Environmental Quality Council has determined that incorporation of
1016	the full text in these rules would be cumbersome or inefficient given the length or nature of the
1017	rules.
1018	
1019	(ii) This Chapter does not incorporate later amendments or editions of
1020	incorporated codes, standards, rules, and regulations.
1021	
1022	(iii) All incorporated codes, standards, rules, and regulations are available for
1023	public inspection at the Department's Cheyenne office. Contact information for the Cheyenne
1024	office may be obtained at http://deq.wyoming.gov or from (307) 777-7937.